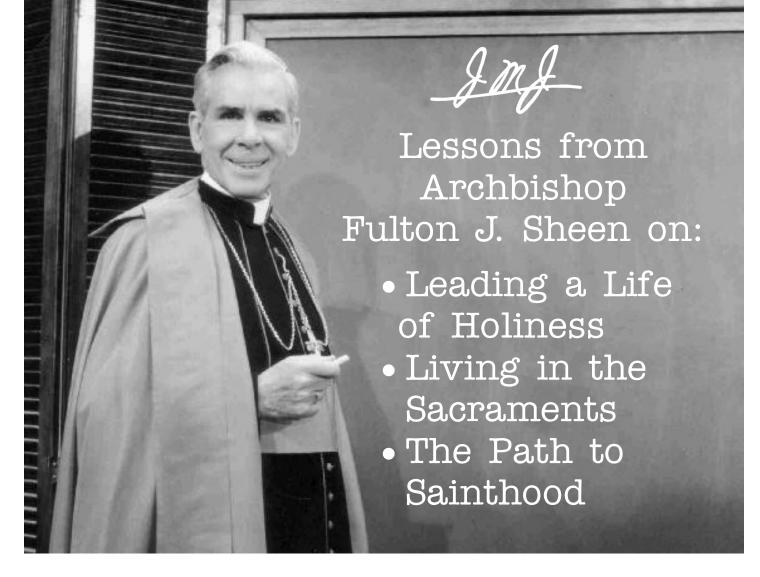


Katie Bogner looktohimandberadiant.com



"It does not take much time to make us saints. It only requires much love."

Created by Katie Bogner

Junior High Faith Teacher at St. Philomena Catholic School, Peoria, IL Please contact her at looktohimandberadiant@gmail.com.

Volume 3—2021, Volume 2—2016, Volume 1—2013

More printables, ideas, and instructions are available at: www.looktohimandberadiant.com

You are free to use these ideas and printables for personal use, in your classroom, or in a religious education program. Please do not distribute, transmit, or sell them in any form. If you would like to share them, please direct others to the posts available at the website above.

For more info about Archbishop Fulton J. Sheen's Cause for Canonization, Contact: The Archbishop Fulton John Sheen Foundation 419 NE Madison Ave., Peoria, IL 61603 PHONE: 309-671-1550 or 877-71-SHEEN http://www.archbishopsheencause.org/

Thank you for sharing the life and message of Archbishop Fulton J. Sheen with others! Fulton Sheen, Pray for Us!

#### Table of Contents

Grade Level Suggestions	0
Introduction	6
Notebooking	7-8
The Life of Sheen	
Servant of All Movie	9-13
Fold Out Timeline	14-18
Fulton Sheen Graphic Novel	19
Pivotal Players Documentary	20-24
Life is Worth Living Video Clips	25
Recommended Reading	
Fulton Facts	27-28
Life of Fulton Sheen Coloring Pages	29-31
Fulton Sheen By the Numbers	32-34
Fulton Sheen Printable Stickers	35
The Faith Sheen Taught	
The JMJ on the Blackboard	36-42
Spiritual Adoption	
Lovely Lady Dressed in Blue	
Pop Óut Marian Shrine	
World Mission Rosary	55-57
Praying a Holy Hour	58-66
Using Technology	
The Quotable Sheen	
•	70 74
Quote Caras	/0-/4
Quote Cards Quote Colorina Paaes	
Quote Coloring Pages	
Quote Coloring Pages The Canonization Process & Call to Holiness	75-87
Quote Coloring Pages The Canonization Process & Call to Holiness Steps to Canonization	75-87 88-89
Quote Coloring Pages The Canonization Process & Call to Holiness Steps to Canonization	75-87 88-89 90-99
Quote Coloring Pages The Canonization Process & Call to Holiness Steps to Canonization Virtue Notes Acts of Faith, Hope, and Love Prayers	75-87 88-89 90-99 100
Quote Coloring Pages The Canonization Process & Call to Holiness Steps to Canonization Virtue Notes Acts of Faith, Hope, and Love Prayers Treasure in Clay	75-87 88-89 90-99 100 101
Quote Coloring Pages The Canonization Process & Call to Holiness Steps to Canonization Virtue Notes Acts of Faith, Hope, and Love Prayers Treasure in Clay The Corporal and Spiritual Works of Mercy	75-87 88-89 90-99 100 101 102
Quote Coloring Pages The Canonization Process & Call to Holiness Steps to Canonization Virtue Notes Acts of Faith, Hope, and Love Prayers Treasure in Clay The Corporal and Spiritual Works of Mercy Corporal Works of Mercy Coloring Page & Mini Books	75-87 88-89 90-99 100 101 102 103-107
Quote Coloring Pages The Canonization Process & Call to Holiness Steps to Canonization Virtue Notes Acts of Faith, Hope, and Love Prayers Treasure in Clay The Corporal and Spiritual Works of Mercy Corporal Works of Mercy Coloring Page & Mini Books Spiritual Works of Mercy Coloring Page & Mini Books	75-87 88-89 90-99 100 101 102 103-107 108-112
Quote Coloring Pages The Canonization Process & Call to Holiness Steps to Canonization Virtue Notes Acts of Faith, Hope, and Love Prayers Treasure in Clay The Corporal and Spiritual Works of Mercy Corporal Works of Mercy Coloring Page & Mini Books Spiritual Works of Mercy Coloring Page & Mini Books Non-Fiction Research about Sheen Canonization	75-87 88-89 90-99 100 101 102 103-107 108-112 113-119
Quote Coloring Pages	75-87 88-89 90-99 100 101 102 103-107 108-112 113-119 120-122
Quote Coloring Pages The Canonization Process & Call to Holiness Steps to Canonization Virtue Notes Acts of Faith, Hope, and Love Prayers Treasure in Clay The Corporal and Spiritual Works of Mercy Corporal Works of Mercy Coloring Page & Mini Books Spiritual Works of Mercy Coloring Page & Mini Books Non-Fiction Research about Sheen Canonization 61 Minutes to a Miracle Book Club The Sheen Corner Articles	75-87 88-89 90-99 100 101 102 103-107 108-112 113-119 120-122
Quote Coloring Pages The Canonization Process & Call to Holiness Steps to Canonization Virtue Notes Acts of Faith, Hope, and Love Prayers Treasure in Clay The Corporal and Spiritual Works of Mercy Corporal Works of Mercy Coloring Page & Mini Books Spiritual Works of Mercy Coloring Page & Mini Books Non-Fiction Research about Sheen Canonization 61 Minutes to a Miracle Book Club The Sheen Corner Articles Footsteps of Fulton Sheen Pilgrimage	75-87 88-89 90-99 100 101 102 103-107 108-112 113-119 120-122 123-125
Quote Coloring Pages The Canonization Process & Call to Holiness Steps to Canonization	75-87 88-89 90-99 100 101 102 103-107 108-112 113-119 120-122 123-125
Quote Coloring Pages The Canonization Process & Call to Holiness Steps to Canonization	75-87 88-89 90-99 100 101 102 103-107 108-112 113-119 120-122 123-125
Quote Coloring Pages The Canonization Process & Call to Holiness Steps to Canonization Virtue Notes Acts of Faith, Hope, and Love Prayers Treasure in Clay The Corporal and Spiritual Works of Mercy Corporal Works of Mercy Coloring Page & Mini Books Spiritual Works of Mercy Coloring Page & Mini Books Spiritual Works of Mercy Coloring Page & Mini Books Non-Fiction Research about Sheen Canonization 61 Minutes to a Miracle Book Club The Sheen Corner Articles Footsteps of Fulton Sheen Pilgrimage Pilgrimage Scavenger Hunt Clues Bus Games	75-87 88-89 90-99 100 101 102 103-107 108-112 113-119 120-122 123-125
Quote Coloring Pages The Canonization Process & Call to Holiness Steps to Canonization Virtue Notes Acts of Faith, Hope, and Love Prayers Treasure in Clay The Corporal and Spiritual Works of Mercy Corporal Works of Mercy Coloring Page & Mini Books Spiritual Works of Mercy Coloring Page & Mini Books Non-Fiction Research about Sheen Canonization 61 Minutes to a Miracle Book Club The Sheen Corner Articles Footsteps of Fulton Sheen Pilgrimage Pilgrimage Scavenger Hunt Clues Bus Games Fulton Sheen Summative Activities	75-87 88-89 90-99 100 101 102 103-107 108-112 113-119 120-122 123-125 126 127-129 130
Quote Coloring Pages The Canonization Process & Call to Holiness Steps to Canonization Virtue Notes Acts of Faith, Hope, and Love Prayers Treasure in Clay The Corporal and Spiritual Works of Mercy Corporal Works of Mercy Coloring Page & Mini Books Spiritual Works of Mercy Coloring Page & Mini Books Non-Fiction Research about Sheen Canonization 61 Minutes to a Miracle Book Club The Sheen Corner Articles Footsteps of Fulton Sheen Pilgrimage Pilgrimage Scavenger Hunt Clues Bus Games Fulton Sheen Journal Writing Topics	75-87 88-89 90-99 100 101 102 103-107 108-112 113-119 120-122 123-125 126 127-129 130
Quote Coloring Pages	75-87 88-89 90-99 100 101 102 103-107 108-112 113-119 120-122 123-125 126 127-129 130
Quote Coloring Pages The Canonization Process & Call to Holiness Steps to Canonization Virtue Notes Acts of Faith, Hope, and Love Prayers Treasure in Clay The Corporal and Spiritual Works of Mercy Corporal Works of Mercy Coloring Page & Mini Books Spiritual Works of Mercy Coloring Page & Mini Books Non-Fiction Research about Sheen Canonization 61 Minutes to a Miracle Book Club The Sheen Corner Articles Footsteps of Fulton Sheen Pilgrimage Pilgrimage Scavenger Hunt Clues Bus Games Fulton Sheen Journal Writing Topics	75-87 88-89 90-99 100 101 102 103-107 108-112 113-119 120-122 123-125 126 127-129 130 131-132 133 134

#### Table of Contents, continued

Sacrament Introduction	138
Sacrament Symbols Notes	139-140
Sacraments Scavenger Hunt	
Sacrament Facts Review	143-144
Sheen as a Minister of the Sacraments	145-147
Baptism	148
Baptism Stained Glass Art	
Baptismal Promises Foldable	
Eucharist	
Golden Monstrance Art	152-153
Eucharist Fulton Sheen Quotes	
Confirmation	
Confirmation Notes Foldable	
Confirmation Flame Card	
Pentecost Portraits and Gifts of the Holy Spirit	
Reconciliation	
Divine Mercy Pop Out Chaplet	
Divine Mercy Water Color Art	
Anointing of the Sick	
Anointing Notes	
Healing Ministry of Jesus Bible Study	
Holy Orders	
Fulton Sheen's Coat of Arms	
Make Your Own Coat of Arms	
Study Bishop Jenky's Coat of Arms	
What is a Bishop? Notes	
Holy Orders Notes	
Matrimony	
Matrimony Notes	
My Hands Can Serve	
"My Life" Fulton Sheen Quote Cards	
Vocations and the Trinity Activity	
Vocations and the Trinity Notes	
"All Love" Fulton Sheen Quote Cards	
Fulton Sheen Mini Lessons	193
The Eucharist & You Monstrance Project	194
Lovely Lady Dressed in Blue Marian Shrines	195
The Priest is Not His Own Project	
Spiritual Adoption Project	
The Woman I Love Miraculous Medals	198
The World Mission Rosary Project	
Archbishop Sheen's Origami Miter	
Call to Prayer	
Prayer for Canonization and Prayer for Favor	
Color-a-Novena for Canonization	

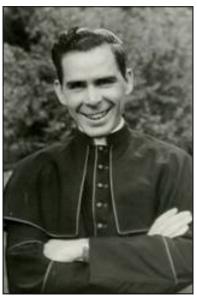
### Grade Level Suggestions

If you plan to share the life of Fulton Sheen in your school or religious education classroom but aren't sure where to start, here are a few suggestions. Many of the activities and ideas in this collection are adaptable, but the following ideas might fit best with certain age levels. You can also check out the mini lessons included at the end of the curriculum.

К/1	The Priest Is Not His Own- Priest & Altar Craft
2	Life of Fulton Sheen Coloring Pages
3	The JMJ on the Blackboard
4	Fulton Sheen Graphic Novel
5	Fold Out Timeline
6	Servant of All Documentary9-13 Fulton Facts
7	Fulton Sheen By the Numbers
8	Praying a Holy Hour58-66 Non Fiction Research about Sheen Canonization113-119 Using Technology
High School	Pivotal Players Documentary

#### Introduction

On the following pages, you will find activities, printables, and projects about Archbishop Fulton J. Sheen, complete with instructions and ideas. When this project started, I was teaching 5th grade and used these activities to supplement the information in our religion textbook, as a non-fiction biography study in reading, and as cross curricular content in many other areas. Since then, I've added many more resources created for new groups of students and the projects have been used widely for multi-age events. All of these activities could be adapted or expanded for students of older or younger grade levels. They also can be used in a religious education setting, for homeschooling, or as a mini retreat. I've shared lots of suggestions, but let your creativity and the needs of your students inspire you to lead them in loving Christ and His Church more and more.



-

-

#### About Teaching with Fulton Sheen:

Fulton Sheen's wisdom and holiness serve as major inspiration for the content and style of my classroom. The lessons included here show what we have learned about the life of Sheen, how the Sacraments are lived out in a real way, and the canonization process, as well as topics that Sheen taught throughout his life, including prayer and a devotion to Our Lady.

Because I believe teaching is never about reinventing the wheel, I'd like to share my resources with you. Even if you are not planning on teaching a multi-week unit on Sheen, you might be inspired to study a little about his life, or use an activity on Mary or the Sacraments or the Canonization Process.

Hopefully you find something good that is inspiring both to you and to the students you work with. You can visit <u>archbishopsheencause.org</u> or <u>celebratesheen.com</u> for the latest news on Fulton Sheen's Cause for Canonization.



#### About Katie:

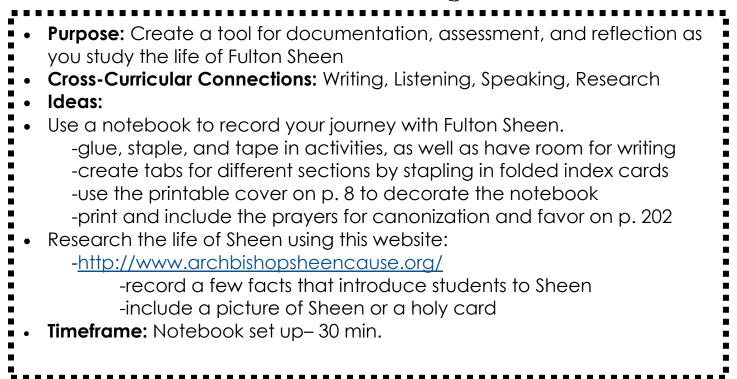
Hello, I'm Katie! I'm a Catholic school teacher and parish DRE. You can find me over at <u>looktohimandberadiant.com</u>, where I regularly blog and share free resources for teaching, printables, activities, Bible studies, coloring pages, and more.

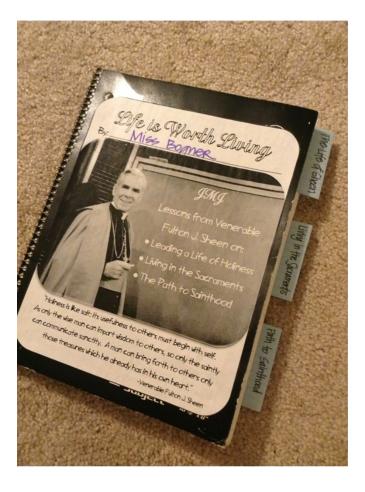
I live in small town Central Illinois, home of Fulton Sheen's birthplace, childhood, and ordination. In 2012, at a new teaching assignment in his home Diocese of Peoria, I decided to introduce my 5th graders both to his life and the things he taught. All of the Fulton Sheen and connected resources I've created for my students over the years are organized right here for you to use in your home or classroom.

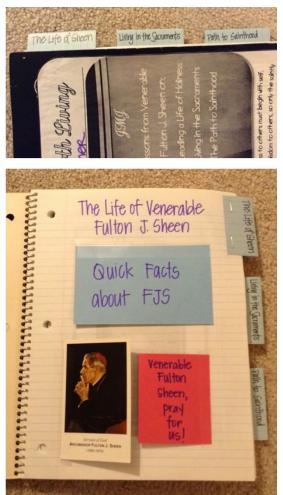
You can contact me at looktohimandberadiant@gmail.com.

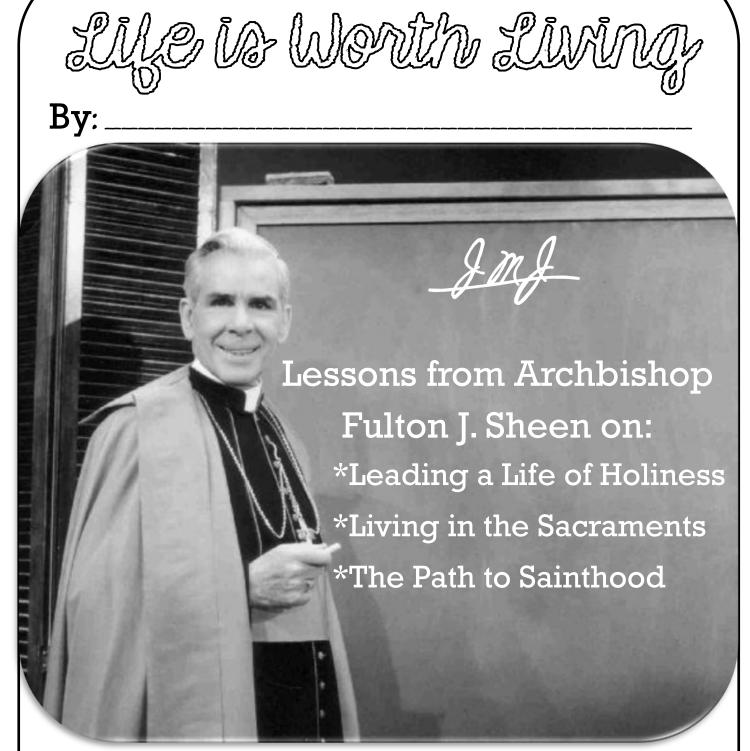
Archbishop Fulton J. Sheen, Pray for Us!

### Notebooking





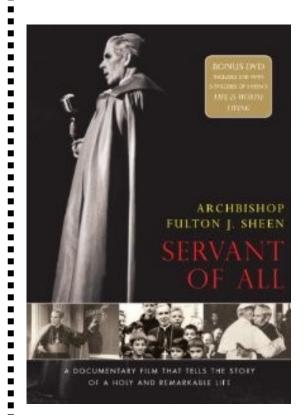




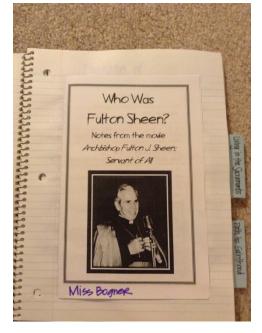
"Qt does not take much time to make us saints. Qt only requires much love."

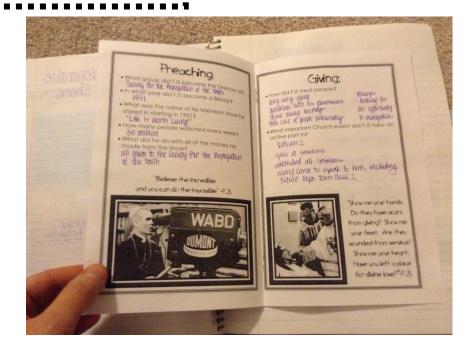
# Using the Movie Servant of All

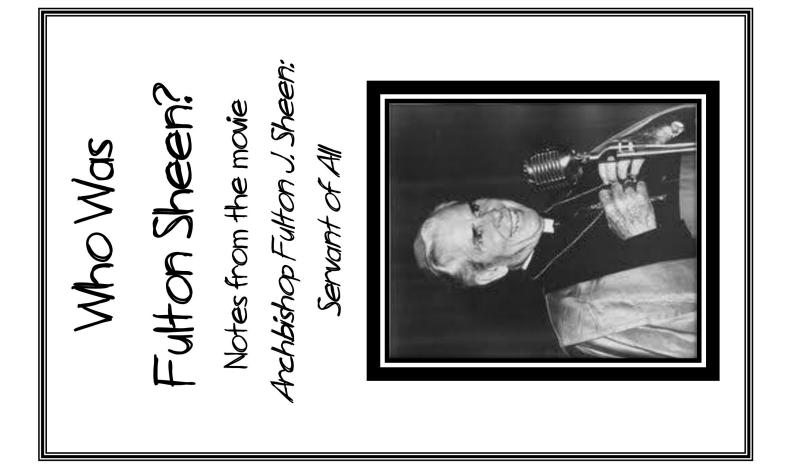
- Purpose: Analyze characteristics of an inspiring person through biographical study
- Cross-Curricular Connections: Writing, Listening, Speaking, Research
- Ideas:
- Watch the hour long documentary
   Archbishop Fulton J. Sheen; Servant of All
- Use the printable booklet on pg. 10-13 to record info. It is divided into sections matching the documentary: Learning, Teaching, Preaching, Giving, and Suffering
- The movie's five sections are
- approximately ten minutes long each.
- The movie could be watched over several
- sessions, watching one section and recording info each time
- Add a reflection (written or discussion) about why Fulton Sheen is a memorable and inspirational person
- **Timeframe:** Movie total length– 60 min.



https://www.ignatius.com/Archbishop-Fulton-Sheen-Servant-of-All-P2274.aspx







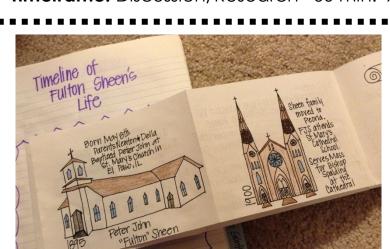
Leaning:	Fulton J. Sheen
<ul> <li>What was FJS's name at his baptism?</li> </ul>	<ul> <li>What new info did you learn about FJS?</li> </ul>
<ul> <li>How did he get the name Fulton?</li> </ul>	<ul> <li>What surprised you about his life?</li> </ul>
<ul> <li>What memorable event happened when he was an altar server for Bishop Spalding?</li> </ul>	• What is one way you find FJS's life inspiring?
<ul> <li>Where was FJS ordained a priest?</li> </ul>	
<ul> <li>What did he promise to do every day when he was ordained?</li> </ul>	<ul> <li>What questions do you still have about his life?</li> </ul>
No man discovers anything BIG unless he small F.S	The essence of sanctity is the eternal love of mankind as sons of Gaad, because of the interiar love of the and time to make us saints- it takes only much love." FJS

Suffering:	Teaching:
<ul> <li>In what state did FJS serve as a Bishop and later as an (honorary) Archbishop?</li> </ul>	• What parish did FJS serve at in Peoria?
<ul> <li>Who did FJS desire to serve after his retirement?</li> </ul>	<ul> <li>Did people enjoy listening to FJS teach?</li> </ul>
<ul> <li>Who visited FJS when he was recovering from surgery<sup>2</sup></li> </ul>	<ul> <li>How many books did he write?</li> </ul>
<ul> <li>What happened at St. Patrick's Cathedral in 1979 that was very moving for FJS<sup>2</sup></li> </ul>	<ul> <li>Who was FJS very devoted to?</li> </ul>
• Where did FJS die?	<ul> <li>What radio show was FJS asked to speak on?</li> </ul>
You have written and spoken well of the spoken well of the Lond Jesus Christ. You are a loyal son of the Church of the Church Pope John Paul II to FJS to FJS	Wrong is wrong, even if everyane is wrong, is wrong, 

Preaching:	Giving:	ij
<ul> <li>What group did FJS become the Director of?</li> </ul>	How did FJS treat people?	es
<ul> <li>In what year did FJS become a Bishop?</li> </ul>		
<ul> <li>What was the name of his television show he stared in starting in 1951?</li> </ul>		
<ul> <li>How many people watched every week?</li> </ul>	active part in?	
<ul> <li>What did he do with all of the money he made from the show?</li> </ul>		
"Refere the increditle		
and you can do the impossible" FJS		
HERE'S ALL ALL ALL ALL ALL ALL ALL ALL ALL AL		"Show me your hands.
WABD:		Do they have scars from giving? Show me
		your feet. Are they
		wounded from service?
		Have you left a place
1 2 L 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2		far divine love? FJS

# Fulton Sheen Fold Out Timeline

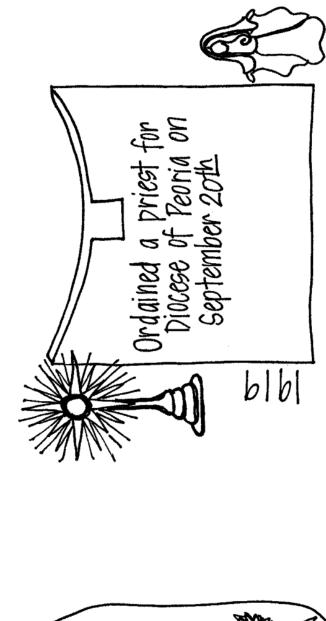
- Purpose: Sequence important events and dates in the life of Fulton Sheen
- Cross-Curricular Connections: Non-Fiction Text Skills, Research
- Ideas:
- Use the printables on p. 15-18 to create a timeline of Fulton Sheen's life
- There are a few ways the timeline can be used:
  - Print out one sided, cut in half horizontally, tape together in order and hang in a classroom or hallway
  - Print out two sided, with p. 15 & 17 together and p. 16 & 18 together. Cut in half horizontally, tape together in order, and accordion fold to create a pop out two sided timeline (seen below)
  - Print out single sided, cut in quarters, put in order, and staple on the sides to make a mini book instead of a timeline
- Either the book or the fold out timeline can be attached in a Sheen Notebook
- Compare and connect to documentary Servant of All or other research
- Timeframe: Discussion/Research- 60 min. Assembly-20 min.

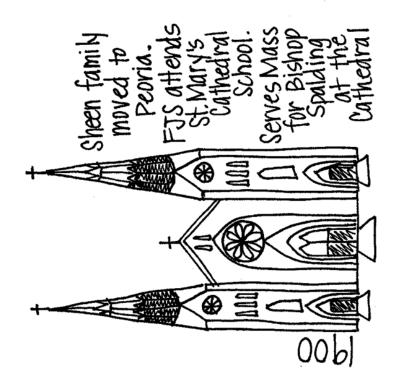


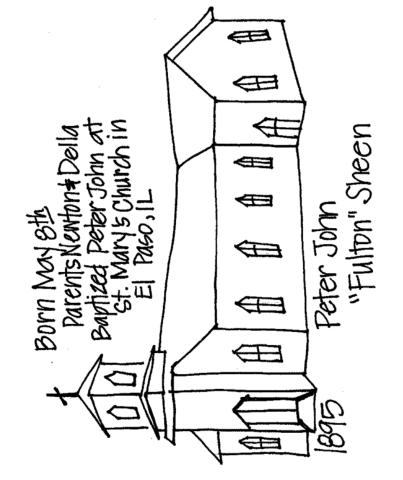
Find more info and a detailed timeline at: <u>https://celebratesheen.com/biography/</u>



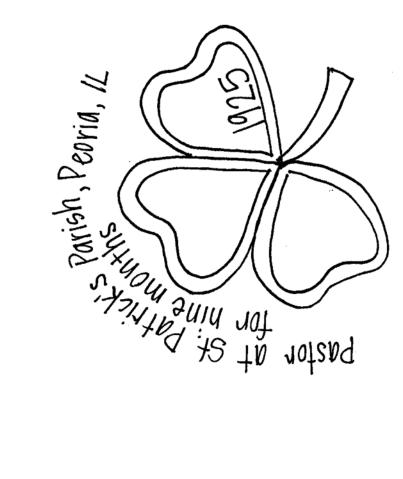


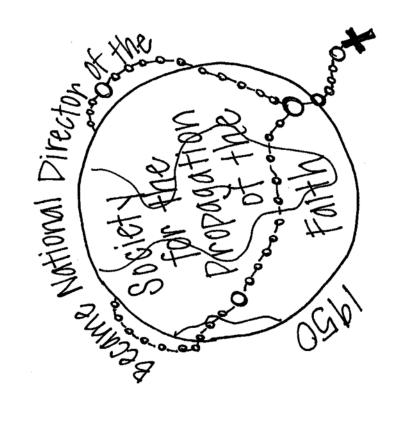




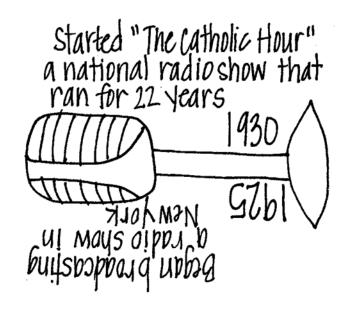


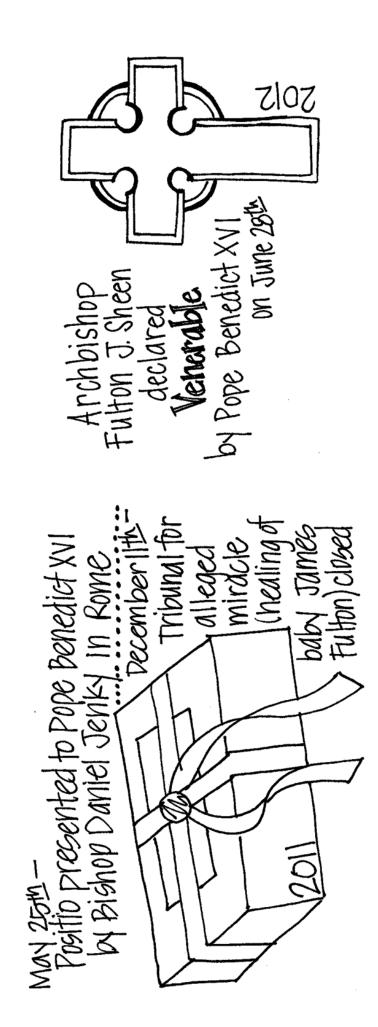


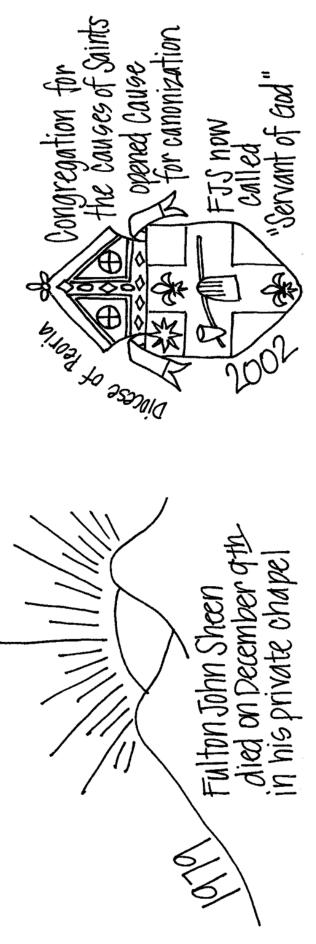


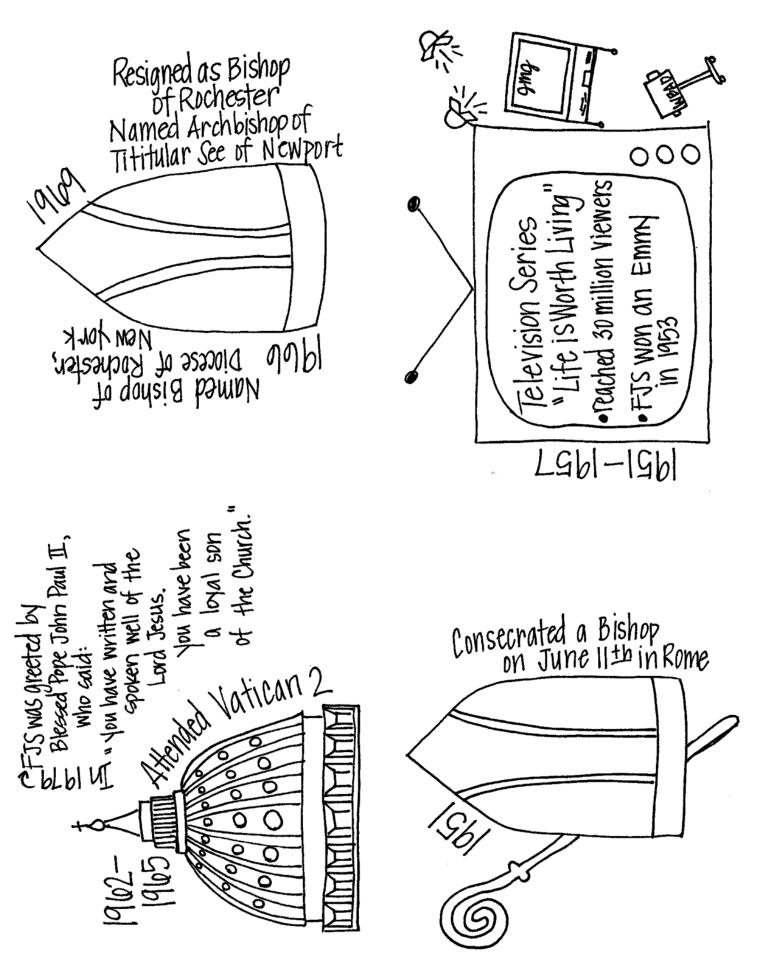


Kung Guppy Ling Hill Grand Stand Stand Ma UI ZINSD S The god and countried Angelicum in Rome Sor Donne in Paris 1920-Catholic University Belgium **Miversity** where he 1-7201 1923 92 C



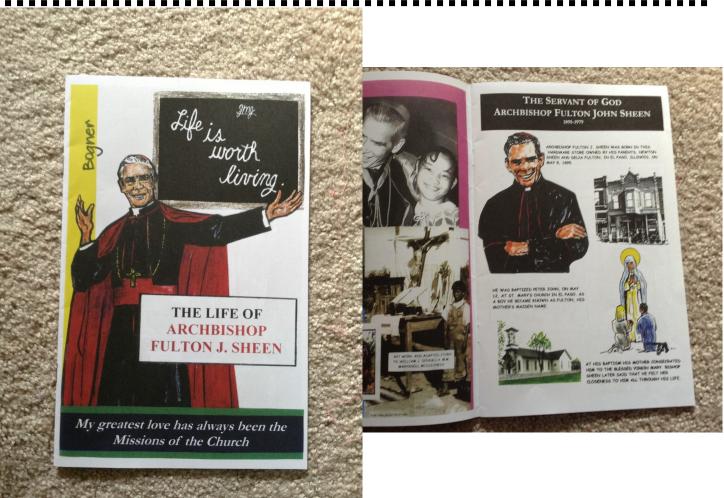






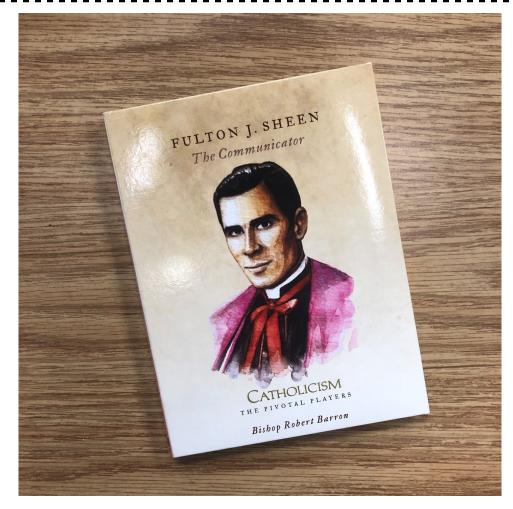
### Fulton Sheen Graphic Novel

- Purpose: Analyze characteristics of an inspiring person through
- biographical study using a graphic novel
- Cross-Curricular Connections: Non-Fiction Text Skills, Research
- Ideas:
- Graphic Novel "Life is Worth Living, the Life of Archbishop Fulton J. Sheen" by Fr. Bill Donnelly
- Combines photographs and graphic-novel style illustrations. Chronicles FJS's whole life with highlights, quotes, and stories
- Use copies of this graphic novel as a small group reading activity to introduce or reinforce facts about Sheen's life. It packs a lot of info into a small amount of text and has great companion illustrations, making it awesome for reluctant or struggling readers
- Graphic novel could easily support some of the Fulton Sheen Journal Writing activities on p. 131-132
- To get your own copies of the graphic novel and the companion coloring book, contact the Archbishop Fulton Sheen Foundation.
- Timeframe: 60 min.



### Catholicism: Pivotal Players Documentary

- Purpose: Analyze characteristics of an inspiring person through biographical study
- Cross-Curricular Connections: Writing, Listening, Speaking, Research
- Ideas:
- Word on Fire Catholicism: The Pivotal Players- Fulton J. Sheen, The Communicator with Bishop Robert Barron
- Find the Documentary through Word on Fire here: <u>https://</u> <u>store.wordonfire.org/products/fulton-flannery-dvd</u>
- Use questions on p. 21-22 to guide listening and provide opportunity for discussion following the film
- Part One "Life and Times" runs 25 minutes and covers biographical aspects of Sheen's life
- Part Two runs 34 minutes and covers more about Sheen's influential teachings and why the series considers him a "Pivotal Player"
- The two sections could easily be split over two classes and be used as a springboard for further research, discussion, or a writing project
- Timeframe: Documentary total length 60 min.



#### Fulton J. Sheen The Communicator Catholicism: The Pivotal Players with Bishop Robert Barron

#### Life and Times

What town was Fulton Sheen born in? How close is it to Peoria?

What memorable event happened when Fulton Sheen was eight and altar serving in the Cathedral in Peoria?

What Saint heavily influenced Sheen's studies?

Where did Sheen teach as a professor for 25 years?

What types of media did Fulton Sheen use to spread the Gospel?

When Fulton Sheen won an Emmy, who did he thank in his acceptance speech?

What was Fulton Sheen's #1 recommendation for growing in faith, which he practiced every day of his life?

#### The Mystical Body of Christ

What did Sheen teach is the key to Catholicism?

Who is the visible, earthly representative of Christ on earth? What is one of his titles?

Who	is	the	"soul"	of the	Church?
1110	15		2001		Chorch

What are the three parts of the Church, the Mystical Body of Christ?	
1.	
2.	

3.

The work of the	Church is meant to radiate outward to
	the whole of

Life is Worth Living

What were some characteristics of Fulton Sheen's speaking style	Ś
1.	

2.

3.

As a teacher, Sheen	knew that it was good to move from the _	
to the	, finding a bridge or connection.	

What is the purpose of human life? (Include thoughts from this part of the film)

Why do you think Fulton J. Sheen is a Pivotal Player?

### Fulton J. Sheen The Communicator

#### Catholicism: The Pivotal Players with Bishop Robert Barron

#### Life and Times

What town was Fulton Sheen born in? How close is it to Peoria?

El Paso, IL- 30 miles from Peoria, IL

What memorable event happened when Fulton Sheen was eight and altar serving in the Cathedral in Peoria?

Dropped wine cruet during Mass. Bishop Spalding predicted he would go to Louvain and later become a bishop.

What Saint heavily influenced Sheen's studies?

#### St. Thomas Aquinas

Where did Sheen teach as a professor for 25 years?

**Catholic University of America** 

What types of media did Fulton Sheen use to spread the Gospel?

Newspaper, 66 books, radio, television

When Fulton Sheen won an Emmy, who did he thank in his acceptance speech?

His writers, Matthew, Mark, Luke, and John

What was Fulton Sheen's #1 recommendation for growing in faith, which he practiced every day of his life?

A daily Holy Hour in front of the Blessed Sacrament

#### The Mystical Body of Christ

What did Sheen teach is the key to Catholicism? **Participation in the life of Jesus** 

Who is the visible, earthly representative of Christ on earth? What is one of his titles? The Pope- The Vicar of Christ

Who is the "soul" of the Church? The Holy Spirit

What are the three parts of the Church, the Mystical Body of Christ? **1. Church Militant** 

- 2. Church Suffering
- 3. Church Triumphant

Life is Worth Living

What were some characteristics of Fulton Sheen's speaking style? **1. Humor** 

- 2. Metaphor
- 3. Organization

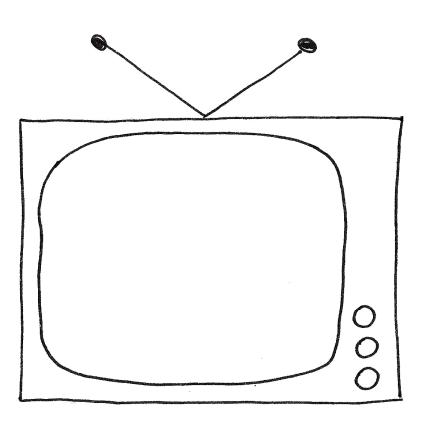
As a teacher, Sheen knew that it was good to move from the \_\_\_\_\_\_, finding a bridge or connection.

What is the purpose of human life? (Include thoughts from this part of the film) **Student Reflection** 

Why do you think Fulton J. Sheen is a Pivotal Player? **Student Reflection** 

## Life is Worth Living Television Show

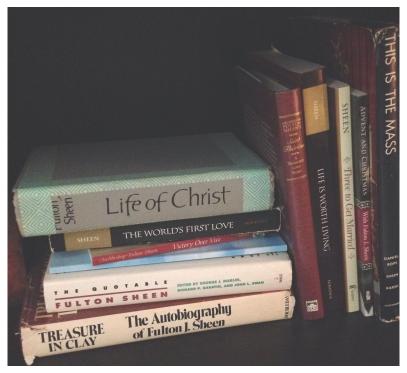
Purpose: Watch footage of Fulton Sheen films to learn more about topics that mattered to him, as well as about his teaching style and charismatic persona Cross-Curricular Connections: Listening, Speaking, Research Ideas: One of the most engaging ways to teach about Fulton Sheen is to use some of the archival video footage of him teaching and speaking Original episodes of his television show "Life is Worth Living" are available on DVD through several publishers Clips and other live footage are available on YouTube Preview content and choose short snippets of info for students to watch. Then discuss and unpack the content Fulton Sheen shared Our favorites include the jokes Sheen used to open shows with, his appearance on the TV show "What's My Line," and clips from his programs on the Mass, Mary, Angels, and Prayer I've compiled a list of videos and clips that are available on YouTube: https://www.youtube.com/playlist?list=PL5sexwzkyaUX8sXEg7S9Ng3uyHrFB6gFk



### Recommended Reading

- Purpose: Read the actual writing and teaching of Fulton Sheen Cross-Curricular Connections: Non-Fiction Text Skills, Research Ideas: Sheen's 66 published books are inspiration for any educator Choose a topic and read for your personal growth. Some favorites include: -Life of Christ -The World's First Love -Three To Get Married -Treasure in Clay Students can also enjoy Sheen's work: -Treasure in Clay (older students can read Sheen's autobiography) -Jesus, Son of Mary -These are the Sacraments -This is Rome -This is the Holy Land -This is the Mass (photos of Fulton Sheen, words by Henri Daniel-Rops) -Fulton Sheen: A Man for All Media Quote: "Books are the most wonderful friends in the world. When you meet them and pick them up, they are always ready to give you a few
  - ideas. When you put them down, they never get mad; when you take them up again, they seem to enrich you all the more."

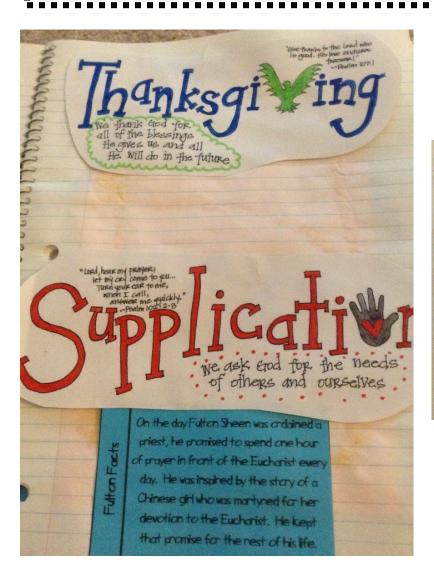




# Fulton Facts

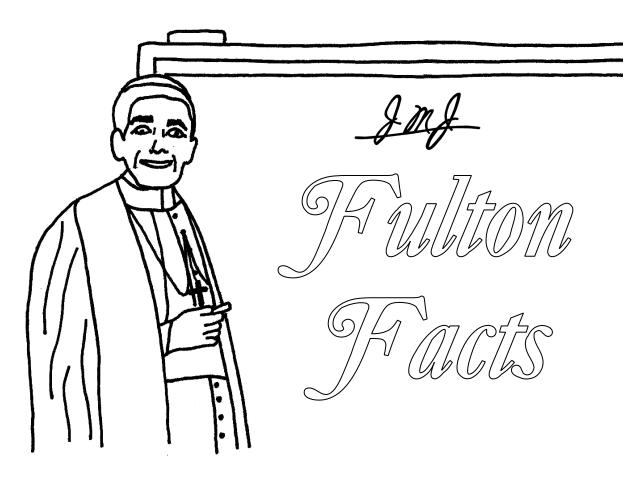
- Purpose: Analyze and share short, personal stories about Fulton Sheen
- Cross-Curricular Connections: Non-Fiction Text Skills, Research
- Ideas:
- There is so much interesting information about Fulton Sheen's life. One way to include some of the "random" but interesting info about him in the students' studies is to create Fulton Fact Cards.
- Eight are included on p. 28, and they can be cut out and glued in a Sheen Notebook anywhere.
- The students can also create their own Fulton Facts as they continue to study and learn about him. Favorite stories, facts, or quotes can be recorded on notecards and included in the project or posted in the classroom
- Timeframe: Discuss/cut/glue Fulton Facts: 30 min.

Create/share own Fulton Facts: 30 min.



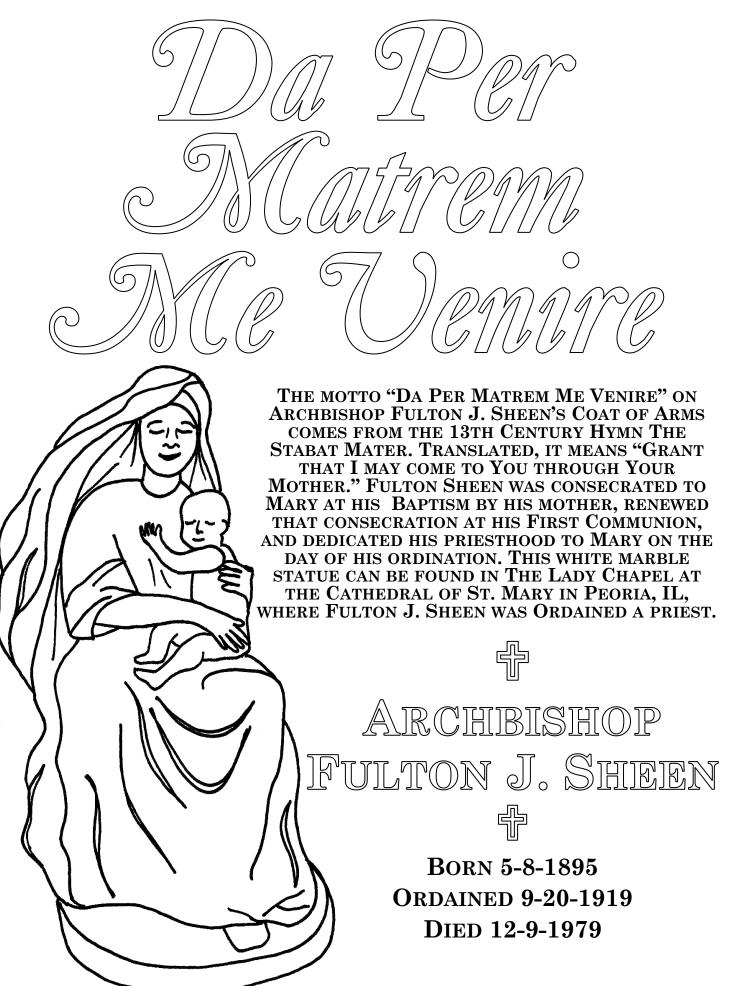


Fulton Facts	Fulton Sheen loved the Blessed Virgin Mary. He dedicated each of his 66 books to her. He was consecrated to her at his baptism by his parents, and he renewed that consecration at his First Communion and when he received the Sacrament of Holy Orders.	Fulton Facts	Fulton Sheen was an altar server for Bishop Spalding at St. Mary's Cathedral in Peoria. Bishop Spalding told Fulton that he would go to Louvain University in Belgium and would one day become a Bishop like him, both of which came true.
Fulton Facts	On the day Fulton Sheen was ordained a priest, he promised to spend one hour of prayer in front of the Eucharist every day. He was inspired by the story of a Chinese girl who was martyred for her devotion to the Eucharist. He kept that promise for the rest of his life.	Fulton Facts	Fulton Sheen won an Emmy for his TV show <i>Life is Worth</i> <i>Living</i> in 1953. In his acceptance speech, he thanked his writers, "Matthew, Mark, Luke, and John."
Fulton Facts	Many cases of Fulton Sheen's intercession have been recorded, including the alleged miraculous healing of a stillborn baby who did not have a heartbeat for 61 minutes. The baby's parents had named him James Fulton and asked Fulton Sheen to pray for their son. They believe that God healed their son, who is now a healthy toddler.	Fulton Facts	Fulton Sheen was baptized Peter Sheen, but he was a very colicky (fussy) baby. He spent a lot of time with his mother's parents, the Fultons. Soon people where calling him "Fulton's boy," and the name stuck!
Fulton Facts	Fulton Sheen wrote the letters "J M J" at the top of every piece of paper he used before he wrote, asking for the help of Jesus, Mary, and Joseph in all of his work. He continued that practice and wrote J M J on the top of the blackboard he used on his television show.	Fulton Facts	The purple cloak that Sheen wore as a Bishop on his television show is called a <i>ferriola</i> . It looks kind of like a cape, and one time he was wearing it as he was giving a talk and some boys called out, "Superman!"



- 1895- Born May 8th in El Paso, IL to Delia and Newton Sheen
- 1900- Moved to Peoria, IL to attend St. Mary's Cathedral School
- 1919- Ordained a priest on September 20th at St. Mary Cathedral
- 1923- Attended Louvain University and received the Aggrege Degree
- 1925- Served as pastor of St. Patrick Church in Peoria
- 1926- Began teaching at Catholic University of America in Washington DC
- 1930- First national broadcast of radio show The Catholic Hour, ran for 22 years
- 1934- Named Monsignor
- 1950- Became the National Director for Society for the Propagation of the Faith
- 1951- Consecrated a Bishop
- 1951- Began filming TV Show Life is Worth Living, broadcast until 1957
- 1953- Won an Emmy award for Most Outstanding Television Personality
- 1962-1965- Attended every session of the Second Vatican Council
- 1966- 1969- Named Bishop of Rochester, New York
- 1979- Died on December 9th in his personal chapel
- 2002- Cause for Canonization opened
- 2012- Named Venerable



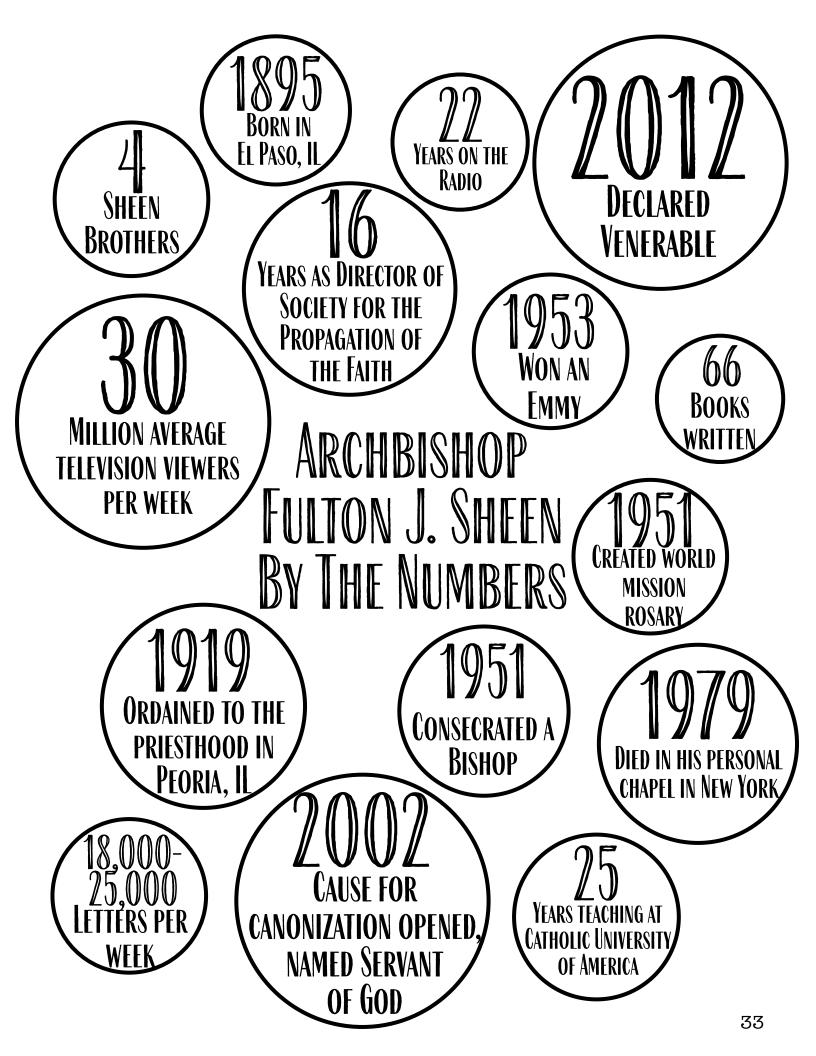




### Fulton Sheen By the Numbers

- **Purpose**: Use numbers to describe important facts from the life of a historical figure and share with others
- Cross-Curricular Connections: Research, Math, Writing
- Ideas:
- Research facts from the life of Fulton Sheen that can be used to describe his life. Use the info sheet on p. 34 or have the students choose their own facts using sites like archbishopsheencause.org and celebratesheen.com
- Use the Fulton Sheen facts to create a number themed infographic, word cloud, or poster representing the life of Sheen. Digital programs like Canva, Tagxedo, Piktochart, etc. can add to the creativity of the project.
- One simple example that can be shared with students is on p. 33
- Share or display the infographics, discussing the different numbers featured and their connection to Sheen
- \*\*\*p. 33 can also be used as a "coloring page" to introduce students to
- fun number themed facts about Fulton J. Sheen
- Timeframe: 60 minutes

1895 BORN IN EL PASO, IL IL PASO, IL PASO, IL IL PASO, IL IL PASO, IL IL PASO, IL IL PASO,	
SHEEN BROTHIERS VEARS AS DIRECTOR OF SOCIETY FOR THE DEPOSITION OF WON AN 66	
30 PROPAGATION OF WON AN BOOKS THE FAILH EMMY WRITTEN	
MILLION AVERAUL TELEVISION VIEWERS PER WELK BY THE NUMBERS BY THE NUMBERS	
(1919) (1951) (1951) (1951) (1979) DIED IN HIS PERSONAL DIED IN HIS PERSONAL DIED IN HIS PERSONAL NEW YORK	
PRINTINOUS IN PEORIA, IL 2002 CHIEFE FOR VEAPS TRACHING AT	
(10,000 25,000 LETTERS PER WEEK WEEK NAMED SERVANT OF GOD 33	



#### Fulton Sheen by the Numbers

Use these Fulton Sheen facts (or more from your own research) to create a number themed infographic, word cloud, or poster representing the life of Sheen. Try to use ten or more numbers and include labels or descriptions with biographical facts.

4 Sheen brothers-Fulton, Joseph, Thomas, and Aloysius 22 years on the radio- The Catholic Hour 4 million estimated radio listeners 14 total years on television 66 books written 2 television shows- Life is Worth Living and the Fulton Sheen Program 30 million-average television viewers per show \$26,000- earnings per show, gave all to Society for the Propagation of the Faith 18,000-25,000- letters received per day 9 months pastor at St. Patrick, Peoria 16 years National Director for Society for the Propagation of the Faith 60 years of priesthood 25 years-Taught at Catholic University of America 3 years- attended sessions of Vatican II from 1962-1965 84 years old when he died 56 years old when named a bishop 5/8/1895-Birth 8/20/1919- Ordained to priesthood 12/9/1979- Death 1951- Created World Mission Rosary 1953- won an Emmy award 2019-100th Anniversary of Ordination to the Priesthood 2002- Cause for Canonization Opened, title Servant of God 2012- Declared Venerable 2019- Entombed at St. Mary's Cathedral

### Sheen Stickers

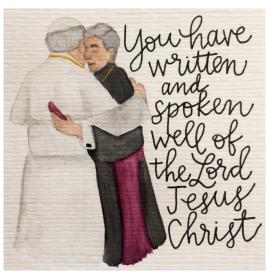
- Purpose: Add recognizable images of Fulton Sheen to student work
- Ideas:
- Use these images of Fulton Sheen on student work, posters, etc. They can even be printed on sticker paper and cut out to use for incentives and celebrations
- Images include:
  - Fulton J. Sheen standing in front of his blackboard
  - "JMJ" on a blackboard in Sheen's handwriting
  - Statue of Mary and Jesus from the Lady Chapel of the Cathedral of St. Mary where Fulton J. Sheen was ordained a priest
  - A "Sheen Stack" of a few of Fulton J. Sheen's books
  - The embrace of Pope John Paul II and Archbishop Sheen with his words "You have written and spoken well of the Lord Jesus Christ"







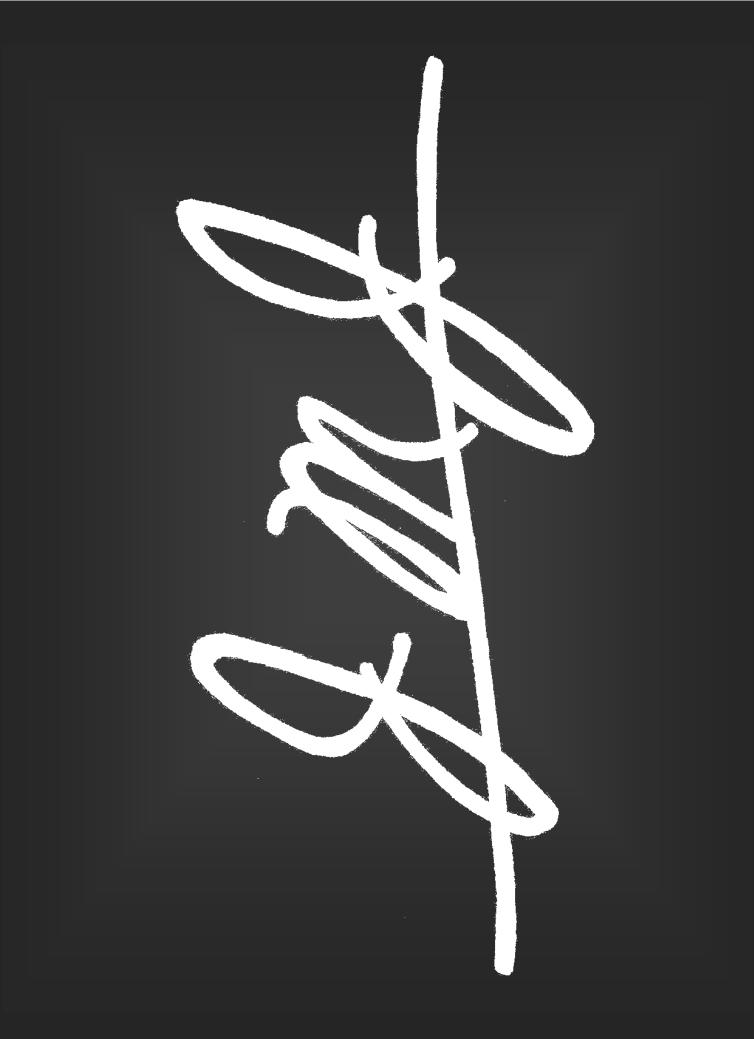




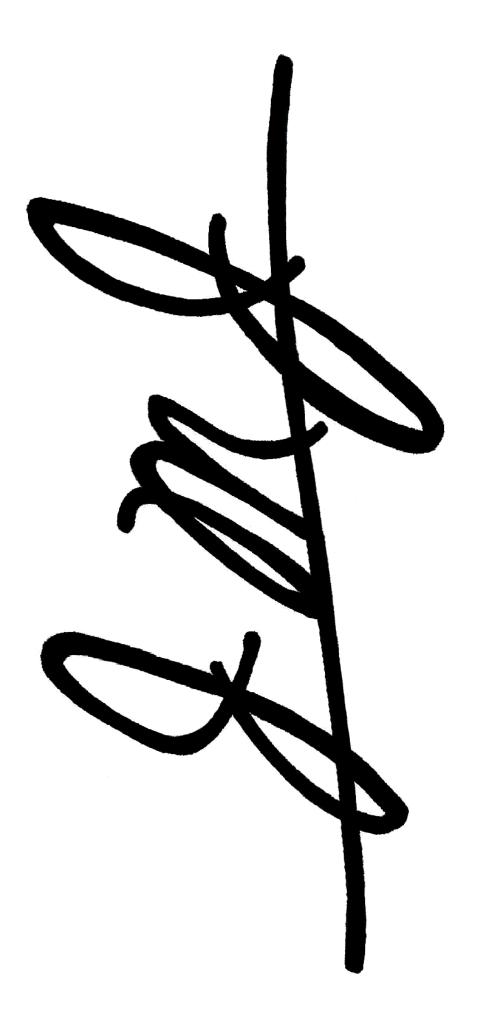
### The JMJ on the Blackboard

- Purpose: Draw focus to Jesus, Mary, and Joseph in all we say and do
- Ideas:
- Using a "JMJ" in Fulton Sheen's own handwriting, introduce a new generation to the concept of beginning a new day, a project, or a page of work by asking for the guidance of a Holy Family. Writing "JMJ" acts as a prayer to glorify God in all our work, a reminder of our love for Jesus, Mary, and Joseph as we dedicate our task to them
- These printables can be used to hang above a white board, smart board, or family calendar. They also work great for creating a Sheen bulletin board, or can be added to a student's desk, notebook, or binder.
- Quote:
- "As a custom which started in kindergarten, I always wrote 'JMJ' at the top of the blackboard, as I do on every piece of paper I write- and which I hope will someday be on my tombstone. In answer to many letters, the public finally recognized me and the words Jesus, Mary, and Joseph." ~From Treasure in Clay: Autobiography of Fulton J. Sheen





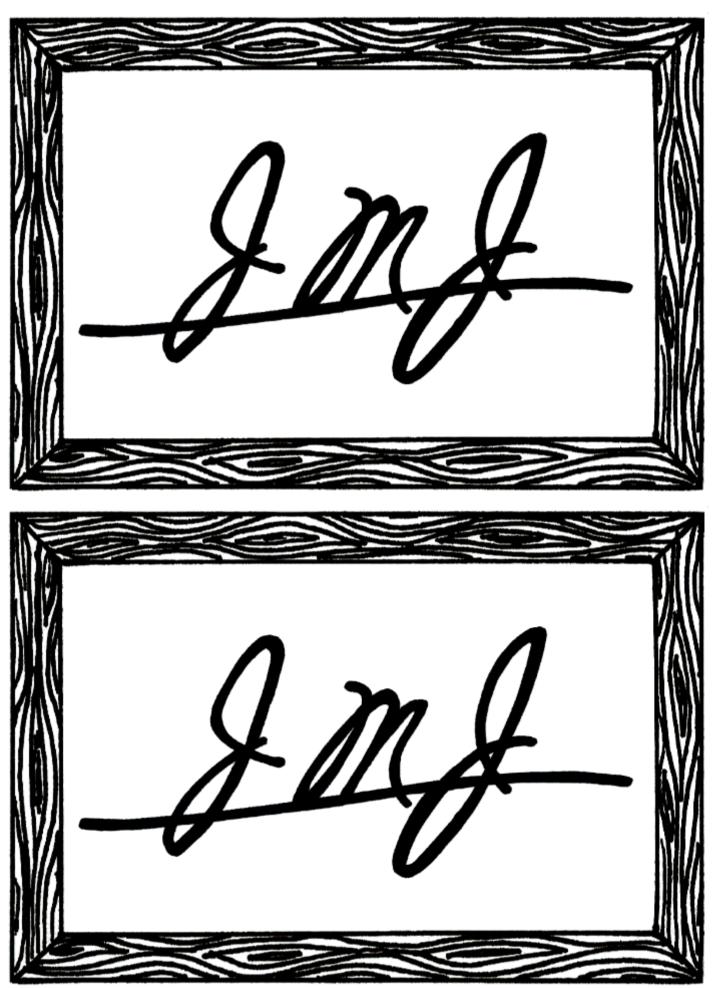




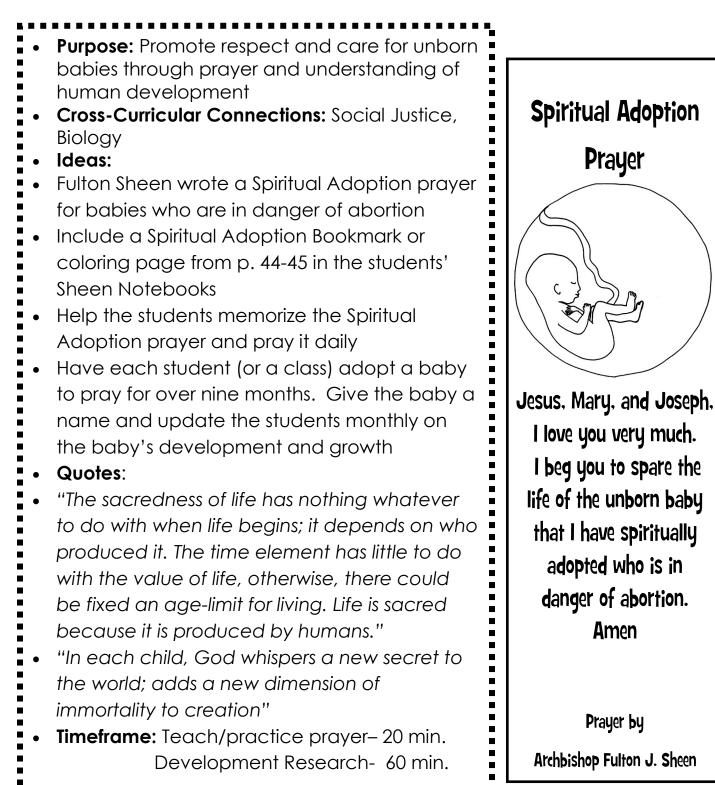


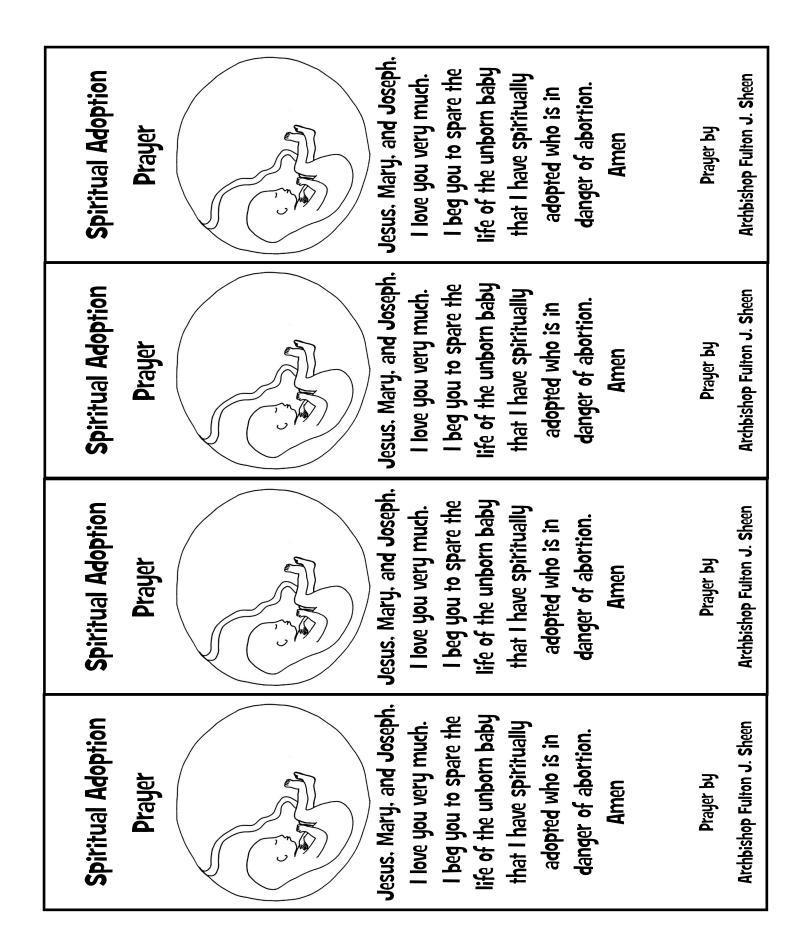




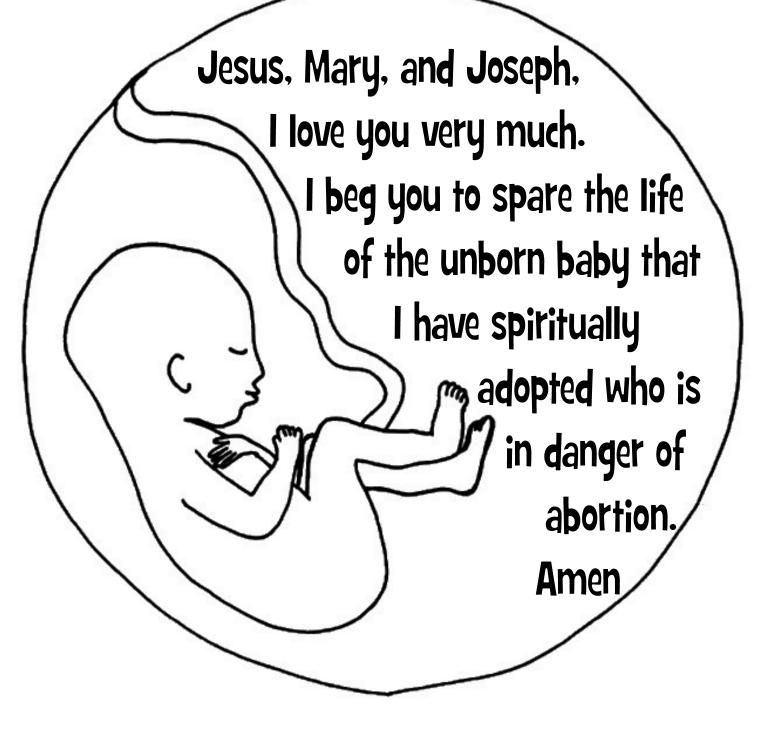


# Spiritual Adoption









Prayer by Archbishop Fulton J. Sheen

# Lovely Lady Dressed in Blue

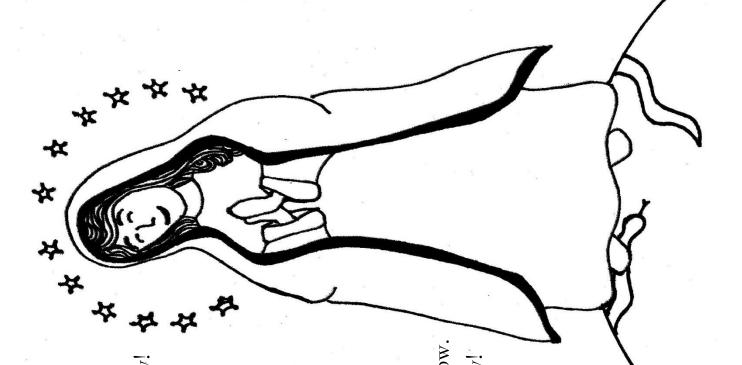
- Purpose: Share devotion to the Blessed Virgin Mary by reading about her in Scripture, discussing Feast Day celebrations, and analyzing poem Lovely Lady Dressed in Blue
- Cross-Curricular Connections: Poetry, Cultural Celebrations, Non-Fiction Text Skills
- Ideas:
- Fulton Sheen had a great love and devotion to our Blessed Mother. Help your students develop a relationship with her by learning more about her
- Pray the poem that was a favorite of Fulton Sheen-Lovely Lady Dressed in Blue, found on p. 47-48. A Recording of Sheen praying this prayer found at the end of video- <u>https://www.youtube.com/watch?v=4lyld61fHIQ</u>
- Make mini Mary flip books containing some facts about the Blessed Mother. Print p. 49-50, cut out, assemble into stacks, and staple on one side. Glue in Sheen Notebook
- **Quote**: "God who made the sun, also made the moon. The moon does not take away from the brilliance of the sun. All its light is reflected from the sun. The Blessed Mother reflects her Divine Son; without Him, she is nothing. With Him, she is the Mother of men."
- Timeframe: Lovely Lady Prayer- 30 min. Mini Mary Flip books- 30 min.

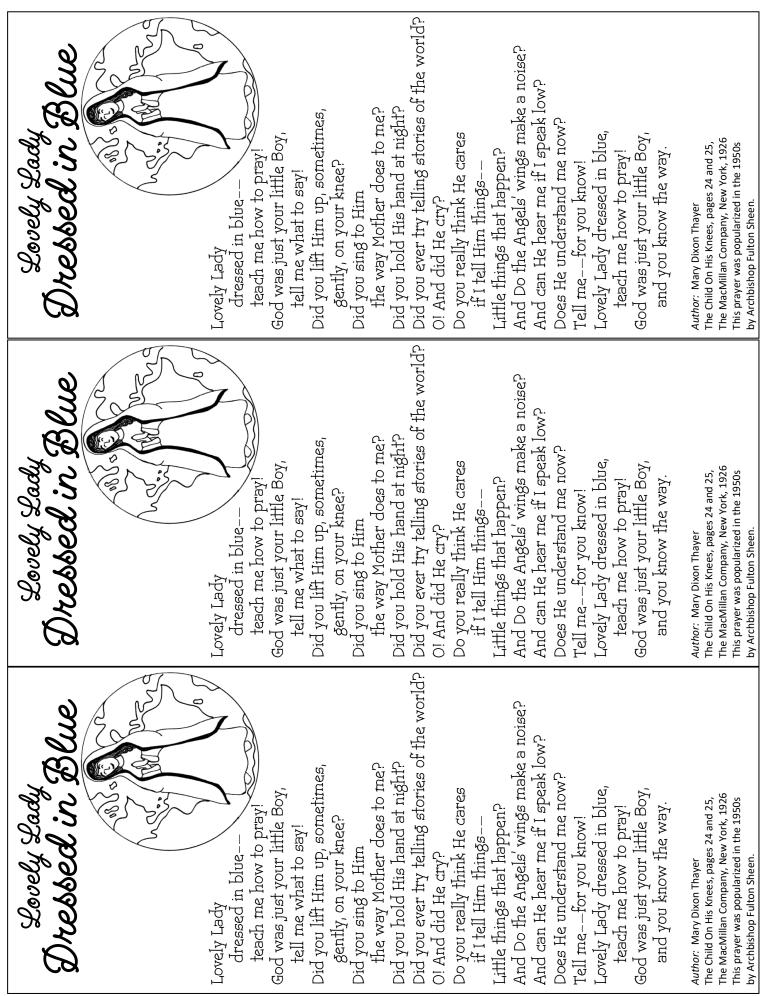


Lovely Lady Dressed in Blue

Does He understand me now? Tell me -----for you know. Lovely Lady dressed in blue ----- Teach me how to pray! Lovely Lady dressed in blue ------ Teach me how to pray! Did you lift Him up, sometimes, Gently on your knee? Little things that happen? And Do the Angels' wings God was just your little boy, And you know the way. Make a noise? And can He hear Me if I speak low? Did you hold His hand at night? Did you ever try Did you sing to Him the way Mother does to me? Do you really think He cares If I tell Him things -God was just your little boy, Tell me what to say! Felling stories of the world? O! And did He cry?

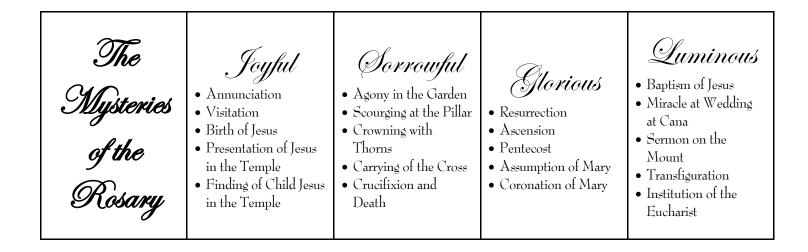
Author: Mary Dixon Thayer, *The Child on His Knees*, p. 24-25 The MacMillan Company, New York, 1926 Popularized in the 1950s by Archbishop Fulton Sheen





WordsInnunciationWordsThe name given to the angel's visit to Mary at which the announcement was made that she would b the Mother of the Son of God	<i>Immaculate</i> <i>Conception</i> The belief that Mary was free from Original Sin from the moment she was conceived	<i>Assumption</i> The belief that when Mary's work on earth was done, God brought her body and soul to live forever with the risen Christ
----------------------------------------------------------------------------------------------------------------------------------------------------------------------	--------------------------------------------------------------------------------------------------------------------------------------	-------------------------------------------------------------------------------------------------------------------------------------------------------------

The Mary in the Gospels The Visitation The Nativity Annunciation Luke 1:39-45 Luke 2:1-21 Luke 1:26-38 The Wedding The Presentation The Finding Mary at the Foot of the Cross at the Temple in the Temple Feast of Cana John 19:225-28 Luke 2:22-39 Luke 2:40-52 John 2:1-11



Mary's Teast Days	January 1 <sup>st</sup> Solemnity of Mary Mother of God	February 11 <sup>th</sup> Our Lady of Lourdes	March 25 <sup>th</sup> The Annunciation	May 25 <sup>th</sup> The Visitation
	July 16 <sup>th</sup> Our Lady of Mt. Carmel	August 15 <sup>th</sup> The Assumption	August 22 <sup>nd</sup> The Queenship of Mary	September 8 <sup>th</sup> The Birth of Mary
	September 15 <sup>th</sup> Our Lady of Sorrows	October 7 <sup>th</sup> Most Holy Rosary	December 8 <sup>th</sup> Immaculate Conception of Mary	December 12 <sup>th</sup> Our Lady of Guadalupe

Names of Mary	Blessed Virgin	Mother of God	Mother of the Church	Help of Christians
Our Lady	Queen of Saints	Comfort of the Troubled	Queen of Peace	Mirror of Justice

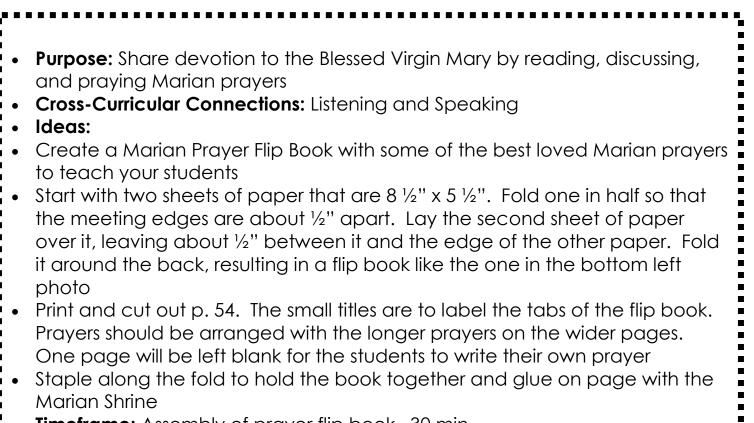
### Pop-Out Marian Shrine

- Purpose: Share devotion to the Blessed Virgin Mary by creating a personal and portable Marian Shrine
- Cross-Curricular Connections: Cultural Celebrations, Art
- Ideas:
- Encourage devotion to Mary by creating a pop out Marian Shrine that can be made inside a notebook or file folder
- First. find a coloring page of Mary like this one: <u>http://</u> <u>stbrigidsacademy.blogspot.com/2010/04/marys-little-crowns.html</u>
- You could also use Our Lady of Perpetual Help, Guadalupe, etc., or have the students create their own image of Mary
- Print p. 52, color, and cut out candles and roses. Store candles and roses in a small envelope with instructions for the students about asking for Mary's intercession
- Attach all elements to the notebook pages or inside of file folder. Fold and tape the sides of the Mary picture so that it pops out when the notebook is opened
- Instructions for the Marian Prayer book in the picture can be found on p. 53
- **Timeframe:** Assembly of Marian Shrine- 60 min.



Candles & Roses Candles 🚳 for Mary Roses Mary is a powerful intercessor for for Mary us to her Son. You can ask Mary to pray for you. When you ask her to pray for you, add a candle to this page. When you receive an answer to a prayer, you can add a rose to the page for Mary. You can even write your prayer intentions and thanksgiving here if you like. Hail Mary, full of grace...

### Marian Prayer Flip Book



• **Timeframe:** Assembly of prayer flip book-30 min.









Marian

Prayers

Hail Mary

Hail Mary, full of grace, the Lord is with thee. Blessed are thou among women, and blessed is the fruit of your womb, Jesus. Holy Mary, Mother of God, pray for us sinners now, and at the hour of our death. Amen.

Memorare

Remember. O most gracious Virgin Mary, that never was it known that anyone who fled to thy protection, implored thy help, or sought thy intercession was left unaided.

Inspired by this confidence, I fly unto thee, O Virgin of virgins, my mother: to thee do I come. before thee I stand, sinful and sorrowful. O Mother of the Word Incarnate. despise not my petitions, but in thy mercy hear and answer me. Amen.

### The Angelus

V. The angel of the Lord declared unto Mary **R**. And she conceived of the Holy Spirit Hail Mary ... V. Behold the Handmaid of the Lord **R**. Be it done unto to me according to Thy word. Hail Mary ... V. And the Word was made flesh **R**. and dwelt among us. Hail Mary ... V. Pray for us, holy Mother of God, **R**. That we may become worthy of the promises of Christ. Let us pray: Pour forth, we beseech Thee, O Lord, Thy grace into our hearts; that we to whom the Incarnation of Christ, Thy Son, was made known by the message of an angel, may by His Passion and Cross be brought to the glory of His Resurrection, through the same Christ our Lord. **R**. Amen.

### Hail Holy Queen

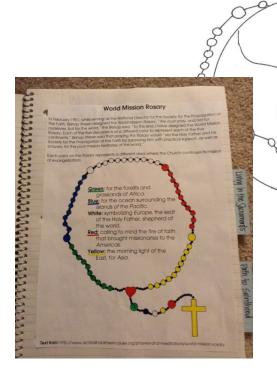
Hail, holy Queen, Mother of mercy, our life, our sweetness and our hope. To thee do we cry, poor banished children of Eve: to thee do we send up our sighs, mourning and weeping in this valley of tears. Turn then, most gracious Advocate, thine eyes of mercy toward us, and after this our exile, show unto us the blessed fruit of thy womb, Jesus, O clement, O loving, O sweet Virgin Mary! Pray for us, holy Mother of God, that we may be made worthy of the promises of Christ. Amen.

✓ Lk 1:46-55 Lord, my spirit rejoices in God my Savior for he has promise he made to our fathers, to Abraham and his srael for he remembered his promise of mercy, the Almighty has done great things for me, and holy is every generation. He has shown the strength of hi looked with favor on his lowly servant. From this day all generations will call me blessed: the He has mercy on those who fear him in arm, he has scattered the proud in their conceit. He has cast down the mighty from their thrones, and has lifted up the lowly. He has filled the hungry with good things, and the rich he has He has come to the help of his servant My soul proclaims the greatness of the Wagnificat ent away empty. children forever. iis Name.

Hail Mary Memorare The Angelus Hail Holy Queen Magnificat My Prayer to Mary

### World Mission Rosary

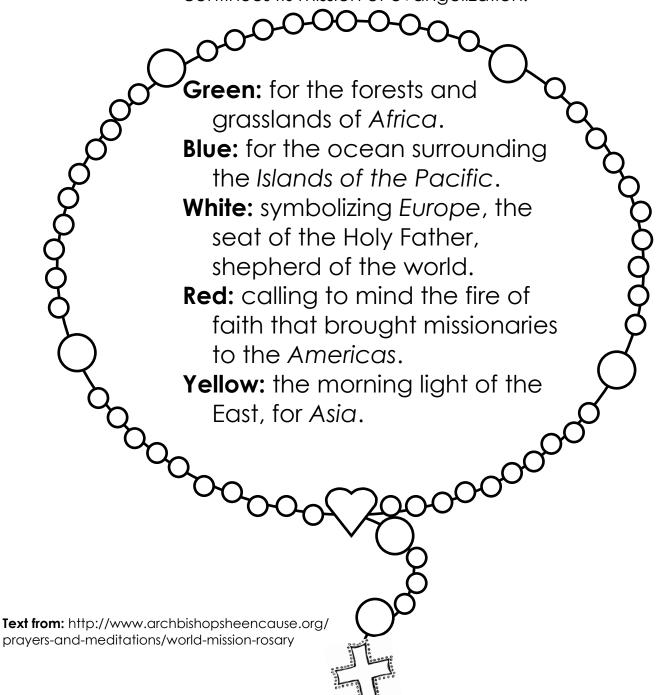
- Purpose: Discuss how the world can be connected in prayer and identify memory tricks to remember prayer intentions for continents
- Cross-Curricular Connections: Geography, Social Justice
- Ideas:
- Teach about the World Mission Rosary created by Fulton Sheen using the notes on p. 56, which can be glued in a Sheen Notebook or the quote coloring page on p. 57
- Make individual World Mission Rosaries and pray together for the needs of world or make a giant World Mission Rosary by creating a paper chain. Use strips of construction paper that are 2" x 12". Connect them together with a stapler. Cut out a heart or circle to join the decades together and create a cross for the beginning of the Rosary
- Petitions for the decades can be found here: <u>www.archbishopsheencause.org/prayers-and-meditations/world-mission-</u> rosary
- **Quotes:** "When the Rosary is completed, one has circumnavigated the globe and embraced all continents, all people in prayer." From "The Catholic Hour," Feb. 11, 1951
- "It all comes down to this: the world will change when we change. But we cannot change without prayer, and the power of the Rosary as a prayer is beyond description."
- Timeframe: World Mission Rosary Notes- 30 min.
  - Pray WMR– 30 min. Giant WMR– 45 min.





### World Mission Rosary

In February 1951, while serving as the National Director for the Society for the Propagation of the Faith, Bishop Sheen designed the World Mission Rosary. "We must pray, and not for ourselves, but for the world," the Bishop said, "To this end, I have designed the World Mission Rosary. Each of the five decades is of a different color to represent each of the five continents." Bishop Sheen said that praying this Rosary would "aid the Holy Father and his Society for the Propagation of the Faith by supplying him with practical support, as well as prayers, for the poor mission territories of the world." Each color on the Rosary represents a different area where the Church continues its mission of evangelization:

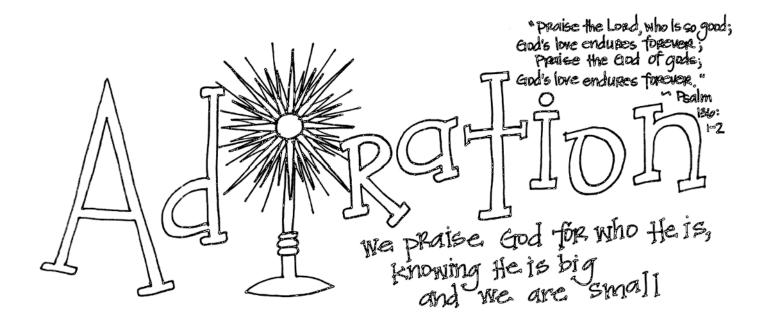


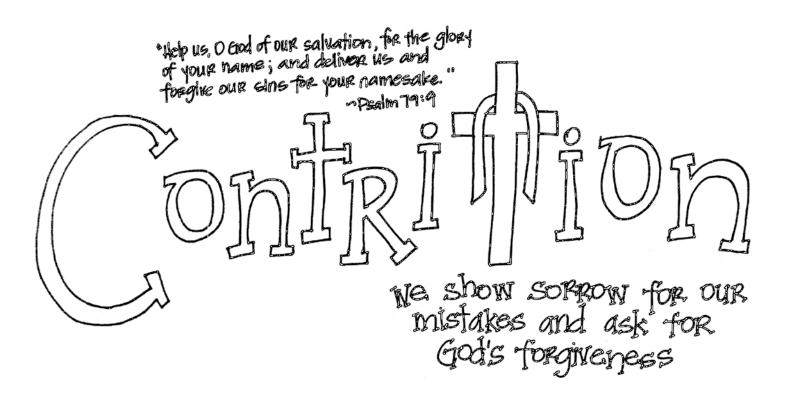
- Archbishop Fulton J. Sheen Morld Mission OSARY is completed, IN DFaver. ome has embraced COMI IN EMIS, When the 

### ACTS Holy Hour

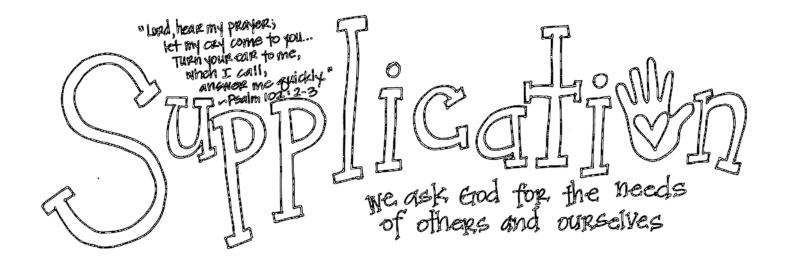
- **Purpose:** Promote a structure or guide for prayer, foster a love for the
- Eucharist, and teach about making a Holy Hour of Adoration
- Cross-Curricular Connections: Writing and Listening
- Ideas:
- Archbishop Sheen promised at his ordination to make a Holy Hour every day. He kept that promise from his ordination until his death. Teach students about making a Holy Hour by strengthening their understanding of different types of prayer
- Using the acronym ACTS, students can be reminded that prayer is not just about asking God for things. Prayer should include Adoration, Contrition,
- Thanksgiving, and Supplication. Print out p. 59-60, color, and cut out around the words. Tape the top into a notebook (or lapbook), creating a flap for the students to journal under
- Print the Adoration book on p. 61-64 to teach kids about the structure, prayers, and meaning of a Holy Hour. This booklet also provides room for ACTS journaling
- Use the coloring page or journaling page on p. 65-66 to talk about the tools and purpose of Adoration and provide room for writing or drawing prayers
- Quotes:
- "The purpose of the Holy Hour is to encourage a deep personal encounter with Christ. The Holy and Glorious God is constantly inviting us to come to Him, to hold converse with Him, to ask for such things as we need and to experience what a blessing there is in fellowship with him."
- "The man who thinks only of himself says prayers of petition; he who thinks of his neighbor says prayers of intercession; he who thinks of loving and serving God says prayers of abandonment to God's will, and that is the prayer of the saints."
- **Timeframe:** ACTS notes- 30 min. Holy Hour Book- 60 min.







Give thanks to the Load who is good. His love endures fogewer!" ~Poalm 107:1 Ne fhank God for. all of the blessings He gives us and all He will do in the future



"During a Holy Hour we grow more and more into His likeness." ~ Archbishop Fulton J. Sheen

**9mbn** 

#### What is Eucharistic Adoration?

Eucharistic Adoration is when we spend time in prayer with Jesus in the form of the Blessed Sacrament. You can pray in any Catholic Church or Chapel for a short amount of time or a long amount of time. Jesus could be in a Tabernacle or a Monstrance while we are praying.

#### What is the Blessed Sacrament?

Once a host has been Consecrated at Mass, we call it the Blessed Sacrament, or the Eucharist, or a Sacred Host, because it is no longer bread but is Jesus' Body.

#### What is a Holy Hour?

A Holy Hour is when we spend a set amount of time (like an hour) in Eucharistic Adoration where a priest has Exposed the Blessed Sacrament and we pray together with other people. A Holy Hour will often begin with Exposition and ends with Benediction.

#### What is Exposition?

Exposition is when a priest starts a Holy Hour by taking the Host out of the Tabernacle and placing it in the Monstrance. We call this exposing the Eucharist. We usually sing the song *O Saving Victim* during Exposition.

#### What is Benediction?

Benediction is when we close a Holy Hour with special prayers. The word Benediction means blessing, and we are blessed with the Eucharist by the priest. We usually sing the song *Down in Adoration Falling* during Benediction.

#### What is a Monstrance?

A Monstrance is a special stand that looks like a golden sunburst which holds the Eucharist up high so everyone can see it.

### What happens during Adoration?

- Exposition
  - Eucharist is exposed in the Monstrance
  - Sing O Saving Victim
- Time for prayer
- Benediction
  - Sing Down in Adoration Falling
  - · Blessed by the Eucharist
  - Sing the Divine Praises
  - Eucharist is Reposed
  - Sing Holy God We Praise Thy Name

#### **O Saving Victim**

O saving Victim, open wide The gate of Heaven to man below; Our foes press on from every side; Your aid supply; your strength bestow.

To your great name be endless praise; Immortal Godhead, One in Three; Grant us, for endless length of days, In our true native land to be. On this page. you can write or draw what you would like to ask God for.



#### What do you do during Adoration?

- Talk to Jesus in your heart about how you love Him, what you are sorry for, ways you want to thank Him, and for things you and other people need
- · Sit quietly and look at Jesus, listening to Him
- Pray a Rosary or the Chaplet of Divine Mercy
- Read a story from the Bible or the life of a Saint
- Write or draw a prayer to Jesus
- Say prayers that you have memorized, like the Our Father, Hail Mary, Glory Be, etc.
- Sing a song to Jesus
- Listen to a Bible story being read out loud
- Listen to a priest teach or lead the group in prayer

#### Bible Verses about Adoration

- Jesus asks the disciples to pray an hour with Him– Matthew 26:40
- The Eucharist is Jesus' Body– John 6:35, 53, 57, Matthew 26:26-28, 1 Corinthians 11:27
- About prayer– Psalm 4:1, Psalm 145:18, Proverbs 15:29, Matthew 7:11, Luke 11, Romans 8:26, Philippians 4:6

#### Sit, Kneel, Stand?

- We always kneel during Exposition and Benediction. Kneeling a way to show honor and devotion to Jesus as King of the Universe.
- We stand while we sing *Holy God We Praise Thy Name* at the end of a Holy Hour.
- If you leave the spot you are sitting during Adoration, you should genuflect on two knees and bow your head instead of genuflecting on your right knee like normal.
- During the Holy Hour, kneeling is always appropriate, but it is also ok to sit while you are praying.

# "The greatest love story of all time is contained in a tiny white host."

~Archbishop Fulton J. Sheen

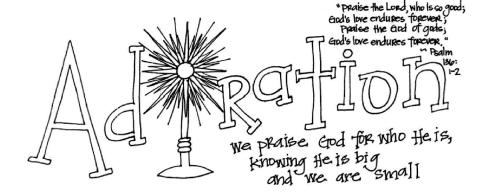
Con this page, you can write or draw how you are sorry and ask for forgiveness from God.

bial spop SSOUDM mistakes and ask tok 0 b:62 upstu Give thanks to the Lond who is good. His love endures forever! -Poalm 107:1 Ne fhank God for. all of the blessings the gives us and all the Will do in the future

On this page, you can write or draw what you would like to thank God for.

### On this page, you can write or draw how you adore and praise God.





#### Pown in Adoration Falling

Where the feeble senses fail. Faith for all defects supplying, Newer rites of grace prevail; Lo! oe'r ancient forms departing Lo! the sacred Host we hail, Down in adoration falling,

.nemA .ytsejsm szelbne bns thgiM Be salvation, honor blessing, Forth from each eternally, With the Holy Spirit proceeding And the Son Who reigns on high To the everlasting Father,

.siniss Blessed be God in his angels and in his chaste spouse. Blessed be Saint Joseph, her most and Mother. Blessed be the name of Mary, Virgin Blessed be her glorious assumption. conception Blessed be her holy and immaculate Mary most holy. Blessed be the great Mother of God, Comforter. Blessed be the Holy Ghost, the Sacrament of the Altar. Ressed be Jesus in the most Holy Blessed be his most Precious Blood. Blessed be his most Sacred Heart. Blessed be the Name of Jesus. true Man. Blessed be Jesus Christ, true God and Blessed be his holy Name. Blessed be God.

The Divine Praises

And adoring bend the knee, Undivided God we claim thee; ,enO ylno essence only One, Holy Spirit, Three we name thee; Holy Father, Holy Son, Holy, holy, holy, Lord. Fill the heavens with sweet accord:

In unceasing chorus praising;

Angel choirs above are raising,

;eent even above adore thee;

All on earth thy scepter claim,

Lord of all, we bow before thee!

Holy God, we praise thy Name;

amen unt osierd ow bod hou

Hark! the loud celestial hymn

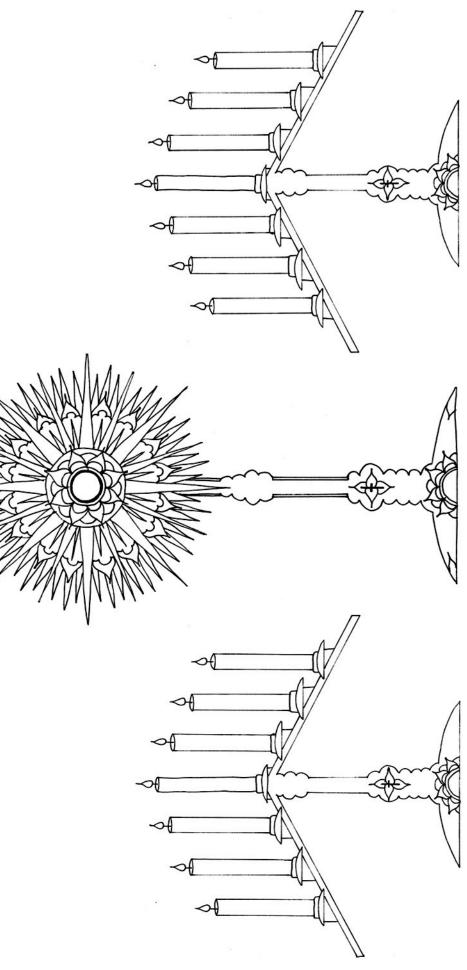
Cherubim and seraphim,

Everlasting is thy reign.

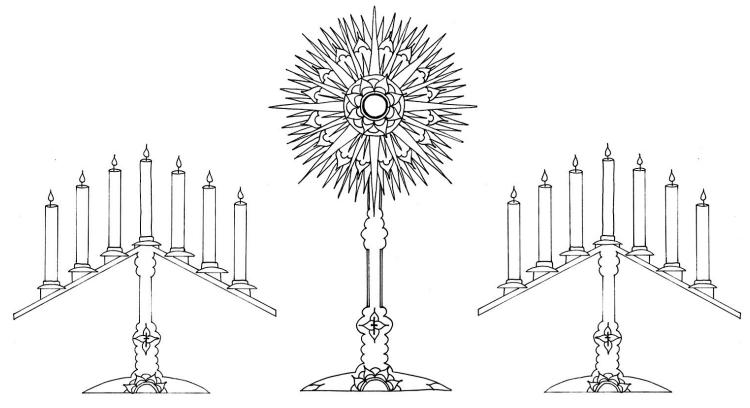
Infinite thy vast domain,

While we own the mystery.

""The greatest love story of all time is contained in a tiny white host » ~ Archbishop Fulton J. Sheen

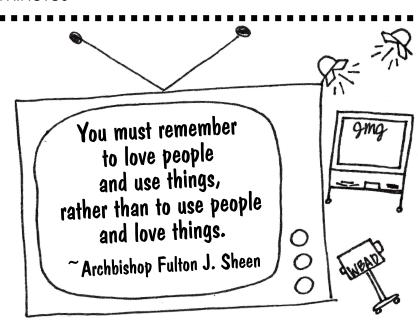


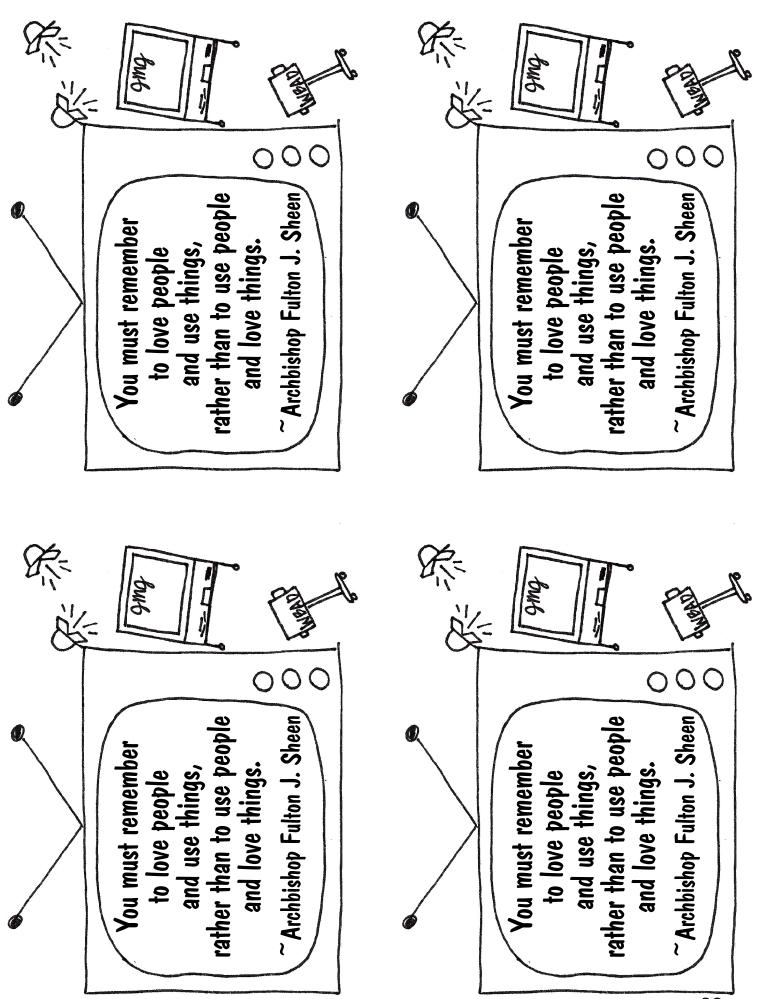
# My Adoration Prayers <sup>66</sup>All love tends to become like that which is loved.<sup>99</sup> <sup>~</sup>Archbishop Fulton J. Sheen



## Sheen & Using Technology

- **Purpose:** use Fulton Sheen's actions to model virtuous use of technology
- Cross-Curricular Connections: Writing, Listening, Speaking
- Ideas:
- Fulton Sheen was ahead of his time in the ways that he used every technological tool at his disposal to spread the Gospel.
- His evangelic work began with methods like speaking and writing and then moved to radio and television. Sheen showed that technology could be used for good purposes, reaching people for Christ.
- Use the following quotes and a short clip of Life is Worth Living to springboard a conversation with students about the ways that we use technology and media now. Reflection cards are available on p. 68-69.
- Possible discussion/reflection questions:
- How did Fulton Sheen use technology well?
- How can technology be a tool for good? How can it be negative?
- In what ways are technology and media today being used to spread the Gospel? How can individuals, organizations, and the Church improve?
- How do you think that Sheen would use current technology and social media if he were alive today?
- Does your technology demonstrate that you love people and use things as tools, or the other way around?
- Quotes:
- "Regardless of any harm that the electronic media may have done in other areas, they have been very good to religion." ~Treasure in Clay
- "You must remember to love people and use things, rather than to use people and love things."
- **Timeframe:** 30 minutes





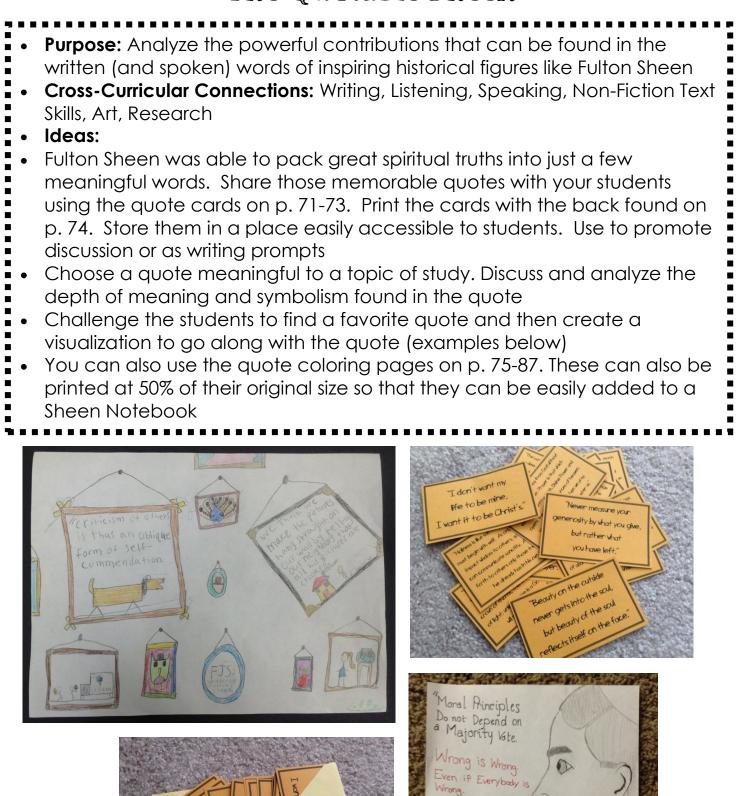
# How Can I Use Technology To Show That I Love The People Around Me?

gmg How Can I Use Technology To Show That I Love The People Around Me?

]	
]	
]	
]	
]	
]	
]	
2	

You must remember to love people and use things, rather than to use people and love things. ~Archbishop Fulton J. Sheen You must remember to love people and use things, rather than to use people and love things. ~Archbishop Fulton J. Sheen

## The Quotable Sheen



Right is Right

Nobody is Right."

Venerable Fulton J. Sheer

Even if

"I don't want my life to be mine, I want it to be Christ's."	"It does not take much time to make us saints. It only requires much love."
"The purpose of the Holy Hour is to encourage a deep personal encounter with Christ. The Holy and Glorious God is constantly inviting us to come to Him, to hold converse with Him, to ask for such things as we need and to experience what a blessing there is in fellowship with him."	"Love makes one a missionary. When we cease to love, we cease to be a missionary. Now it is sometimes asked, for example, why there is a decline of conversions today? It is due to the fact that we're not making Christ the center of our lives. And if we were deeply in love with Christ, if we gave the primacy to Christ, then we'd be on fire to save souls."
"When the World Mission Rosary is completed, one has embraced all continents, all people in prayer."	"The law He gave was clear: life is a struggle; unless there is a cross in our lives, there will never be an empty tomb; unless there is a crown of thorns, there will never be the halo of light; unless there is a Good Friday, there will never be an Easter Sunday."
"Criticism of others is thus an oblique form of self- commendation. We think we make the picture hang straight on our wall by telling our neighbors that all his pictures are crooked."	"Our brains are big enough. Could it be that our hearts are too small?"

"Moral principles do not depend on a majority vote. Wrong is wrong even if everybody is wrong. Right is right even if nobody is right."

"Believe the incredible and you can do the impossible." "God, who made the sun, also made the moon. The moon does not take away from the brilliance of the sun. All its light is reflected from the sun. The Blessed Mother reflects her divine Son; without Him, she is nothing. With Him, she is the Mother of men."

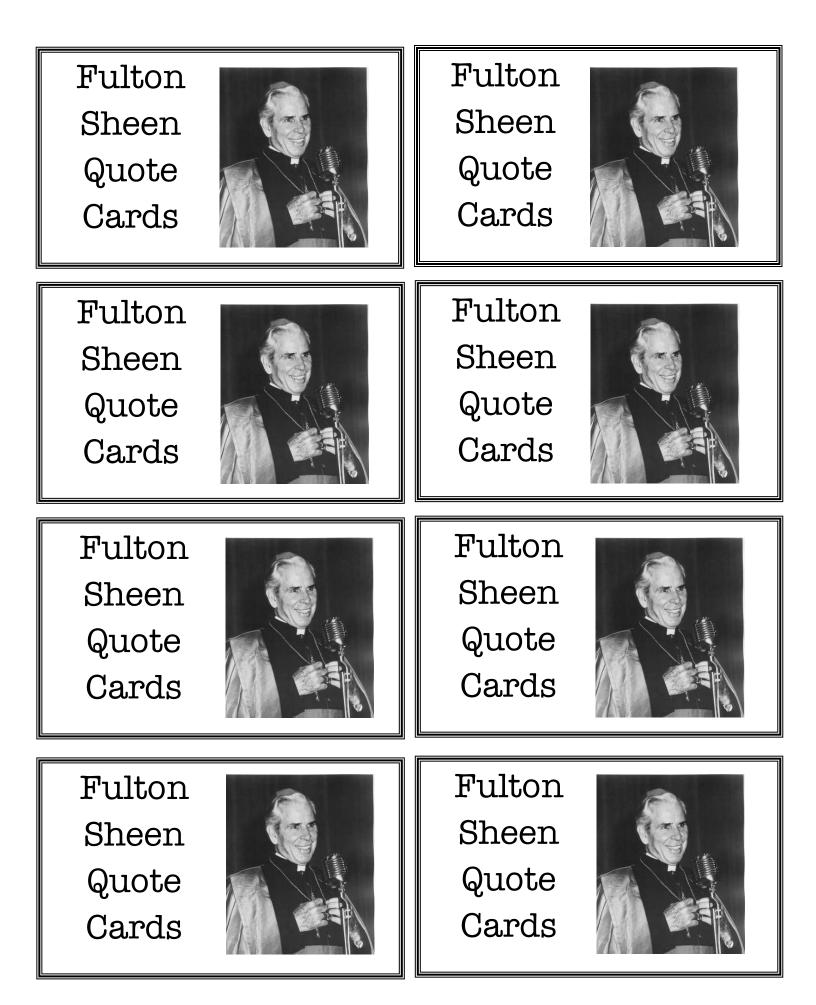
"Sometimes the only way the good Lord can get into some hearts is to break them."

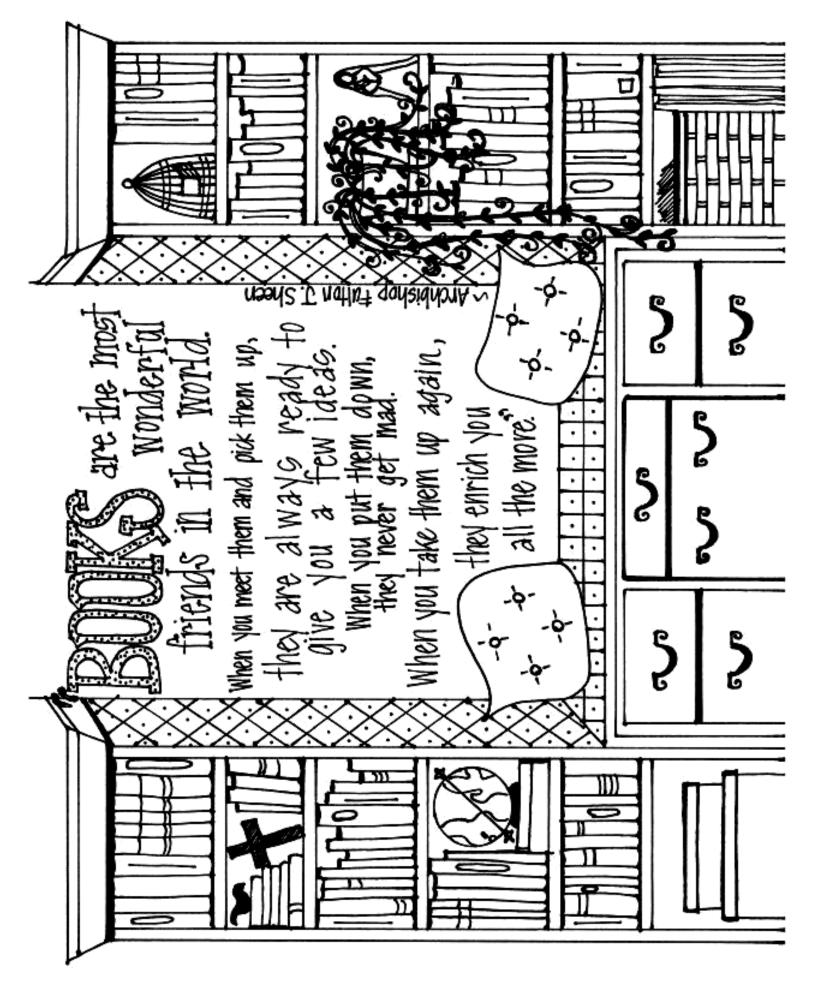
"There are not one hundred people in the United States who hate the Catholic Church, but there are millions who hate what they wrongly perceive the Catholic Church to be."

"You must remember to love people and use things, rather than to love things and use people."

"Books are the most wonderful friends in the world. When you meet them and pick them up, they are always ready to give you a few ideas. When you put them down, they never get mad; when you take them up again, they seem to enrich you all the more." "Show me your hands. Do they have scars from giving? Show me your feet. Are they wounded in service? Show me your heart. Have you left a place for divine love?"

"In every friendship hearts grow and entwine themselves together, so that the two hearts seem to make only one heart with only a common thought. That is why separation is so painful; it is not so much two hearts separating, but one being torn asunder."	"No soul ever fell away from God without giving up prayer. Prayer is that which establishes contact with Divine Power and opens the invisible resources of heaven. However dark the way, when we pray, temptation can never master us."
"A teacher who cannot explain any abstract subject to a child does not himself thoroughly understand his subject; if he does not attempt to break down his knowledge to fit the child's mind, he does not understand teaching."	"Never measure your generosity by what you give, but rather what you have left."
"Holiness is like salt; its usefulness to others must begin with self. As only the wise man can impact wisdom to others, so only the saintly can communicate sanctity. A man can bring forth to others only those treasures which he already has in his own heart."	"Beauty on the outside never gets into the soul, but beauty of the soul reflects itself on the face."
"If you want to know about God, there is only one way to do it: get down on your knees."	"The man who thinks only of himself says prayers of petition; he who thinks of his neighbor says prayers of intercession; he who thinks of loving and serving God says prayers of abandonment to God's will, and that is the prayer of the saints."



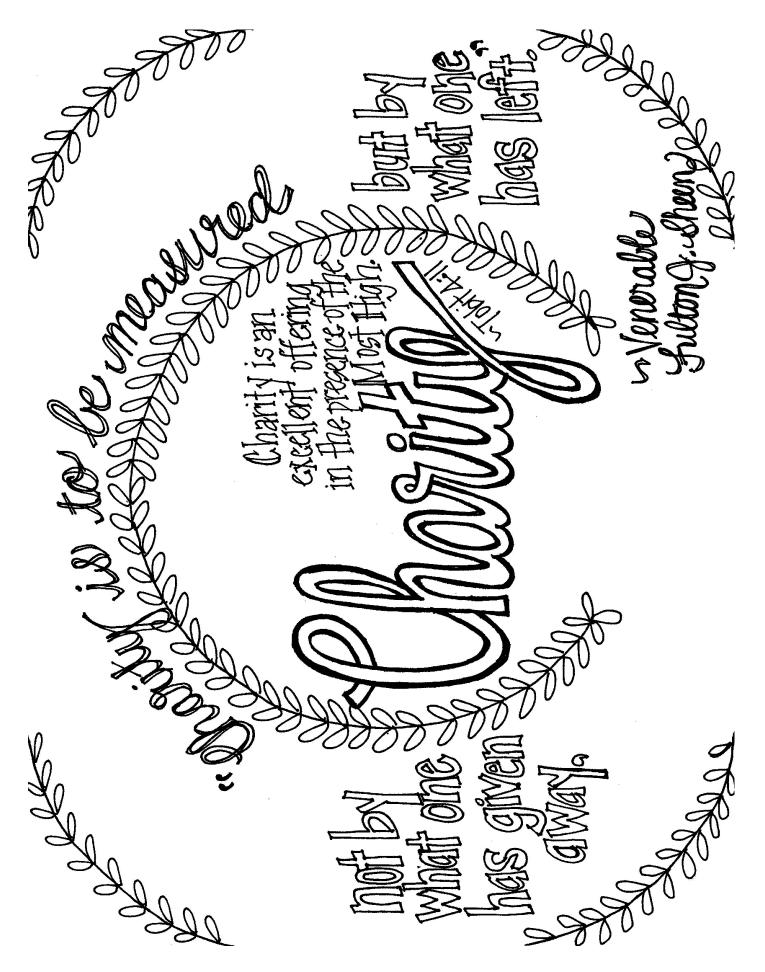


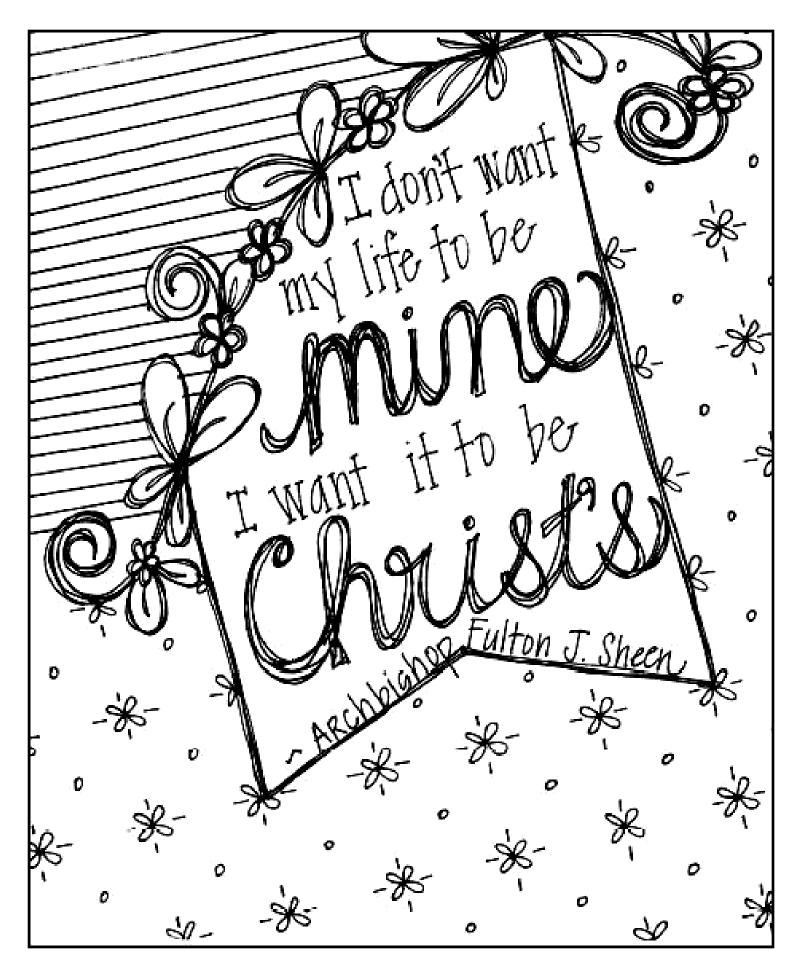
God, who made the sun, also made the moon. The moon does not take away from the brilliance of the sun. All its light is reflected from the sun. The Blessed Mother reflects her Divine Son; without Him, she is nothing. With Him, she is the Mother of men." 

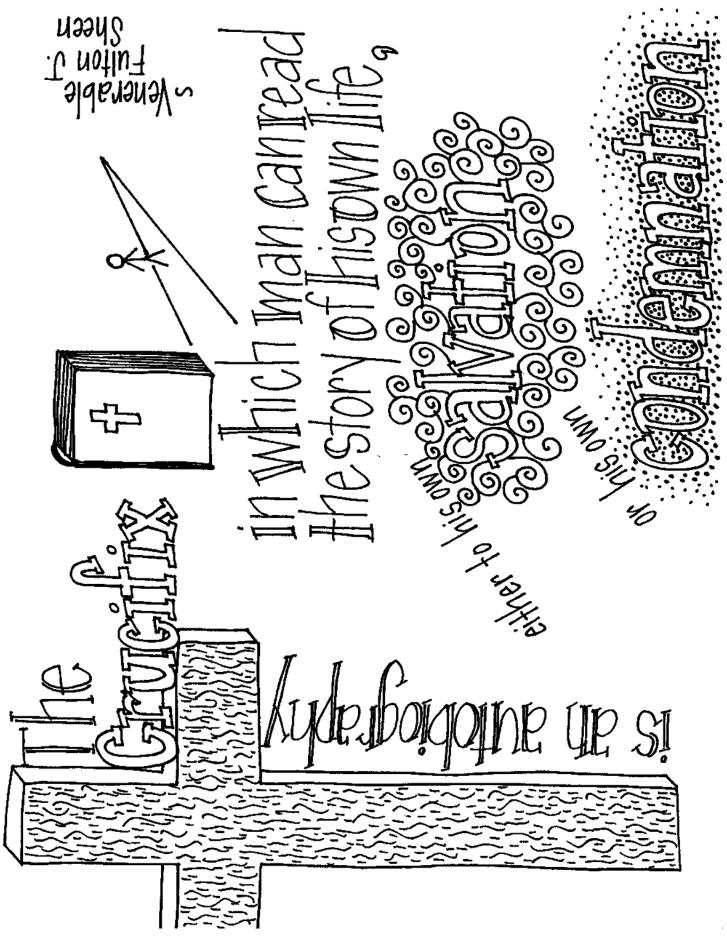
WAST STO MAYS

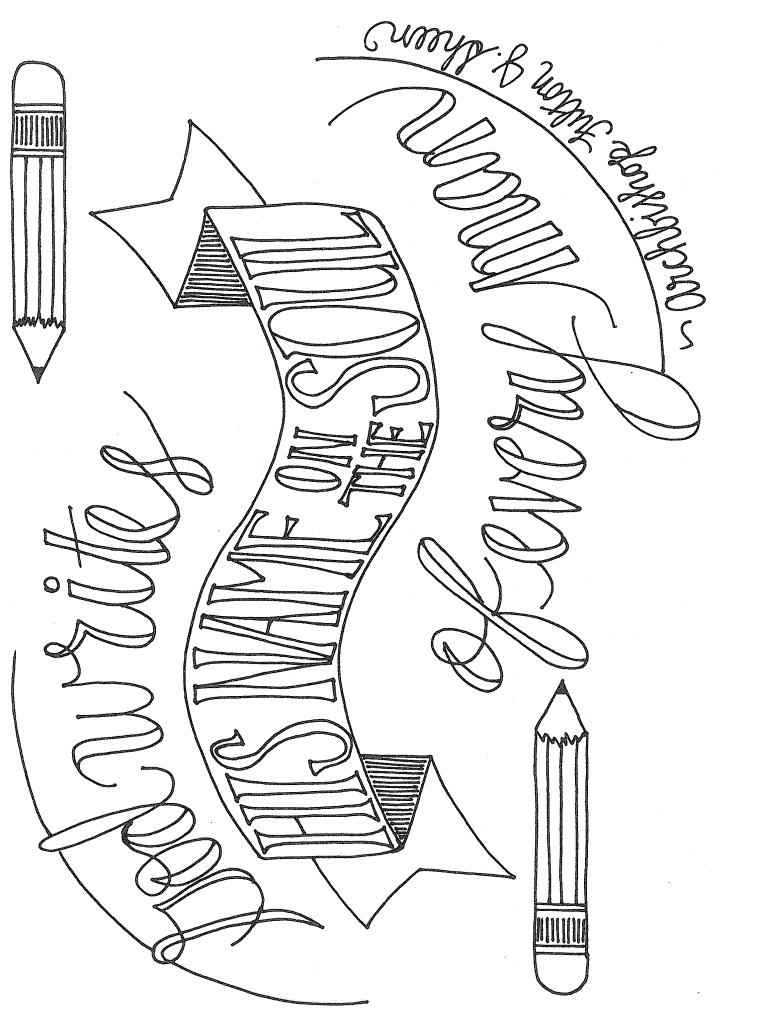


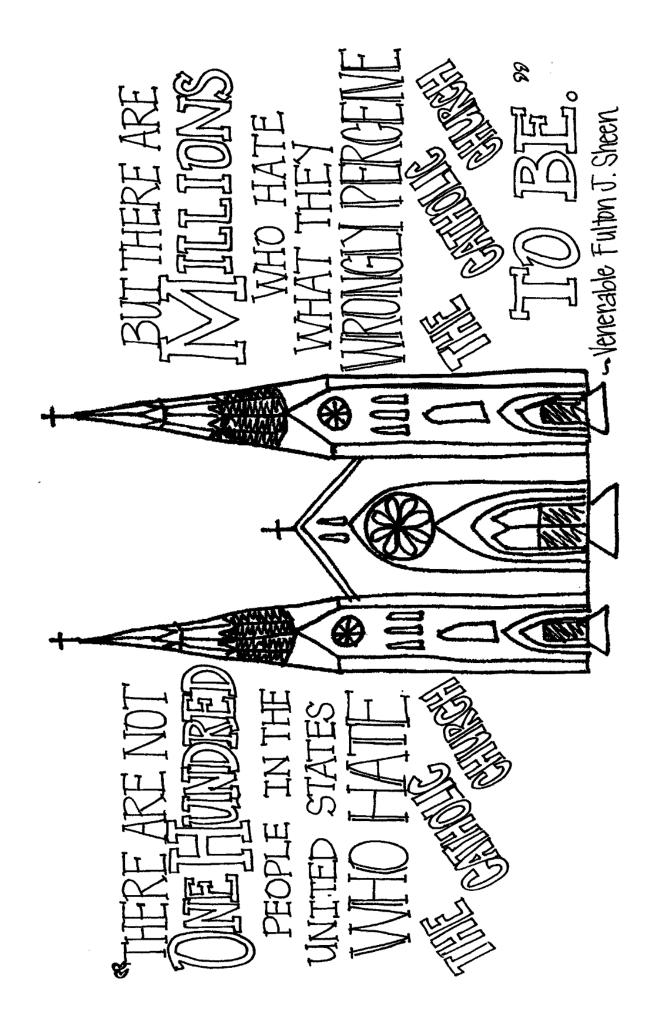
In the world are 421 শ Sorohn The coves with the minites is a superior of the superior of th ton & m Mural the who i nstruments, ntin pravle they leave room for inti + Hoir that reason, a / 3U ľ ľ ľ ľ FOP -

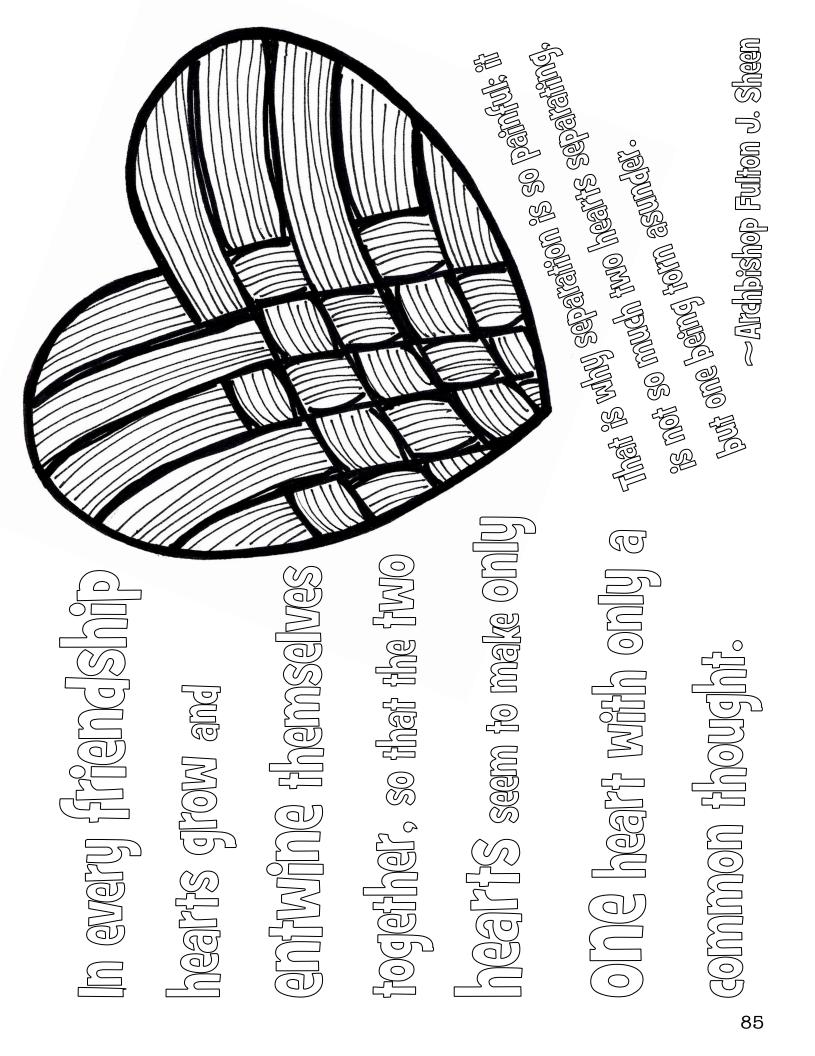




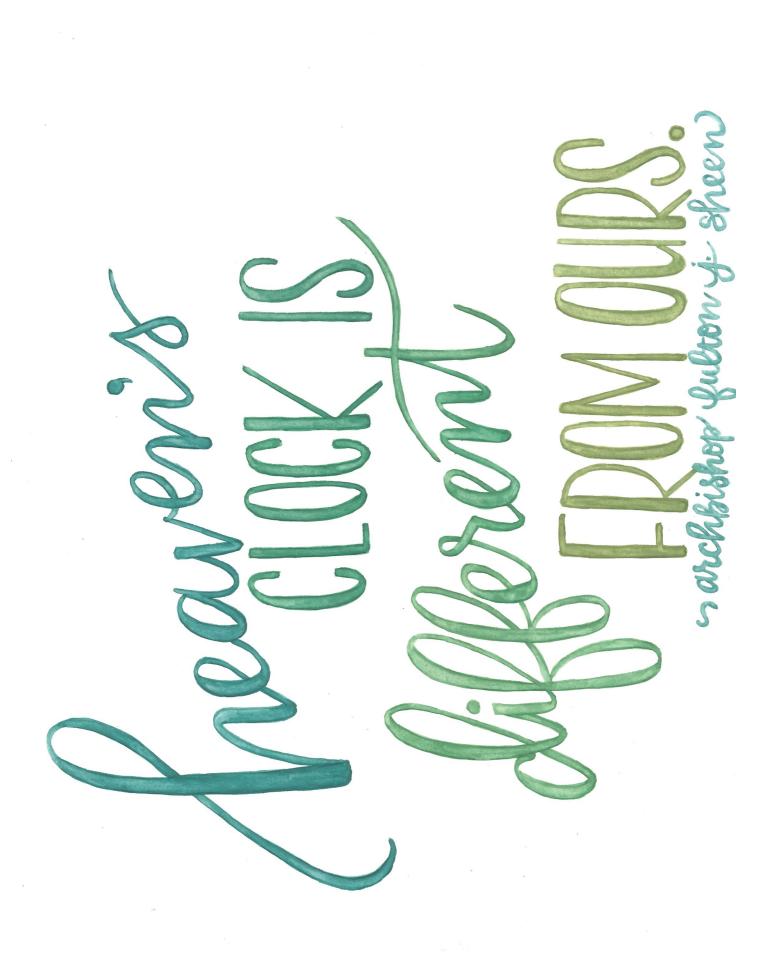






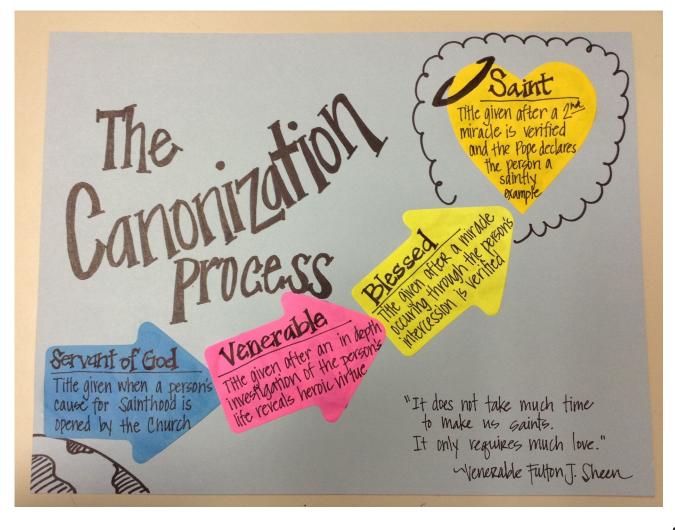


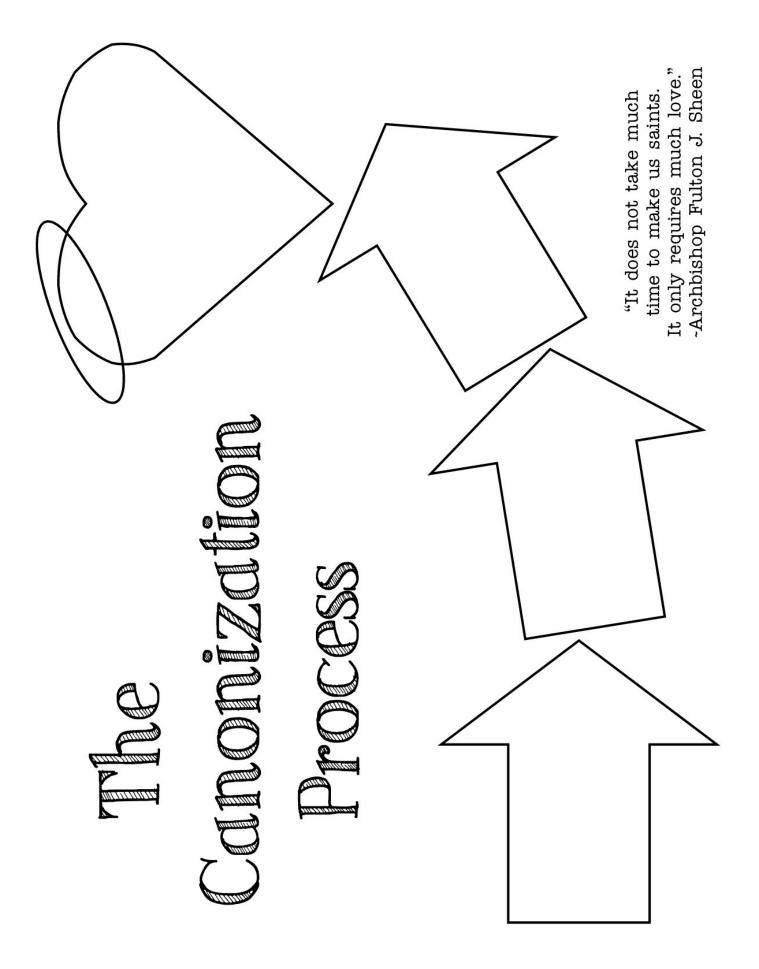




## The Canonization Process

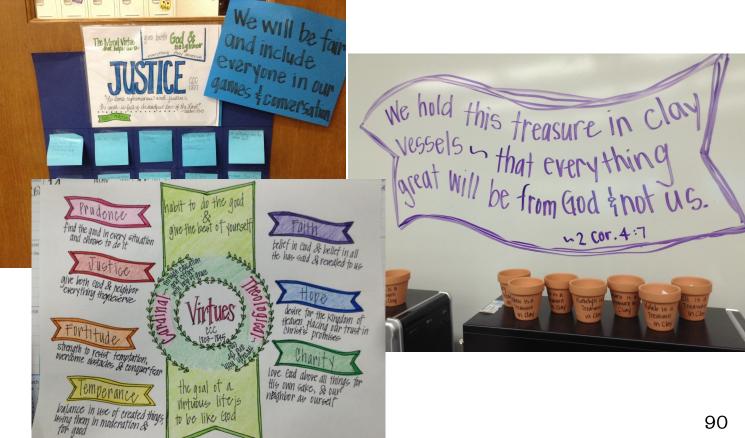
- Purpose: Develop a flow-chart-style chart of the canonization process
- Cross-Curricular Connections: Non-Fiction Text Skills, Listening, Research
- Ideas:
- Check out the video playlist at
- http://looktohimandberadiant.blogspot.com/2015/09/sainthood-videoplaylist.html (Especially the video called "How Does the Catholic Church Declare Official Saints?" By Busted Halo)
- Create a quick overview of the canonization process using post-it notes or use the outline graphic organizer on p. 89
- This could be done as a mini poster to hang or attached inside a Sheen Notebook
- Lots of great information about Sheen's Beatification and Canonization can be found at <u>https://celebratesheen.com/faq/</u>
- Quote: "It does not take much time to make us saints. It only requires much love."
- Timeframe: Canonization Notes or Mini Poster-30 min.

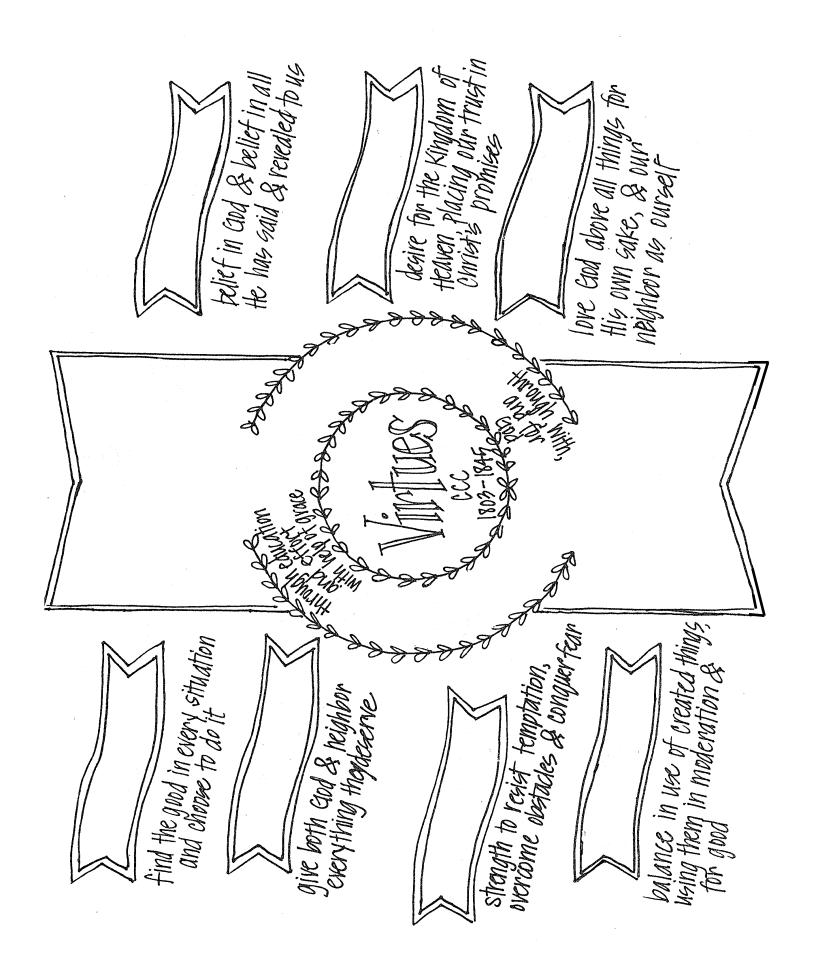


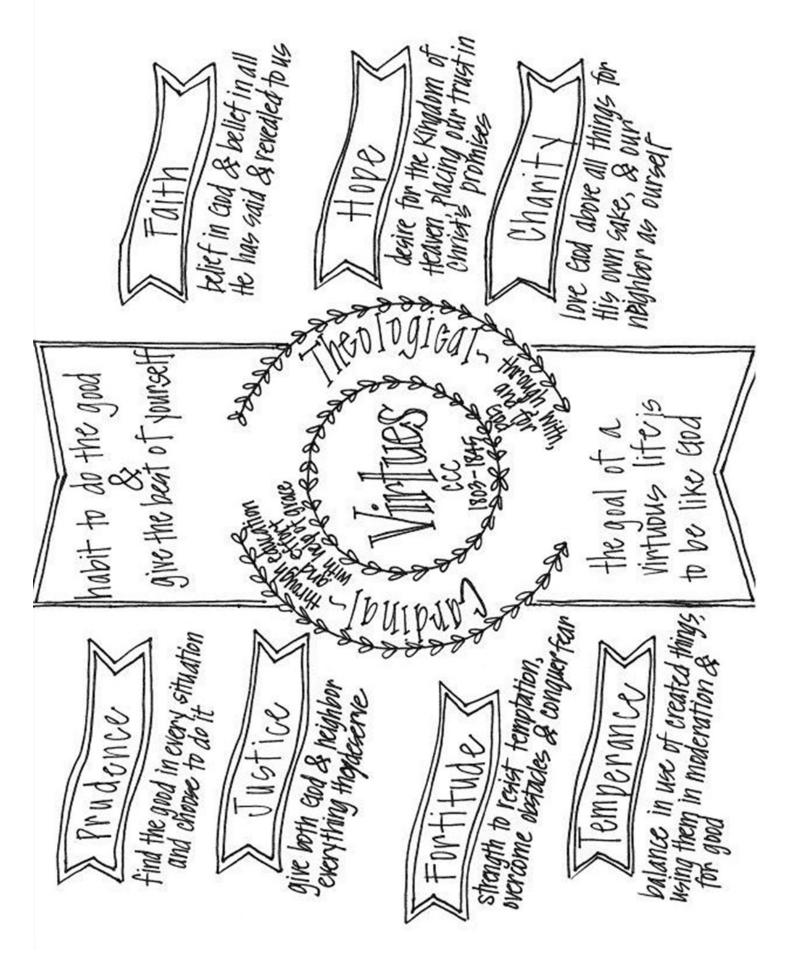


## Modeling Heroic Virtue

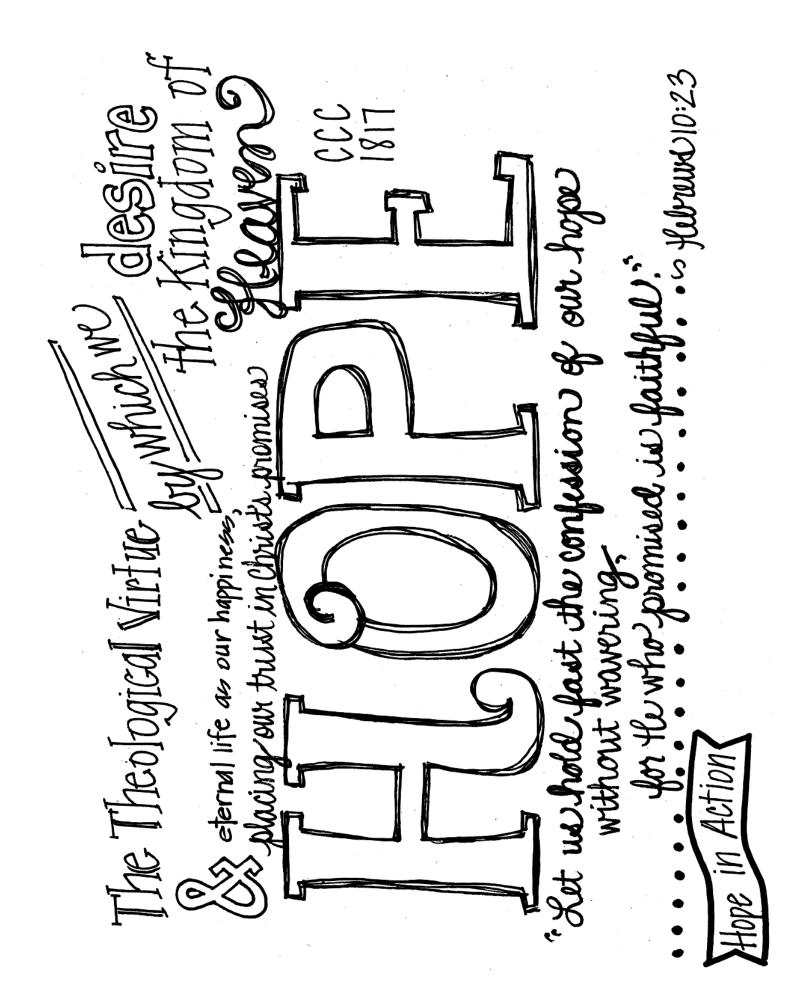
Purpose: Develop understanding and practical application for the living a moral and virtuous life, modeled after examples like Fulton Sheen Cross-Curricular Connections: Social Justice, Character Education Ideas: Teach about the seven moral and theological virtues using the graphic organizer on p. 91 connecting evidence of heroic virtue as a condition for canonization Memorize the Acts of Faith, Hope, and Love prayers using the prayer cards on p. 100 Develop understanding of each virtue using the coloring page notes on p. 93-99, discussing the Catechism definition and Scripture verse. Have students make resolutions about how they can put the virtue in action and record on the notes Use virtue coloring page notes as mini posters to hang in a classroom Promote a culture of virtue using the Treasure in Clay sheets (named after Fulton Sheen's Autobiography and 2 Cor. 4:7). Buy mini clay flower pots for each student and write "Name is a Treasure in Clay!" Add the Treasure in Clay sheets when you witness a student showing virtue p. 101 Timeframe: Virtues graphic organizer-30 min. The seven virtues could be discussed over seven class periods or even as the theme for seven weeks of school (great for Lent!) 15 min. each











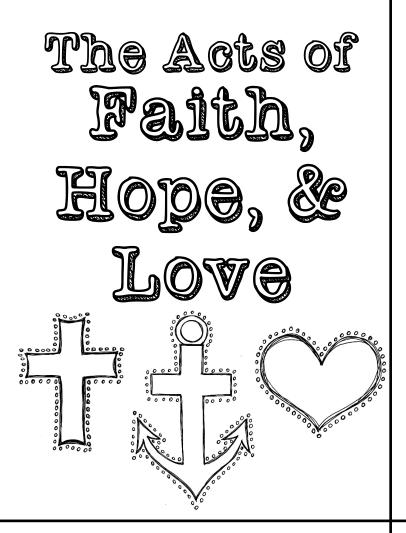


806 d good in Every nothing/in life is more profitable for men than these? and choose to do it illy control & prudence, justice & courage; relad no to: he Moral Virtue Prudence in Action.

The worth is full of the stadpart love of the Lord. deserve r08 3 heig Le love righteourness and justice; الطال ال give both ( everything w to. The Morral Virtue Justice In Action

Sog conduen fean nave Strength to resist, and supportion, ~ psalmo II ~ 1 overcome obstacles he Lord in my strength ond my long. The Moral Virtue. Fortitude in Action.

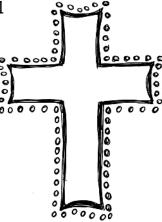
220 ballance created things Jun 2:12 in moderation & for god dotor, upright, and godly lives in the world. The Moral Nirtue Temperance in Action





O my God, I firmly believe that you are one God in three divine Persons, Father, Son, and Holy Spirit. I believe that your divine Son became man and died for our sins and that he will come to judge the living and the dead. I believe these and all the truths which the Holy Catholic Church teaches because you have revealed

them who are eternal truth and wisdom, who can neither deceive nor be deceived. In this faith I intend to live and die. Amen.





O Lord God, I hope by your grace for the pardon of all my sins and after life here to gain eternal happiness because you

have promised it who are infinitely powerful, faithful, kind, and merciful. In this hope I intend to live and die. Amen.



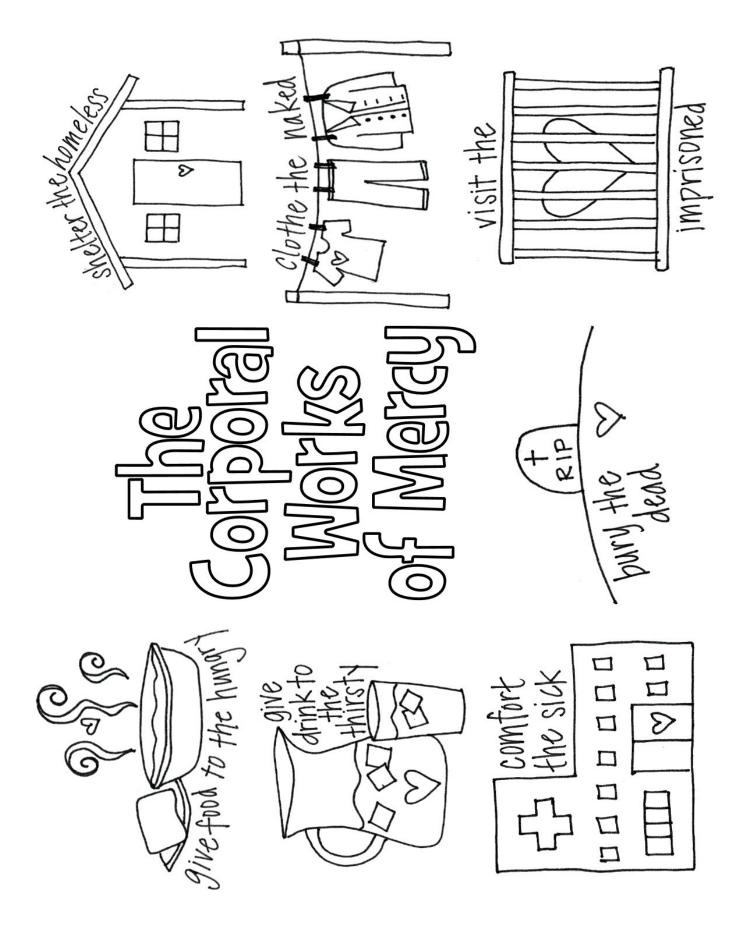
O Lord God, I love you above all things and I love my neighbor for your sake because you are the highest, infinite and perfect good, worthy of all my love. In this love

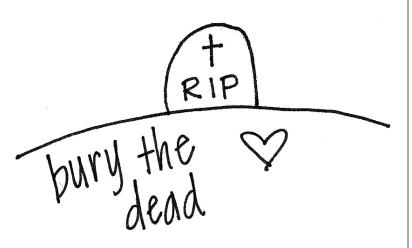
is a Treasure in Clay!	is a Treasure in Clay!	is a Treasure in Clay!
"But we have this treasure in earthen	"But we have this treasure in earthen	"But we have this treasure in earthen
vessels, so that the surpassing greatness	vessels, so that the surpassing greatness	vessels, so that the surpassing greatness
of the power will be of God and not	of the power will be of God and not	of the power will be of God and not
from ourselves." "2 Corinthians 47	from ourselves." ~2 Coninthians 47	from ourselves." "2 Corinthians 49
is a Treasure in Clay!	is a Treasure in Clay!	is a Treasure in Clay!
"But we have this treasure in earthen	"But we have this treasure in earthen	"But we have this treasure in earthen
vessels, so that the surpassing greatness	vessels, so that the surpassing greatness	vessels, so that the surpassing greatness
of the power will be of God and not	of the power will be of God and not	of the power will be of God and not
from ourselves." "2 Corinthians 47	from ourselves." "2 Coninthians 47	from ourselves." "2 Coninthians 47
is a Treasure in Clay!	is a Treasure in Clay!	is a Treasure in Clay!
"But we have this treasure in earthen	"But we have this treasure in earthen	"But we have this treasure in earthen
vessels, so that the surpassing greatness	vessels, so that the surpassing greatness	vessels, so that the surpassing greatness
of the power will be of God and not	of the power will be of God and not	of the power will be of God and not
from ourselves." "2 Corinthians 47	from ourselves." ~2 Coninthians 47	from ourselves." "2 Coninthians 49

## The Corporal and Spiritual Works of Mercy

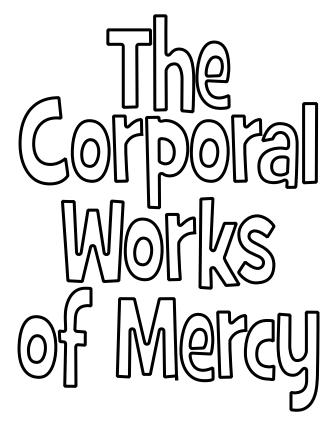
- Purpose: Encourage growth of service and mercy by teaching about the Corporal and Spiritual Works of Mercy as well as practical ways for kids to live them out
- Cross-Curricular Connections: Listening, Speaking, Social Justice
- Ideas:
- Use the Corporal and Spiritual Works of Mercy Coloring Pages on p. 103 and p. 108 to introduce and discuss the fourteen works of mercy
- Have students brainstorm and share practical ways kids of their age can actually live out the works of mercy. Record them on the back of the coloring pages or in the blank mini books
- Create the works of mercy mini books. Each has an option with Scripture verses (p. 104-105 and 109-110) and blank (p. 106-107 and 111-112). The blank mini books are great for younger students or if you want the kids to have space to write about ways they can perform the works of mercy
- **Quote**: "A person is merciful when he feels the sorrow and misery of another as if it were his own."
- Timeframe: Coloring pages and discussion– 30 min. each
   Mini books with discussion of practical application– 60 min. each

nehomelec give food to the hund Tinstruct the ignorant bearatiently bury the 18.00 hun sinner Joubtful

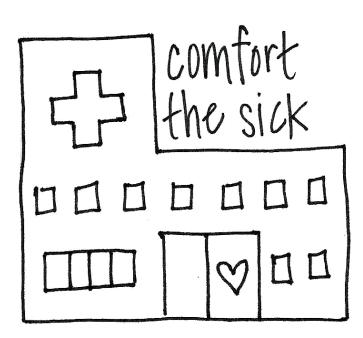




"Then they themselves also will answer. 'Lord. when did we see You hungry. or thirsty. or a stranger. or naked. or sick. or in prison. and did not take care of You?' Then He will answer them. 'Truly I say to you. to the extent that you did not do it to one of the least of these. you did not do it to Me.' These will go away into eternal punishment. but the righteous into eternal life." ~Matthew 25:31-46



## Name



"The King will answer and say to them. "Truly I say to you. to the extent that you did it to one of these brothers of Mine. even the least of them. you did it to Me.""



"Then the King will say to those on His right. 'Come. you who are blessed of My Father. inherit the kingdom prepared for you from the foundation of the world. For I was hungry. and you gave Me something to eat: I was thirsty. and you gave Me something to drink: 104



"But when the Son of Man comes in His glory. and all the angels with Him. then He will sit on His glorious throne. All the nations will be gathered before Him: and He will separate them from one another. as the shepherd separates the sheep from the goats: and He will put the sheep on His right. and the goats on the left."



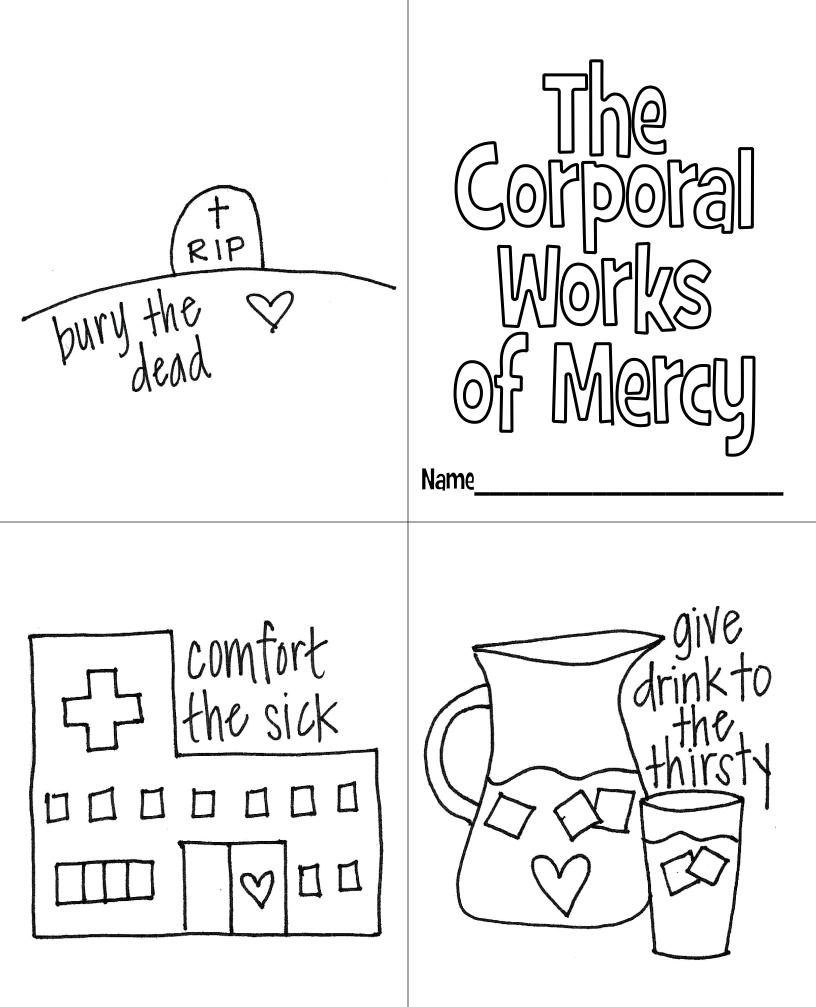
"Then He will also say to those on His left. Depart from Me. accursed ones. into the eternal fire which has been prepared for the devil and his angels: for I was hungry. and you gave Me nothing to eat: I was thirsty. and you gave Me nothing to drink: I was a stranger. and you did not invite Me in: naked. and you did not clothe Me: sick. and in prison. and you did not visit Me."



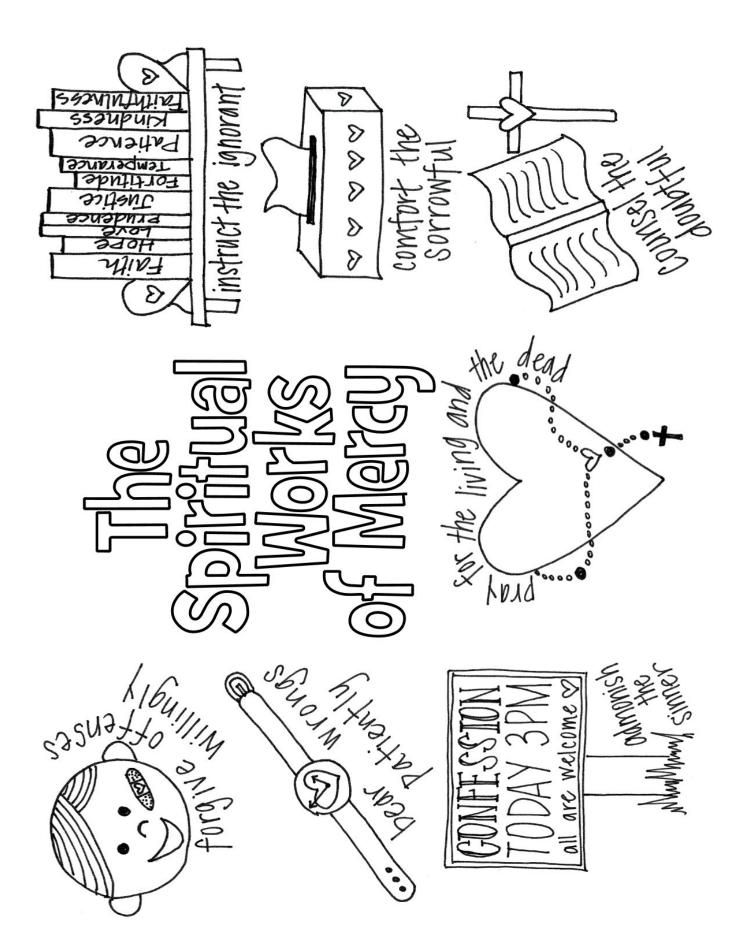
"I was a stranger. and you invited Me in: naked. and you clothed Me: I was sick. and you visited Me: I was in prison. and you came to Me.""



"Then the righteous will answer Him. "Lord. when did we see You hungry. and feed You. or thirsty. and give You something to drink? And when did we see You a stranger. and invite You in. or naked. and clothe You? When did we see You sick. or in prison. and come to You?"









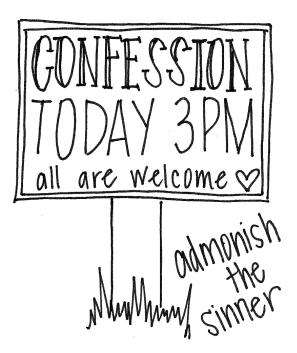
"For if you forgive others for their transgressions. your heavenly Father will also forgive you." ~Matthew 6:14



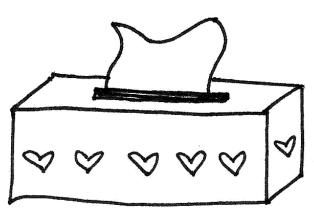
### Name



"Put on a heart of compassion. kindness. humility. gentleness. and patience: bearing with one another and forgiving each other." ~Colossians 3:12-13

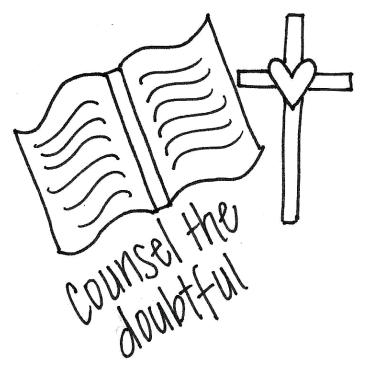


"If your brother sins. rebuke him: and if he repents. forgive him." ~Luke 17:3

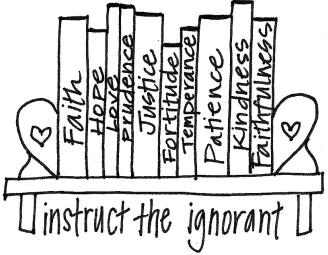


comfort the Sorrowful

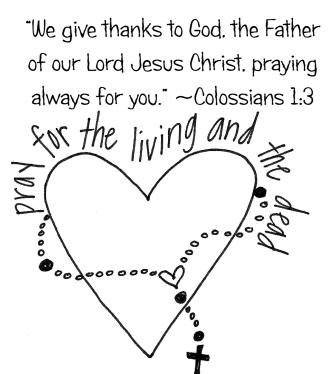
"Blessed are those who mourn. for they shall be comforted." ~Matthew 5:4



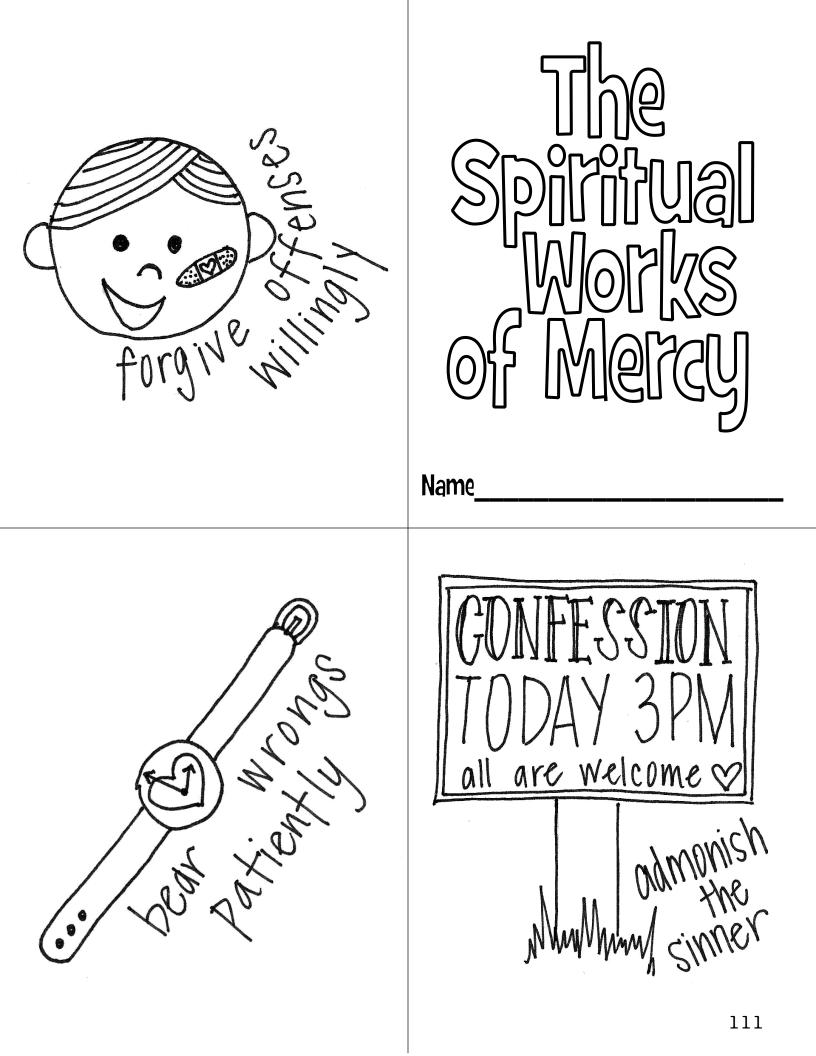
"We urge you. brethren. admonish the unruly. encourage the fainthearted. help the weak. be patient with everyone." ~1 Thessalonians 5:14 "We have not ceased to pray for you and to ask that you may be filled with the knowledge of His will in all spiritual wisdom and understanding." ~Colossians 1:9

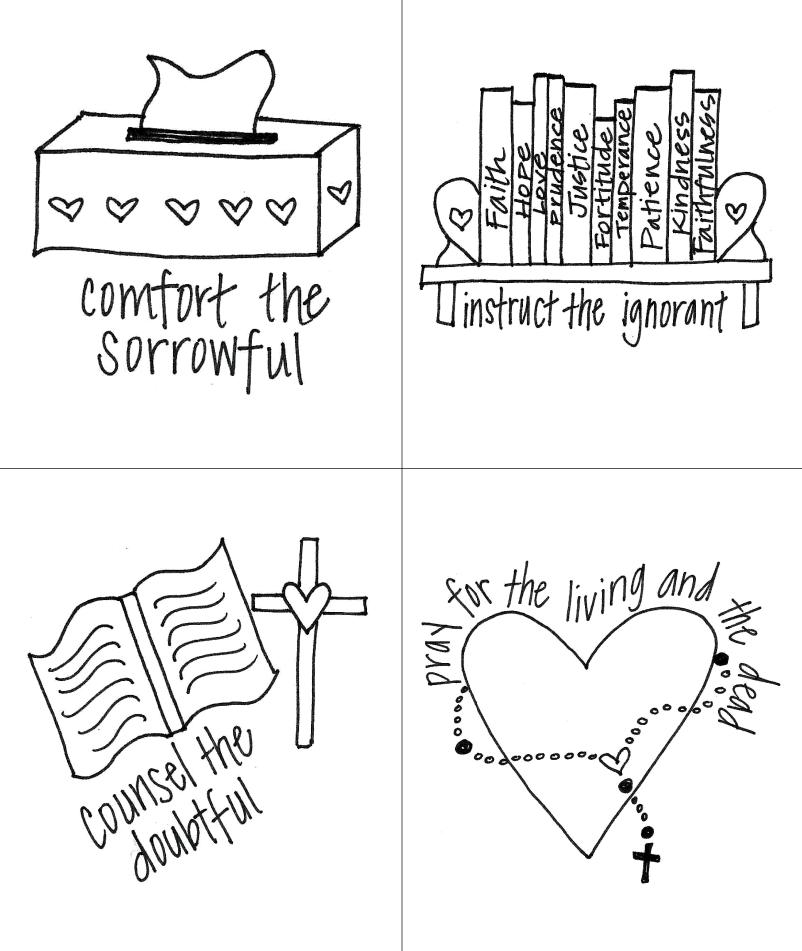


"The fear of the Lord is the beginning of wisdom: Fools despise wisdom and instruction." ~Proverbs 1:7



"Thus he made atonement for the dead that they might be absolved from their sin." ~2 Maccabees 12:46 110





### Non-Fiction Note Taking

<ul> <li>Purpose: Research non-fiction sources and develop reading skills of main idea/detail, cause/effect, and sequencing</li> <li>Cross-Curricular Connections: Writing, Non-Fiction Text Skills, Research</li> <li>Ideas:</li> </ul>	
<ul> <li>Ideas:</li> <li>Develop your students' nonfiction skills by reading about the steps currently underway in Fulton Sheen's cause for canonization</li> <li>Read these three articles from <i>The Catholic Post</i> and complete the notes, which can be folded and attached in a Sheen Notebook</li> <li><u>http://thecatholicpost.com/archives/</u> (current archive links below)</li> <li>There are many more articles in The Catholic Post Archives about Sheen's Cause and the Vatican approved miracle- feel free to choose another to bring students up to date on the process</li> <li>Timeframe: 60 min. each article</li> </ul>	
Main Ideas Notes p. 114 Sept. 18, 2011- Sheen intercession cited in area boy's alleged miraculous healing <u>http://thecatholicpost.com/2011/09/16/sheen-intercession-cited-in-area-boys-alleged-miraculous-healing/</u>	
<ul> <li>Cause and Effect Notes p. 116</li> <li>Dec. 11, 2011- Evidence of alleged miracle with Sheen link heads to Rome</li> <li><u>http://thecatholicpost.com/2011/12/13/evidence-of-alleged-miracle-with-sheen-link-heads-to-rome/</u></li> </ul>	
Sequencing Notes p. 118 Mar. 16, 2014- Medical Ruling a 'Significant Step' in Sheen Beatification Cause http://thecatholicpost.com/2014/03/16/medical-ruling-a-significant-step-in-sheen- beatification-cause/	

1

declare por

\_\_\_\_\_Date\_\_\_\_\_

Name of Article:

Article Published in: \_\_\_\_\_

Author of Article: \_\_\_\_\_ Date Published: \_\_\_\_\_

Main Ideas	Supporting Details
Baby James Fulton was born very sick.	* * * * *
His family asked Fulton Sheen to pray for baby James Fulton's healing.	* * * * * *
The Diocese of Peoria opened a tribunal to investigate the alleged miracle.	* * *

What does alleged mean? (look it up in the dictionary)

Who did the tribunal talk with to help prove that this healing was a miracle?

Who will rule if this was or was not a miracle?

James Fulton's family believes that he was healed by who?

Name KUY Name of Article: MURIA INTURCEGGION CH Article Published in: <u>INE COMPOLIC POST</u> Author of Article: JUMNTER WILLEMS	Healing"
Main Ideas	Supporting Details
Baby James Fulton was born very sick.	<ul> <li>he was stillborn on 9-16-10</li> <li>no heaptbeat for 61 min.</li> <li>family asked Sheen to pray</li> <li>might not survive or be healthy</li> </ul>
His family asked Fulton Sheen to pray for baby James Fulton's healing.	<ul> <li>Holy Hour &amp; Mass at Cathedral</li> <li>namud baby After Sheen</li> <li>asked others to pray</li> <li>Tames Fulton was healed</li> <li>*</li> </ul>
The Diocese of Peoria opened a tribunal to investigate the alleged miracle.	<ul> <li>* many people from the church</li> <li>* many doctors</li> <li>* very secretive</li> <li>* trying to find out if it was</li> <li>* a mikacle</li> </ul>
<ol> <li>What does alleged mean? (look it up in the dictionary)         <ol> <li>ALARE POSITIVELY WITHOUT FYOOF YET</li> <li>Who did the tribunal talk with to help prove that this healing was a miracle?</li></ol></li></ol>	

2. VINO WITTURE IT THIS Was OF WAS NOT A MITACLE! <u>UNITURE IT THIS WAS OF WAS NOT A MITACLE!</u> 4. James Fulton's family believes that he was healed by who? <u>JUSUS</u> <u>UNITU</u>

Name	Date
Name of Article:	
Article Published in:	
Author of Article:	Date Published:
Cause	Effect
James Fulton was without a	

For Fulton Sheen to be beatified, a miracle must be proven to have happened through his intercession.	
	The evidence was sealed with wax by Bishop Jenky after the tribunal was complete.
Fulton Sheen was a Catholic Archbishop who lived his faith in awesome ways that inspired many people, and still inspires them today.	
	Evidence from the tribunal was sent to Rome to the Congregation for the Causes for Saints.
	The Mass for the closing of the tribunal was held on the third Sunday of Advent, or "Rejoice Sunday."

What does tribunal mean? (look it up in the dictionary)

heartbeat for 61 minutes.

After the Diocese of Peoria was done with the investigation, what happened next?

What did James Fulton's family ask Fulton Sheen to do for their son?

What are some special ways Sheen was remembered at this Mass?

Name Key	Date	
<ul> <li>Name of Article: "EVIDENCE of Alleged Wiracle with Sheen Link Heads Article Published in: The Cutholic Post to Rome</li> </ul>		
Author of Article: TDM HUMDOU	_ Date Published: 12-13-11	
Cause	Effect	
James Fulton was without a heartbeat for 61 minutes.	Medical Team ready to call Time of death & his heart started beating - now healthy kid	
For Fulton Sheen to be beatified, a miracle must be proven to have happened through his intencession.	The Engstroms shared the story of their son & their requests for shew's prayers	
A tribunal was held to investigate the alleged mirade	The evidence was sealed with wax by Bishop Jenky after the tribunal was complete.	
Fulton Sheen was a Catholic Anchbishop who lived his faith in awesome ways that inspired many people, and still inspires them today.	The Engletroms named their Gon in honor of him - Many are still using his books & TV show	
The evidence must be investigated by the congregation for the causes of Saints	Evidence from the tribunal was sent to Rome to the Congnegation for the Causes for Saints.	
There were many reasons to rejoice	The Mass for the closing of the tribunal was held on the third Sunday of Advent, or "Rejoice Sunday."	
1. What does tribunal mean? (lock it up in the dictionary) "(WHYT OF JUSTICE"		
2. After the Diocese of Peoria was done with the investigation, what happened next? SMT WIAMA to RIML		
3. What did James Fulton's family ask Fulton Sheen to do for their son? <u>BYAY</u> FOR NIM (JESNS TO hear WM)		
4. What are some special ways Sheen was remembered at this Mass? Myge printing of Sheen was remembered at this Mass?		

Name	Date
Name of Article:	
Article Published in:	
Author of Article:	Date Published:

Sequencing: Number the following events in the order they happened starting with 1 and ending with 10
Vatican team of medical experts found no natural way to explain the healing of James
James Fulton's heart started beating, and he had no brain damage
The Sheen Foundation conducted a tribunal to investigate the alleged miracle
If the miracle is approved by the Pope, Fulton Sheen could be declared Blessed
The alleged miracle now moves on to a group of Theologians
The Engstrom family admired Fulton Sheen and his love for Christ & the Church
The miracle would also need to be approved by a group of Cardinals and Bishops
Fulton Sheen was a priest who starred in a TV Show and wrote many books
James Fulton was born with a knot in his umbilical cord, depriving him of oxygen
Bishop Jenky opened the cause for the canonization of Fulton Sheen

What does unanimously mean? (look it up in the dictionary)

Who would be the one to officially affirm that James' healing was a miracle?

What would happen if James' healing was declared a miracle and attributed to Sheen?

When sharing this important news, what did Bishop Jenky say was still needed?

Nome Key Date	
Name of Article: "Medical Ruling Movey Sheen Cause Forward"	
Article Published in: INR. (Ultrillic Post	
Author of Article: CallMILL NEW & Gervice & Date Published: March 119, 2014	
Callelle Abst Staff Sequencing:	
Number the following events in the order they happened starting with 1 and ending with 10	
James Fulton's heart started beating, and he had no brain damage	
The Sheen Foundation conducted a tribunal to investigate the alleged miracle	
The alleged minute now moves on to a group of Theologians	
The minacle would also need to be approved by a group of Cardinals and Bishops	
Fulton Sheen was a priest who starred in a TV Show and wrote many books	
James Fulton was born with a knot in his umbilical cord, depriving him of axygen	
Bishop Jenky opened the cause for the canonization of Fulton Sheen	

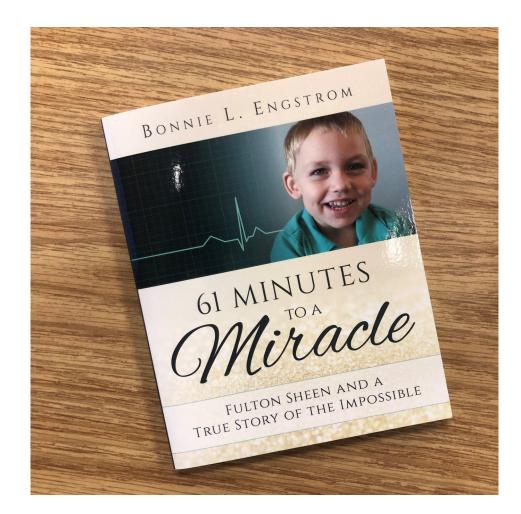
1. What does unanimously mean? (lock it up in the dictionary) Agricul 10 (2) (All

3. What would happen if James' healing yas declaned a minacle and attributed to Sheen? Sheen WOULD be BRANFIED / declared Blemed

4. When sharing this important news, what did Bishop Jenky say was still needed? MOVE STEPS to COME - NEED to KEEP PRAYING

### 61 Minutes to a Miracle Book Club

- Purpose: Read about the Vatican approved miracle for Archbishop Fulton Sheen's Beatification
- Cross-Curricular Connections: Writing, Listening, Speaking, Non-Fiction Text Skills, Research
- Ideas:
- Use 61 Minutes to a Miracle: Fulton Sheen and a True Story of the Impossible by Bonnie L. Engstrom as a book club or read aloud
- This book unpacks the miraculous healing of James Fulton Engstrom, his family's devotion to Sheen, and explanations of the Canonization process
- At less than 150 pages, the book is a high impact way to bring the power of God and the beauty of the Saints to life for middle and high school readers
- A guide with questions for journaling or group discussion written by Mrs.
- Engstrom is included on p.121-122



### DISCUSSION GUIDE 61 Minutes to a Miracle: Fulton Sheen and a True Story of the Impossible by Bonnie L. Engstrom

This discussion guide was created to be used in a variety of settings. Because the chapters in 61 Minutes to a Miracle are short, the discussion questions are gathered to cover approximately 10-15 pages per section, and usually one question per chapter. This will most likely best suit classroom read-alouds, but book clubs and other groups can easily combine more chapters and pick their favorite questions for discussion. The *italicized* questions were intended to be more thoughtful and may serve as journaling or prayer prompts as well as discussion questions.

#### Chapters 1 - 3

- This book tells the story of a miracle, performed by Jesus Christ, through the intercession of Archbishop Fulton J. Sheen, and approved by Pope Francis for Sheen's beatification. What do you know of Archbishop Sheen? If you are familiar with his preaching and writing, can you share any of his wisdom that has impacted you and your faith?
- Bonnie's first impression of Archbishop Sheen was not a good one. Have you ever had a bad first impression of a saint who later played a large role in your life? Share that story.
- Chapter 3 retells a few stories of how God was generous with the Engstroms. How has God done this in your life?

#### Chapters 4 - 6

- In Chapter 5 Bonnie shares the amazing story of how, she believed, the Lord was revealing things to her in dreams. Do you know of any other examples where this has happened, perhaps in your own life? Have you ever seen, read, or heard something and it felt like a confirmation for you.
- What are ways that you ask God to enter into your pain, frustrations, or hardships? What are ways that you can "offer it up" - turning the big and little parts of everyday life into prayer? See Bonnie's praying through contractions for an example.
- Chapter 6 ends with Bonnie holding her stillborn son. What were your thoughts and feelings at that point in the book?

#### Chapters 7 - 9

- Did James' emergency baptism make you consider the importance and beauty of baptism in a new way? If yes, how?
- In those sixty-one minutes while James was pulseless the Engstroms relied on the prayers of their friends, most especially Archbishop Fulton J. Sheen. Who do you rely on when you are in need of prayer and support?
- Have you ever felt like you were on the "cusp of something great, only to be met by a literal or figurative death? How did God come into that moment? How did He redeem it? How did He bring it back to life? What did that teach you?

#### 61 Minutes to a Miracle- DISCUSSION GUIDE, Page 2

#### Chapters 10 - 12

- Did James' NICU Confirmation make you consider the importance and beauty of the Sacrament of Confirmation in a new way? If yes, how?
- Sometimes we have to mourn what we thought we were going to have. Have you had to do this? What was it like and how did God meet you in that grief?
- Faced with many severe disabilities for James, Bonnie examined the pro-life rhetoric and said, "I didn't want my son to be someone else's lesson," she wrote. What was your reaction to this?

#### Chapters 13 - 15

- Have you ever been part of a prayer service or prayer campaign like the one that was held for James' healing? Who or what was it for? What did you do as a part of it?
- In the NICU Bonnie and Travis learned to celebrate everything: from sight, to the act of breathing air independently, to poopy diapers. What is something common that you have been brought to appreciate through difficult circumstances?
- We are surrounded by a "great cloud of witnesses" and Bonnie leaned on their friendship throughout James' NICU stay. Which saints are dear friends to you? Who's riding shotgun next to you? Why those saints?

#### Chapters 16 - 18

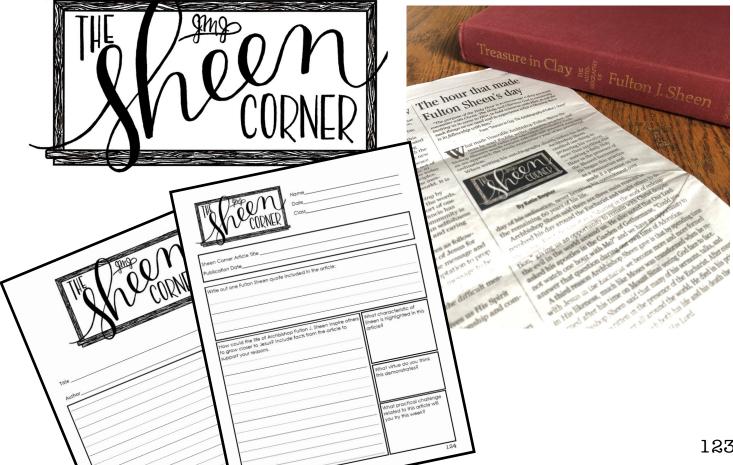
- In Chapter 16 Bonnie talks about not feeling up to the task of taking care of James outside of the NICU. Could you relate to those feelings? Has there ever been a time in your life when God was obviously asking you to do something you did not feel confident enough to do?
- Chapter 17 shows the reactions of various medical professionals as they evaluated James. What was your reaction as you read about the extent of James' miraculous healing?
- Not every miracle is examined by the Church, but miracles happen every day. What miraculous thing has God done in your life?

#### Chapter 19 - Epilogue

- What details of the tribunal were most interesting to you? Were you familiar with the workings of a tribunal before reading about James' miracle's investigation?
- God's timing is perfect, but not always what we think is best. Can you think of an example when, like the years it took for the positio to be approved, God allowed you to wait much longer than you wanted for something? Can you share that story?
- Discuss the meaning of the quote from St. Augustine, "we shall see on the bodies of the Martyrs the traces of the wounds which they bore for Christ's Name: because it will not be a deformity, but a dignity in them."
- Bonnie compares James' healing with the Raising of Lazarus. Compare the stories of Lazarus, Jairus' daughter, the widow of Nain's son, and James Fulton's raising from the dead. How are the miracles similar, how are they different, and why did God perform them? (You can find the story of Lazarus in John 11:1-45; Jairus' daughter in Luke 8:40-42, 49-56; and the widow of Nain's son in Luke 7:11-17.)

### "The Sheen Corner" Articles

Purpose: Highlight outstanding characteristics of Sheen, especially those that others can model Cross-Curricular Connections: Writing, Non-Fiction Text Skills, Research, Ideas: "The Sheen Corner" is a series of articles featured in The Catholic Post newspaper that highlight attributes which make Fulton Sheen unique and shares how he can serve as inspiration for others to follow https://thecatholicpost.com/category/the-sheen-corner/ The articles are short and are perfect for introducing kids to the things that mattered most to Sheen Topics include Sheen's Daily Holy Hour, the JMJ on the Blackboard, Sheen's Holy Humor, The World Mission Rosary, Technology, the Priesthood, and more Using the articles, you could have students read and analyze the information. With p. 124, have them write a summary of what they learn about Fulton Sheen and how they are inspired by his life Or after reading a few of the articles together, have the students use p. 125 to write their own "Sheen Corner" article **Timeframe:** 60 minutes





Name	
Date	
Class	

Sheen Corner Article Title

Publication Date\_\_\_\_\_

Write out one Fulton Sheen quote included in the article:

How could the life of Archbishop Fulton J. Sheen inspire others to grow closer to Jesus? Include facts from the article to support your reasons.	What characteristic of Sheen is highlighted in this article?
	What virtue do you think this demonstrates?
	What practical challenge related to this article will you try this week?

\_\_\_\_\_

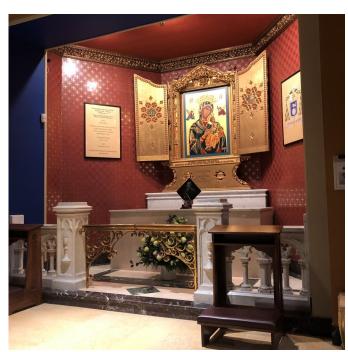


Title \_\_\_\_\_

Author	Date

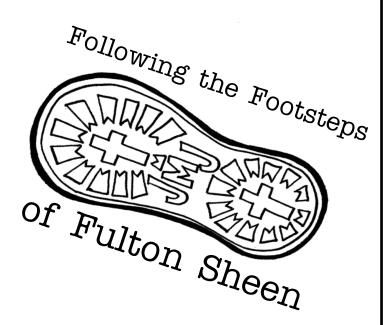
## Fulton Sheen Pilgrimage Field Trip

- **Purpose:** Discover historical connections to Fulton Sheen in the Peoria area and apply biographical knowledge in larger context
- Cross-Curricular Connections: Listening, Speaking, Research, Cultural Celebrations, Art
- Ideas:
- Take the students on a Field Trip Scavenger Hunt in the Peoria area to see places of importance to Fulton Sheen including:
  - His birthplace and Baptismal site (St. Mary's Church) in El Paso, IL
  - The former Spalding High School, Sheen Museum, and St. Mary's Cathedral in Peoria, IL, where Archbishop Sheen is entombed
  - More info on visiting can be found at <u>https://celebratesheen.com/</u>
- Included on p. 127-130 are some examples of possible scavenger hunt clues and games to play on the bus/car ride
- Timeframe: Whole or half day field trip

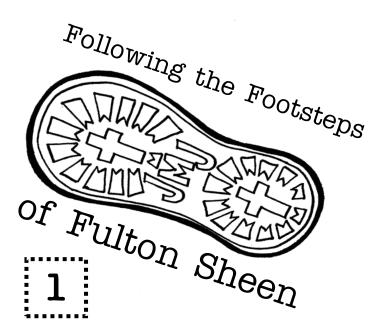








# Pilgrimage Clues



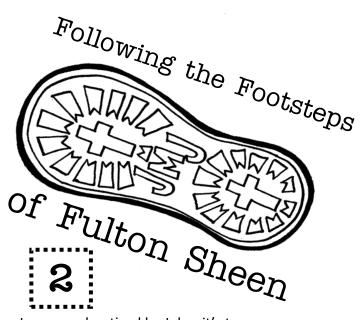
It's not a town in Texas we will travel to.

St. Joseph would have shopped there before its redo!

Sheen taught us about what life is worth.

Now let's go to the place of his birth.

- Do you remember what happened to the original building at this location?

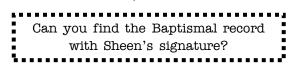


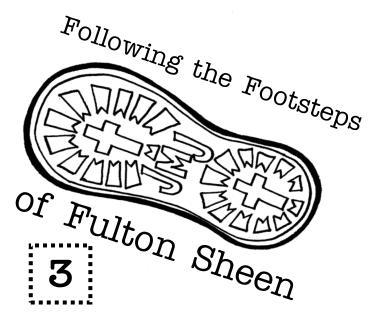
Jesus was baptized by John, it's true.

He adored the lovely Lady dressed in blue.

The town we are in is where we should stay.

To remember the baptism of our star of the day.



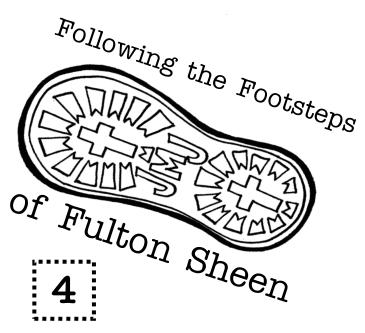


El Paso's been great, El Paso's been fun!

This nearby town will be another one-

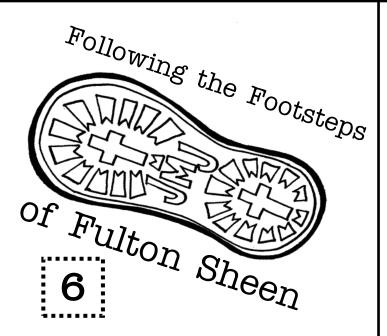
Sheen moved here when he was five.

Hop on the bus! We've got quite the drive! Where are some places that were important to Sheen in this city?



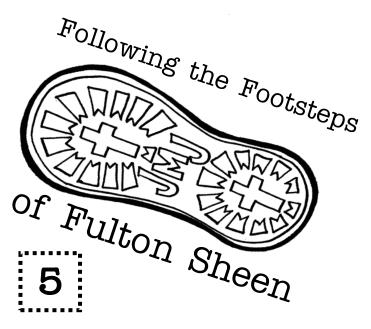
Named for a Bishop that Sheen served for at Mass When he learned the hard way that marble breaks glass. With the Cathedral just down the street In this school Fulton Sheen found his seat.

Take a group picture outside this building!



Oh the places we've seen and the people we've met! Grab your bag and your drink, are you hungry yet? It's time for lunch and a bit of a rest,

So sit down and eat, but don't make a mess! When you say a prayer before lunch, add a few things you are grateful for from today!



Smithsonian, Field, Science and Industry, too. Are the type of building we'll next show to you. All the things we will see! So much knowledge to gain! How many facts can you fit in your brain?

Can you find the special chair that is from Fulton Sheen's chapel in New York?

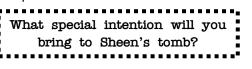


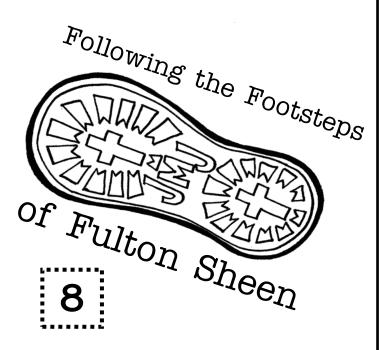
This church again? But we just went here before! Calm down!

It's just the same name and has heavier doors.

Masses here sometimes take more coordination.

This is the place of Sheen's ordination.

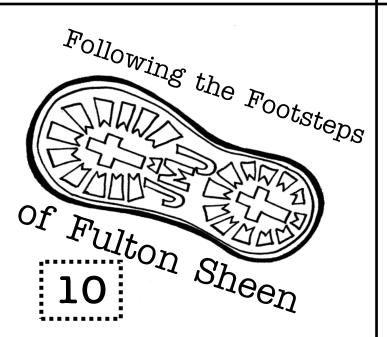




How lucky of Sheen to be made this church's pastor! Our luck is much less, so this stop's much faster. We'll pass by even though it's the parish no more

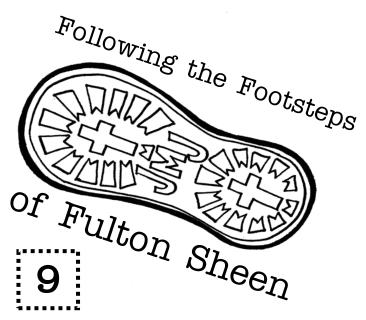
Of the brave man who drove out the snakes in old lore.

Imagine how this church looked in 1925 when Sheen was pastor here!



It's time to go home and tell someone about your day. We had a great time and will have so much to say! We're sure the footsteps of Sheen have filled you with hope. It's time for him to be a Saint! So let's call the Pope!

What was the best part of your day?



His hat's called a miter, and a crosier's his staff.

He's incredibly friendly and has a great laugh!

He's kind of famous on the screen at Mass.

The successor of the Apostles wants to meet your class!

Say a prayer for your Bishop and our Holy Father, the Pope!

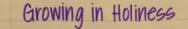
### Key

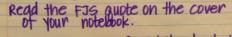
- Former Hardware Store, Historical Marker at Sheen's Birthplace, 25 West Front Street, El Paso, IL
- St. Mary's Church, Parish of Sheen's Baptism, 79 West Third Street, El Paso, IL
- 3. Peoria, IL
- 4. Spalding Pastoral Center/former Spalding High School, 419 NE Madison Ave, Peoria, IL
- 5. Fulton Sheen Museum
- 6. Lunch/Break
- 7. Cathedral of St. Mary, 607 NE Madison Ave, Peoria, IL
- 8. Former St. Patrick Catholic Church, 231 S Saratoga St. Peoria
- 9. Meeting Bishop Jenky
- 10. Returning Home

Following the Footsteps of Fulton Sheen	Following the Footsteps of Fulton Sheen
Bus Game Challenge!	Bus Game Challenge!
Challenge Questions	Going on a Field Trip
Goal: Stump your teammates with your awesome knowledge of Fulton Sheen, Sainthood, or the	Goal: Repeat the list of items without forgetting anything.
Sacraments Choose who will go first. That person thinks up a great challenge question. It must have a right answer that they are sure of. Everyone may use their FJS notebooks for help.	Choose a new location for our class to go on a fieldtrip about FJS. It could be crazy, like going to Rome to meet the Pope. Start off by saying, "I'm Mark, and when I go to Rome I will take a book."
First person to answer the question correctly gets to ask the next challenge question.	their own. "I'm Luke, and when I go to Rome I will take a book and a snack." and on and on until someone makes a mistake.
Following the Footsteps of Fulton Sheen	Following the Footsteps of Fulton Sheen
Bus Game Challenge!	Bus Game Challenge!
Concentration 64	Alphabet Minute
Goal: Follow the pattern and think of Saint names without breaking the rhythm or repeating. Starts:	Goal: Tell an awesomely creative story using different letters to start the sentence in alphabet order.
clap) p)	Choose who goes first. They say the first sentence of the story and stop. "Ioday we are on a field trip."
I'll go first (clap clap clap) You will follow (clap clap clap) Category is (clap clap clap) Saints! (clap clap clap)	The next person has to begin their sentence with the next letter in the alphabet. "Usually we are in school."
Bartholomew (clap clap clap) Agatha (clap clap clap) etc. until someone breaks the rhythm or repeats	Continue until the story is told and then start over in a new spot of the alphabet.
130	

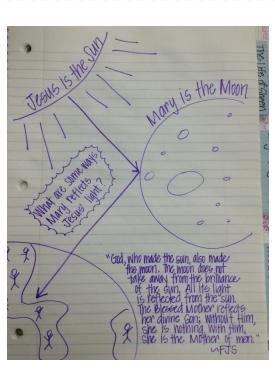
# Fulton Sheen Journaling

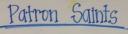
- **Purpose:** Apply knowledge of Fulton Sheen and critical thinking to write
- supported opinions. Share and discuss writing with others
- Cross-Curricular Connections: Writing, Listening, Speaking, Research,
- Ideas:
- Use the journaling topics on p. 132 to get students writing about what they have learned from Archbishop Fulton Sheen's life
- Topics could be used for journal writing, research papers, supported opinion/persuasive essays, or even letters
- Have the students read/discuss/debate their opinion pieces together.
- Collect the letters and share with your pastor or send to your Bishop
- Timeframe: 30-60 min. each topic



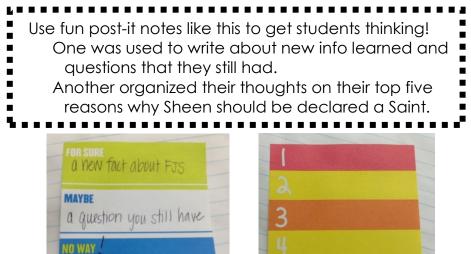


If you are striving for sainthood, what influences and people should you gur round yourself with? What should you avoid?





patron = person who is a special guardian, protector, or supporter of a group patron saint = person in heaven who offers prayers on behalf of a certain group of people TF Venerable Fulton Sheen is named a Saint, he will become the patron of something. What thing(6) do you think Fulton Sheen should become the patron of? Why?



5

Becoming Saints saint is a person who sees God ace to face. We are all called to b aints even it we are not recognize ficially by the Church. How are yo triving to become a saint everyo

Archbishop Fulton Sheen Said: "God, who made the sun, also made the moon. The moon does not take away from the brilliance of the sun. All its light is reflected from the sun. The Blessed Mother reflects her Divine Son; without Him, she is nothing. With Him, she is the Mother of men." What are some ways that Mary reflects Jesus' light? How do you reflect Jesus to others?	<ul> <li>Archbishop Fulton Sheen Said:</li> <li>"Holiness is like salt; its usefulness to others must begin with self.</li> <li>As only the wise man can impart wisdom to others, so only the saintly can communicate sanctity. A man can bring forth to others only those treasures which he already has in his own heart."</li> <li>If you are striving for Sainthood, what influences should you surround yourself with? What influences should you avoid?</li> </ul>
A saint is someone who sees God face to face. We are all called to be saints even if we are not recognized officially by the Church. How are you striving each day to become a saint?	If Archbishop Fulton Sheen is named a Saint, he will become the Patron Saint of something. What thing(s) do you think Fulton Sheen should become the Patron Saint of? Why?
What is a crazy fact that you are amazed is true about Fulton Sheen? What are some questions you still have about Fulton Sheen?	What are the top five reasons that you think Archbishop Fulton Sheen should be declared a Saint?

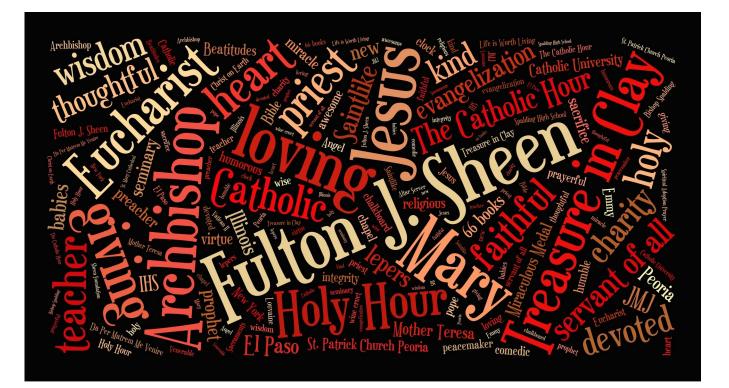
## Sheen Jeopardy Trivia Game

- Purpose: Celebrate your students' new knowledge of Fulton Sheen with a little trivia contest
- Cross-Curricular Connections: Listening, Speaking
- Ideas:
- After spending time learning about Fulton Sheen, celebrate with a Jeopardy style trivia competition. Twenty-five questions are separated into five categories and get gradually harder
- <u>https://drive.google.com/file/d/0B5ETRkL51fhMX0Z0cnRJNVJvSzA/view?</u> <u>usp=sharing</u>
- The trivia game was created in Google Slides and should allow you to use present mode, click on point values, read the "answer," then click to see the "question," and finally click on home to go back to the point board.
- To create a little friendly competition, especially for older students, split them into teams and give them white boards or scratch paper to show or steal final answers
- For younger students or for a less competitive atmosphere, pose the questions and have all students write down the answers with an equal chance to earn points or just for fun
- Timeframe: 30-60 minutes

Early Days	Life is Worth Living	Say What?	Connections	Canonization
<u>1pt</u>	<u>1 pt</u>	<u>1 pt</u>	<u>lpt</u>	<u>1 pt</u>
<u>2 pt</u>	<u>2 pt</u>	<u>2pt</u>	<u>2pt</u>	<u>2 pt</u>
<u>3 pt</u>	<u>3 pt</u>	<u>3 pt</u>	<u>3 pt</u>	<u>3 pt</u>
<u>4 pt</u>	<u>4 pt</u>	<u>4pt</u>	<u>4 pt</u>	<u>4pt</u>
<u>5pt</u>	<u>5 pt</u>	<u>5 pt</u>	<u>5 pt</u>	<u>5 pt</u>

### Sheen Word Cloud

Purpose: Create a word cloud to demonstrate understanding of important concepts relating to the study of Fulton Sheen's life
Cross-Curricular Connections: Writing, Research, Art
Ideas:
Have the students compose a list of words about Fulton Sheen. These could be adjectives that describe him or facts that relate to him
Using a word cloud tool like <u>www.tagxedo.com</u> or <u>www.wordclouds.com</u>, enter the words and manipulate color, font, size, and arrangement to create a visual representation of their knowledge about Fulton Sheen
Print and display or include in a Sheen Notebook
Timeframe: 30 min.

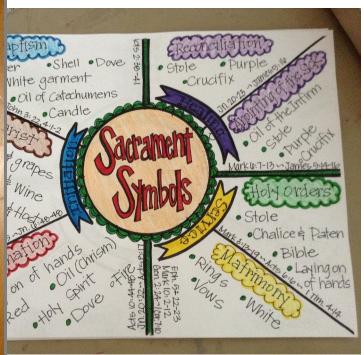


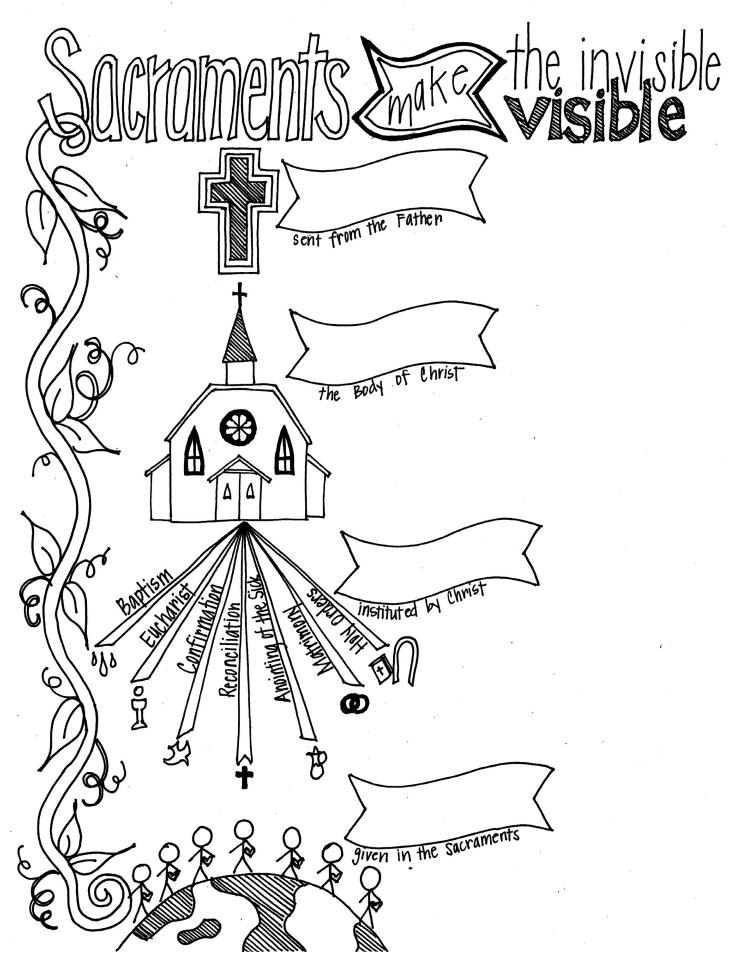


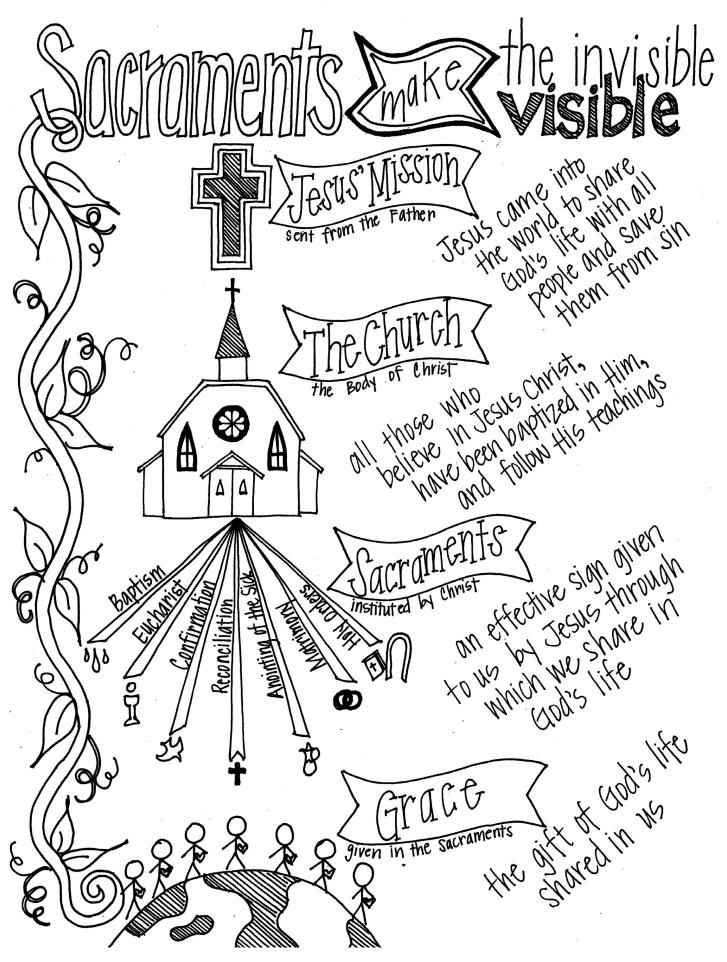
### The Sacraments

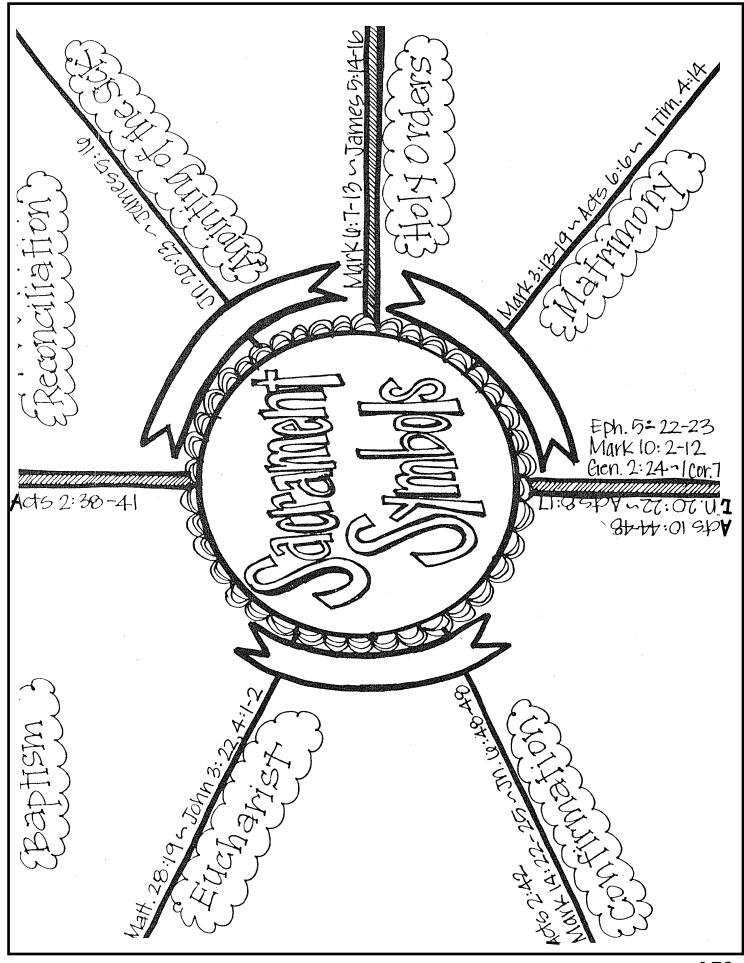
- **Purpose:** Organize understanding of the seven Sacraments using graphic organizers and practical application with real symbols
- Cross-Curricular Connections: Writing, Listening, Non-Fiction Text Skills, Research
- Ideas:
- Use the Sacraments and Grace graphic organizer on p. 137-138 to introduce and/or review the major concepts surrounding the Sacraments
- Use the Sacrament Symbols Graphic Organizer on p. 139-140 to introduce and/or review the signs and symbols that relate to the Sacraments
- Use the Seven Sacraments in My Church graphic organizer to lead a tour of a Church or to send the kids on a scavenger hunt. Provide items for them to look for with the printable on p. 141 or have them find their own using p. 142
- Review understanding of the Sacraments using the table on p. 143-144 including info like the minister of the Sacrament, the sign, and the action
- Timeframe: Graphic Organizers- 30 min. each
  - Church Scavenger Hunt- 60 min. Sacrament Table- 60 min.

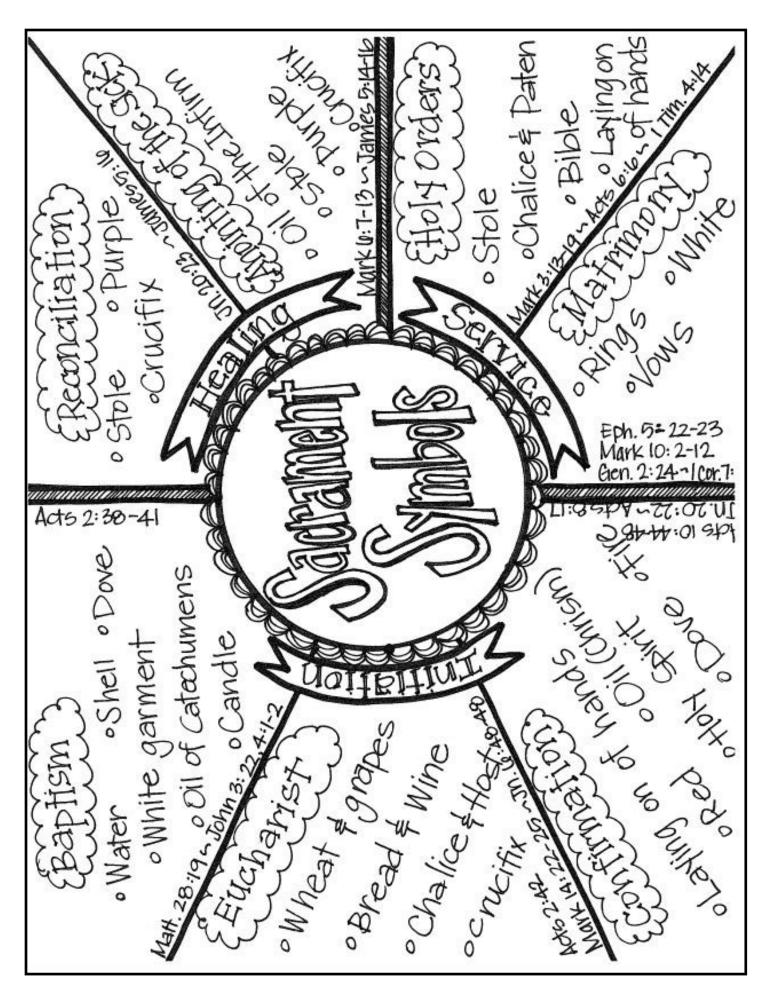












Name	The Seven Sacraments	<ul> <li>Crucifix</li> <li>Confessional</li> <li>Purple Stole</li> <li>Sacred Heart of Jesus</li> <li>Stations of the Cross</li> </ul>	Reconciliation
Baptism	<ul> <li>Baptismal Font</li> <li>Holy Water</li> <li>Paschal Candle</li> <li>John the Baptist</li> <li>Chrism</li> <li>Oil of Catechumens</li> </ul>	<ul> <li>Oil of the Infirm</li> <li>Holy Water</li> <li>Tabernacle</li> <li>Pyx</li> <li>Purple Stole</li> <li>Aspergillum</li> </ul>	Anointing of the Sick
Eucharist	TabernaclePurificatorsMonstranceCorporalPatenBreadChaliceWineAltarWheatChasubleGrapesStoleLambCiborium	<ul> <li>Altar</li> <li>White</li> <li>Rings</li> <li>Book of Prayers (Vows)</li> <li>Holy Family</li> </ul>	Matrimony
<b>Confirmation</b>	<ul> <li>Chrism</li> <li>Holy Spirit</li> <li>Fire</li> <li>Dove</li> <li>Red</li> <li>Laying on of Hands</li> </ul>	<ul> <li>Altar</li> <li>Paten</li> <li>Chalice</li> <li>Stole</li> <li>Chasuble</li> <li>Bible</li> <li>Laying on of Hands</li> <li>Chrism</li> </ul>	Holy Orders

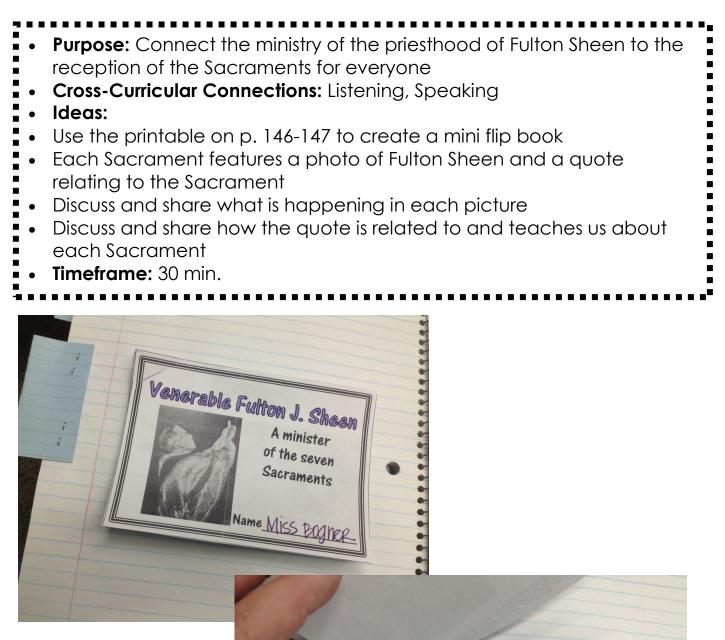
Name	The Seven Sacraments in My Church	Reconciliation
Baptism		Anointing of the Sick
Eucharist		Matrimony
Confirmation		Holy Orders

# The Sacraments

	Sacrament	Sign	Action
	Baptism		
	CCC 1213-1284		
	repeated or not repeated		
	Minister:		
5	Eucharist		
Initiation	CCC 1285-1321		
li ti	repeated or not repeated		
	Minister:		
	Confirmation		
	CCC 1322-1419		
	repeated or not repeated		
	Minister:		
Ę	Penance		
atic	CCC 1422-1498		
Lii	repeated or not repeated		
GCO	Minister:		
Healing & Reconciliation	Anointing of the Sick		
line	CCC 1499-1535		
Hế	repeated or not repeated		
	Minister:		
L C	Matrimony		
Inio!	CCC 1601-1666		
	repeated or not repeated		
Con	Minister:		
Service & Communion	Holy Orders		
l Xi	CCC 1536-1600		
N	repeated or not repeated		
	Minister:		

	Sacrament	Sign	Action
	Baptism	owater	•Pouring of Water •Words "I baptize you in the name of the Pather, and of the Goa, and of the Holy Spirit"
	CCC 1213-1284	owhite garment	
	repeated o not repeated	obaptismal candle	
5	Minister: dealon or priest	· baptional candle	
5	Eucharist	· bread - Body	<ul> <li>consecration by priest</li> <li>ctrue isony easy")</li> </ul>
Initiation	CCC 1285-1321		
Ē	(repeated or not repeated	• Wine - Blood	
5	Minister: pylest	Δ.	·laying in of hands oananting
	Confirmation	• Cinrism	
	CCC 1322-1419	· Laying on of hands	
	reposted of not repeated) Minister: DIGNOP		
0	Penance	<ul> <li>Absolution</li> <li>(forgiveness of sins granual by priest to penulant)</li> </ul>	• Reconcilitation • (inward grace of pointant being reconciled to God)
	CCC 1422-1498		
Reconciliation	(repeated)or not repeated		
5	Minister: privest	penilant)	
AX X	Anointing of the Sick	• oil of the sick	· ancinting
ま く	CCC 1499-1535		
E Healing	(tepeated of not repeated		
	minute: PTICEY	ture of the Annale	
5	Matrimony	• vows of the couple	
iii)	CCC 1601-1666		
Communion	repeated of not repeated	unless death of a spor	
es <	Holy Orders		olaying on of hands
is )	CCC 1536-1600	· ruying on or namas	
Service	repeated (not repeated) -	+ degran, prest hichop receive	
~	Minister: bishop	<ul> <li>deacon, pnest bishop receive clifferent levels of Holy Orders</li> </ul>	

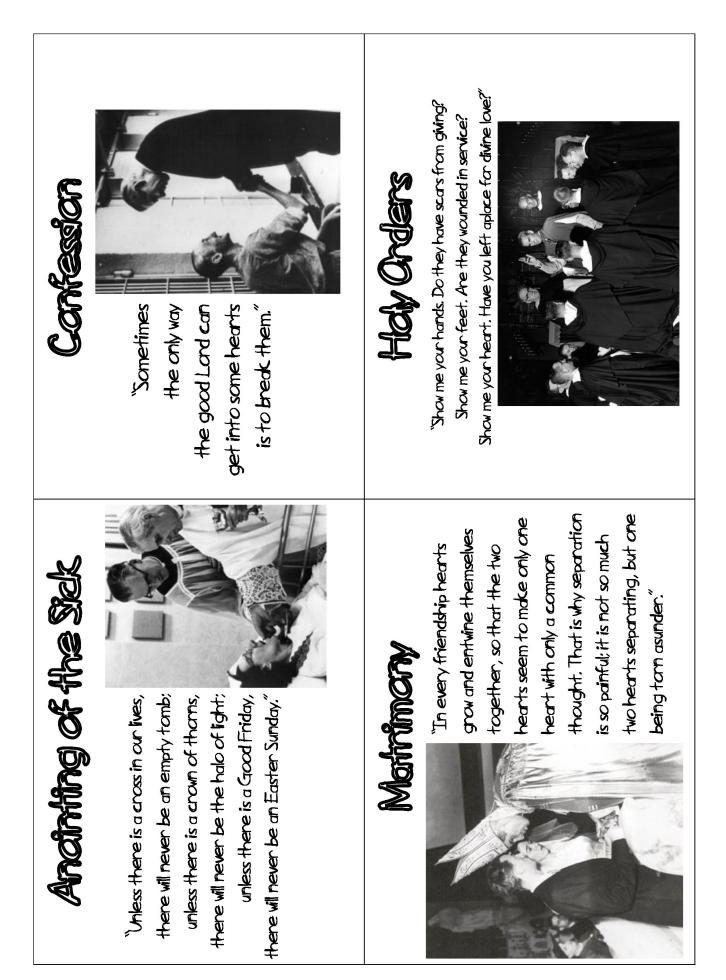
# Sheen as a Minister of the Sacraments



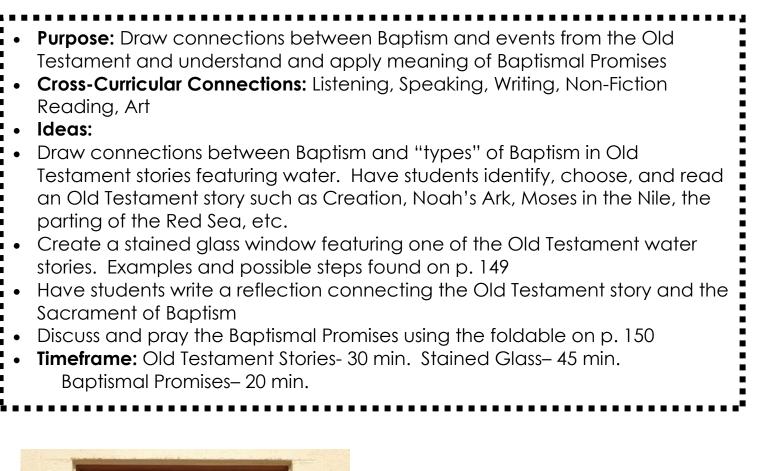
Confession

"Sometimes the only way the good Lord can get into some hearts is to break them."





## Baptism







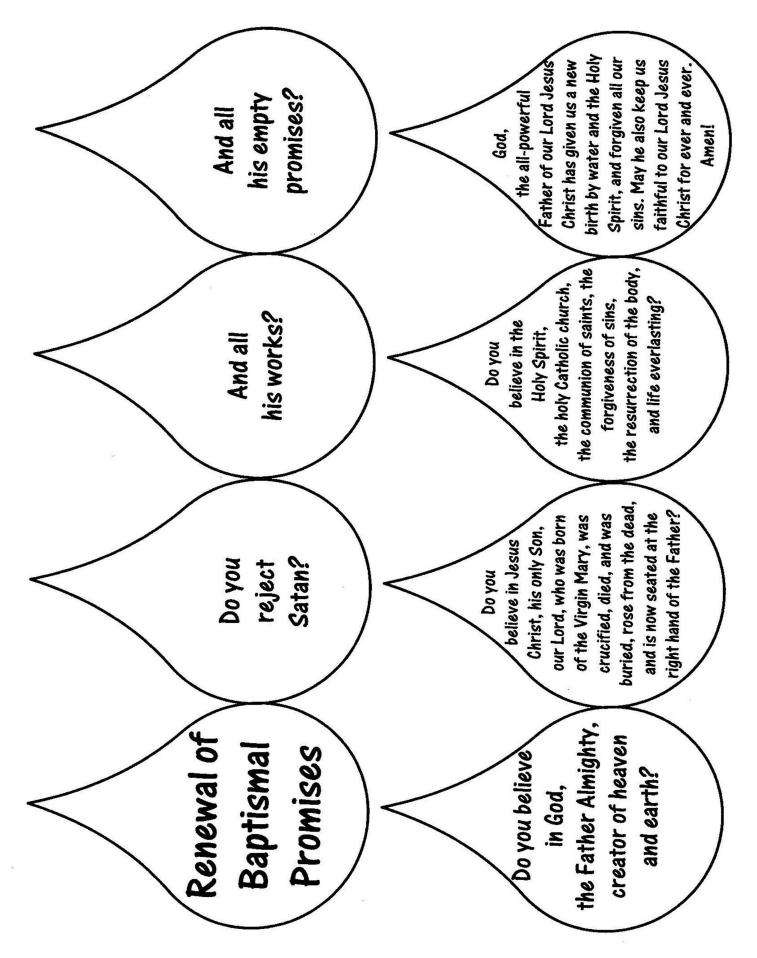




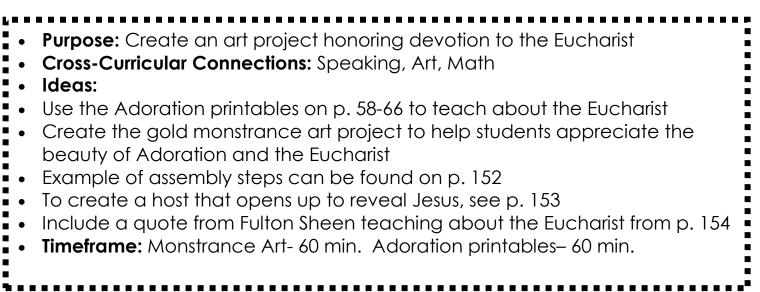
#### Baptismal Stained Glass

- 1. Draw simple outline of featured story. Outline in black marker
- 2. Fragment the shapes into smaller pieces, like a stained glass window
- 3. Color in each section using different shade of the same color for each item in the drawing





## Eucharist







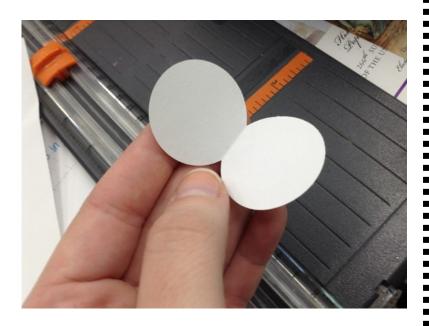
# Gold Monstrances

- Create beautiful gold monstrances using gold paper or poster board.
- Teach the students the concepts of radial symmetry and reflection
- Look at example photos of real monstrances for inspiration
- For younger student or a quicker project, use a gold paper doily for the circular part of the monstrance











#### <u>A Host with</u> <u>Jesus Inside</u>

To remind students that Jesus is present Body, Blood, Soul and Divinity in the Eucharist, create a paper host with an image of Jesus inside

- 1. Fold white paper in half.
- With a circle punch (this one
- is about 1" diameter), punch
- out a circle, but don't cut all
- the way through the fold
- 2. Unfold to show two
- connected circles
- 3. Glue an image of Jesus (or
- use a sticker) on the inside of the host
- 4. Attach at the center of the monstrance art project,
- revealing the true presence
- of Jesus in the Eucharist

"The greatest love story of all time is contained in a tiny white host."

~Archbishop Fulton J. Sheen

"A Holy Hour is not a devotion; it is a sharing in the act of redemption."

~Archbishop Fulton J. Sheen

"If you want to know about God, there is only one way to do it: get down on your knees." -Archbishop Fulton J. Sheen

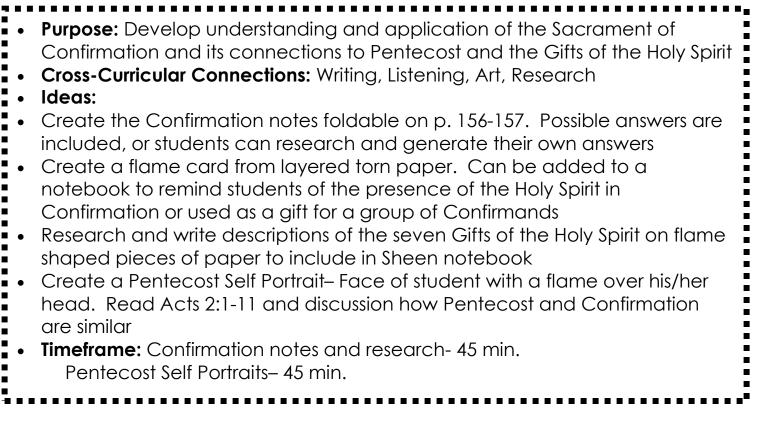
## "All love tends to become like that which it loves." -Archbishop Fulton J. Sheen

"The most brilliant ideas come from meeting God face to face." -Archbishop Fulton J. Sheen

"The Holy Eucharist is the continuation of Christ's Incarnation on earth. The mystery of the Eucharist gives us the joy of having Christmas every day. When we come to the Blessed Sacrament, we come to Bethlehem, which means "House of Bread." ~Archbishop Fulton J. Sheen "A priest is one who makes Christ visible." -Archbishop Fulton J. Sheen

"During a Holy Hour we grow more and more into His likeness." -Archbishop Fulton J. Sheen

## Confirmation











Confirmation is the Sacrament in which we receive the Grift of the Holy Spirit in a special way. Sacrament of Initiation

- -with the Eucharist fully initiated us into the Church - completes baptism
  - · become more like christ
- · relationship strengthened with and 4 church
  - o actit to evangelize
- Holy Spirit
  - -dove -fire
- -wind . red
- Chrism (oil)
- · laying on of hands

- knowledge
  - · Wigdom
- Winderstanding
  - Fortifude
- · COUNTEd
- · Pich
- i Fear of the Lord

- renew bapticitinal Promises - laying on of hands - choose a saint to take as name a partron - learn a practice your faith - anointing with oil - Chocke a coordor -during thass When receiving: To get Ready:





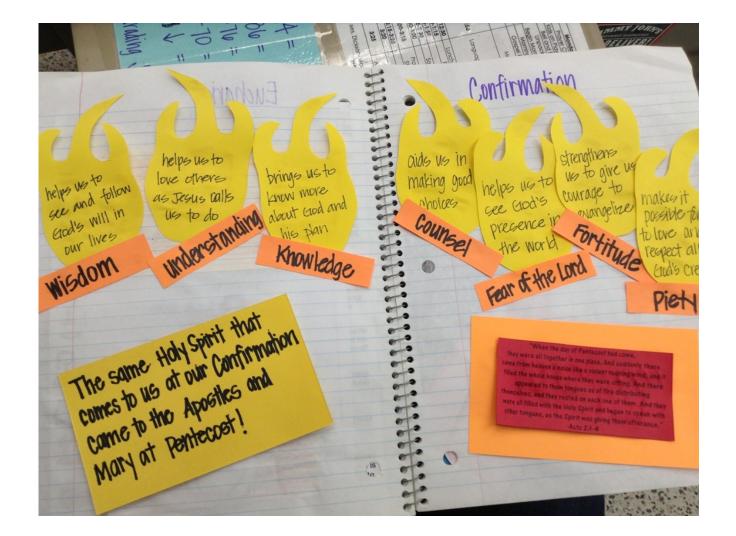




#### <u>Flame Cards</u>

- Need four sheets of paper-2 orange and 2 yellow
- Tear edges to look like flames
- Layer with each color showing
- Fold in half
- Glue or staple
- Add a Bible verse, quote, or the Gifts of the Holy Spirit
- Use as a gift for a group of
- confirmands
- Add to notebooking project



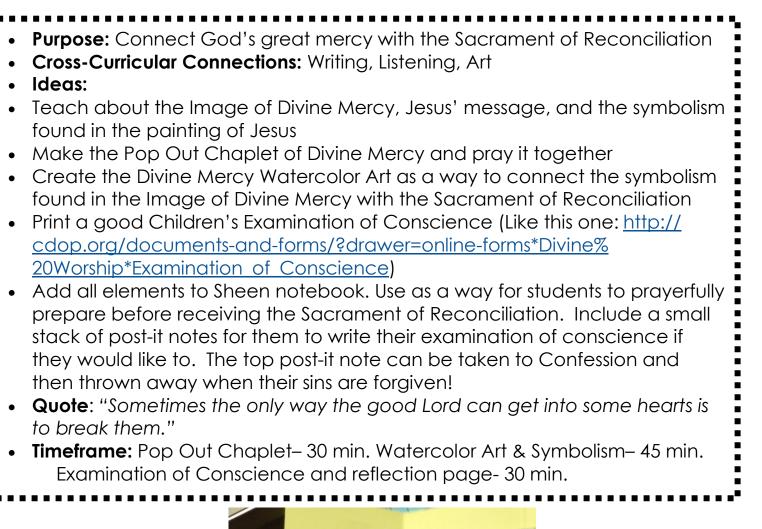


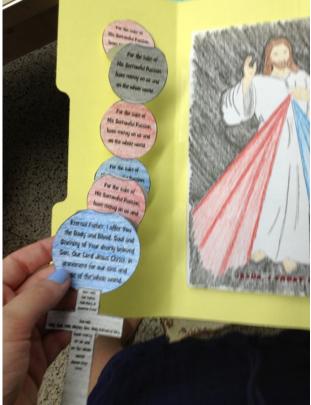


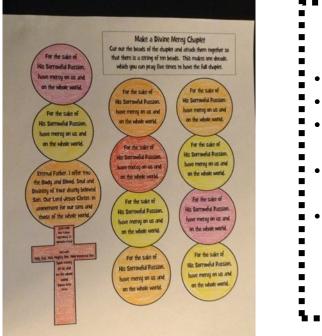
#### <u>Pentecost Self Portraits</u>

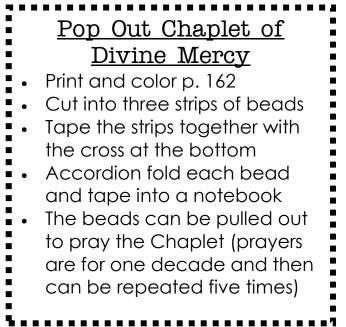
- Have students create a face
   sized self portrait
- Then make a layered flame using red, orange, and yellow construction paper
- Attach the flame to the top of the portrait
- Read Acts 2 and compare
   Pentecost and Confirmation

## Reconciliation

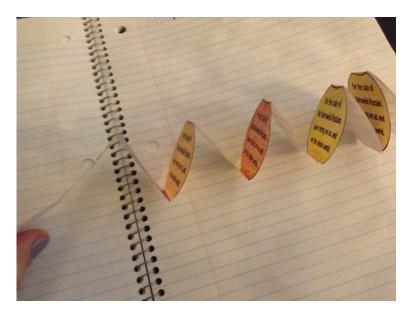


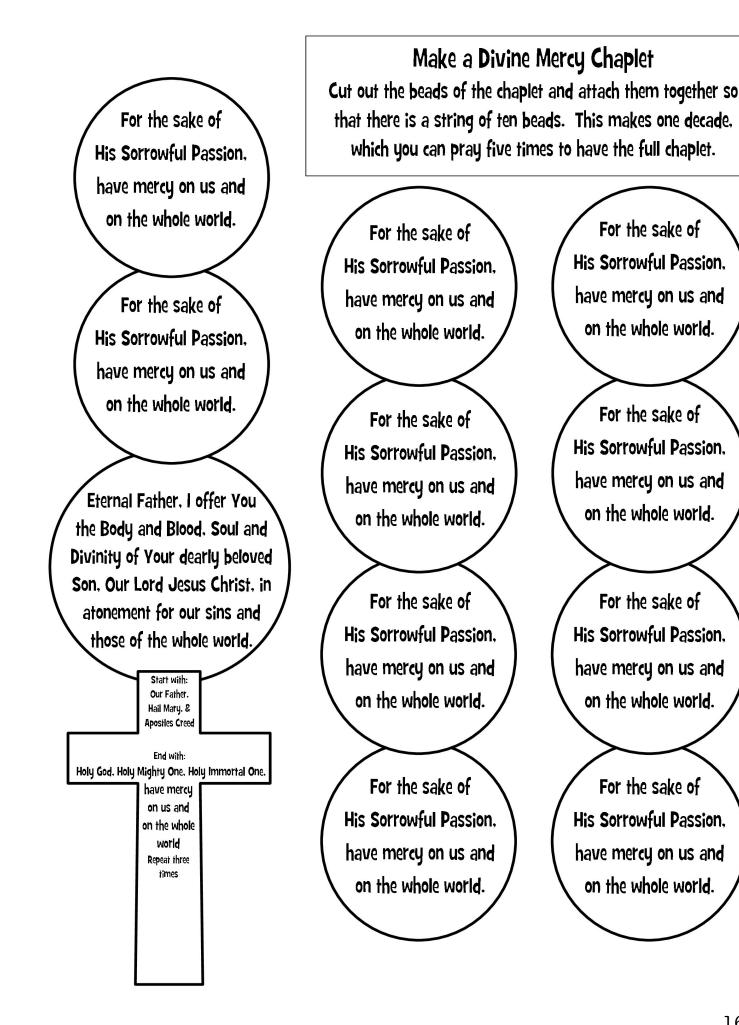












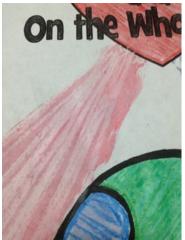








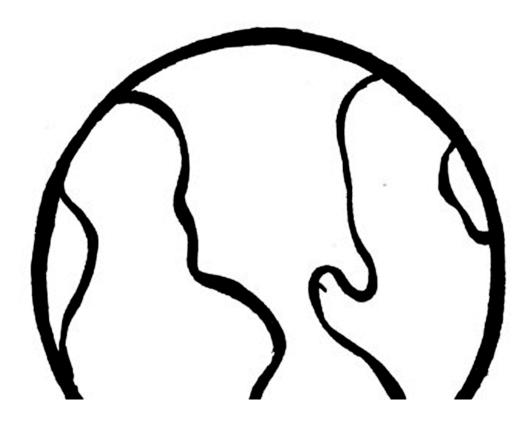




#### <u>Divine Mercy Watercolor Art</u>

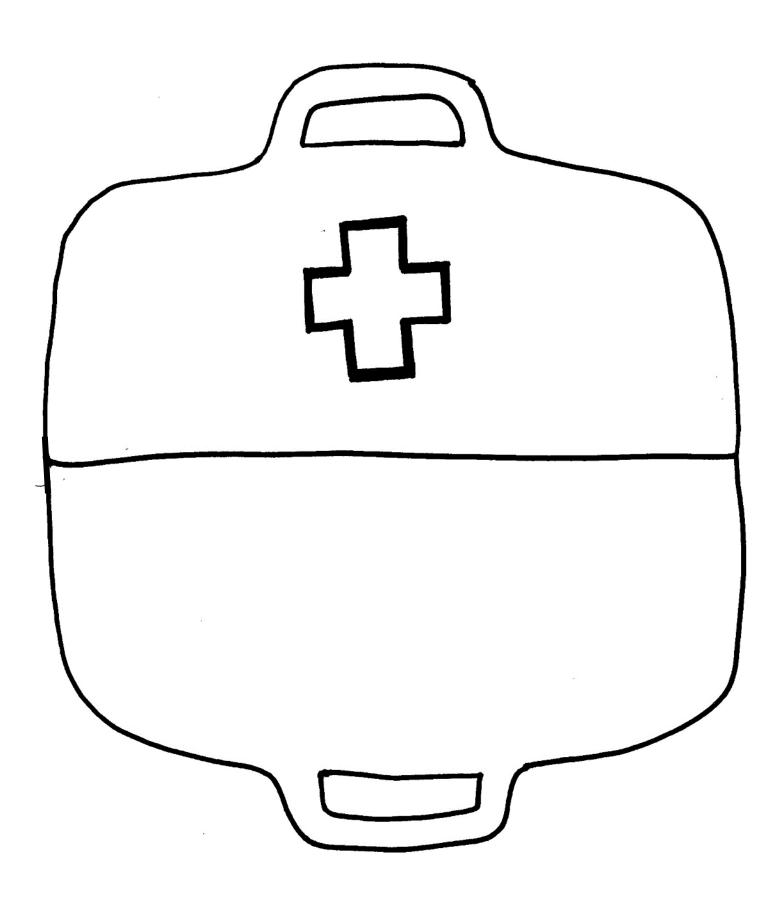
- Print p. 164. Color the heart and globe
- Color white rays coming from heart using white
- crayon (like lines in image at upper left)
- Talk about how God's grace is present even when we cannot see it
- Watercolor with red paint over the rays on the left side. Talk about the Blood that flowed from Christ's side, reminding us of the gift of the Eucharist
- Watercolor light blue paint over the rays on the right side. Talk about the waters of Baptism as well as the grace received in Reconciliation
- Watercolor the background of the image with black, reminding us of the darkness of our lives and the world filled with sin without the light of Christ

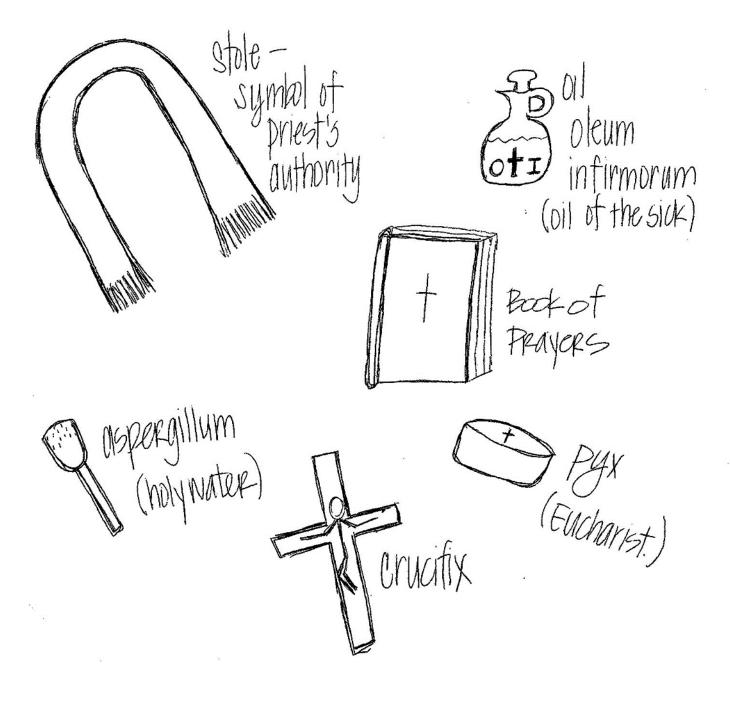




# Anointing of the Sick

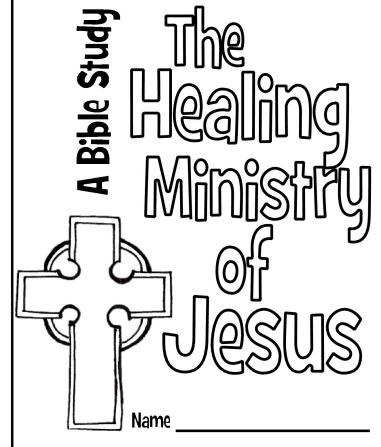
<ul> <li>Purpose: Connect the healing mission of the Church through the Sacrament of Anointing of the Sick with the healing work of Jesus</li> <li>Cross-Curricular Connections: Listening, Speaking, Non-Fiction Text Skills, Research</li> <li>Ideas:</li> <li>Create notes about the Sacrament of Anointing of the Sick using the printable on p. 166-167. Use the image provided, or students can draw their own sacred objects used in the Sacrament</li> <li>Add info about how and when the Sacrament is celebrated</li> <li>Include the text of James 5:14-15</li> <li>Print the Healing Ministry of Jesus mini book on p. 168-171 back to front. Cut horizontally, fold in half, and staple. Have students look up and read the stories of Jesus healing in the Bible, looking for common themes and connections to the Sacrament of Anointing of the Sick</li> <li>Timeframe: Notes- 30 min. Bible Study- 10 min. over seven days, or break into groups, study, and share with whole group- 45 min.</li> </ul>			
Contrained and a date of the second and a date	Anointing of the sick Me pivine physician Jesus our Healer		





#### Jesus' Healing Ministry Continues

"Is anyone among you sick? He should summon the presbyters of the church. and they should pray over him and anoint him with oil in the name of the Lord. and the prayer of faith will save the sick person. and the Lord will raise him up. If he has committed any sins. he will be forgiven." ~James 5:14-15



#### Jesus Heals the Blind Man

Read Mark 8:22-26





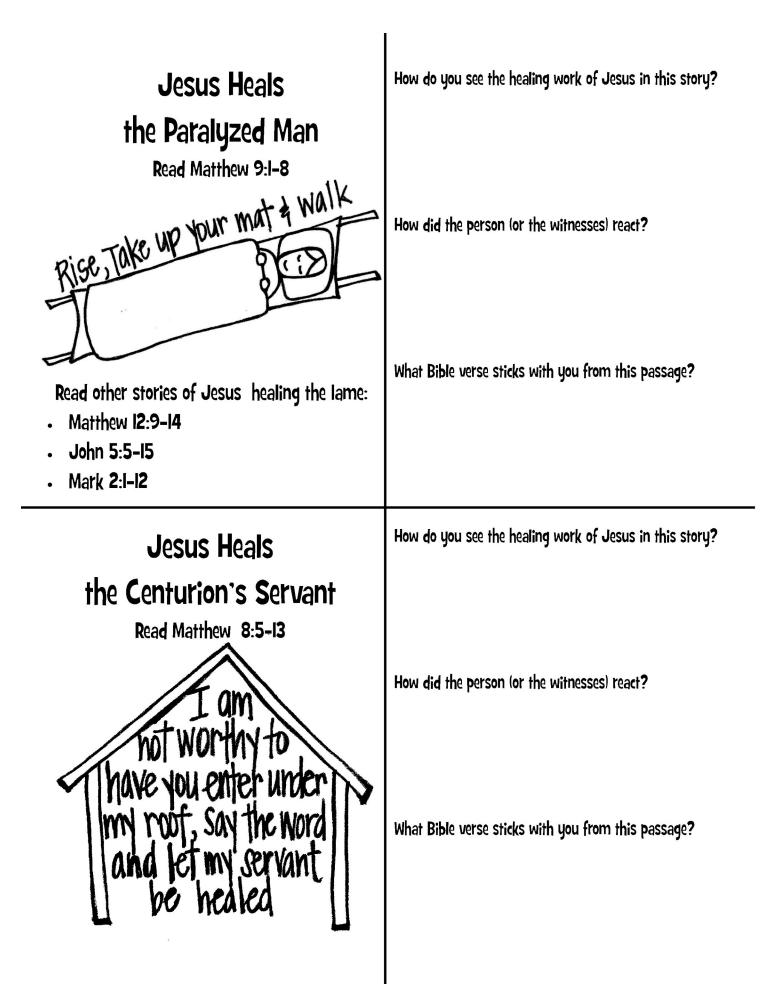
Read other stories of Jesus healing the blind:

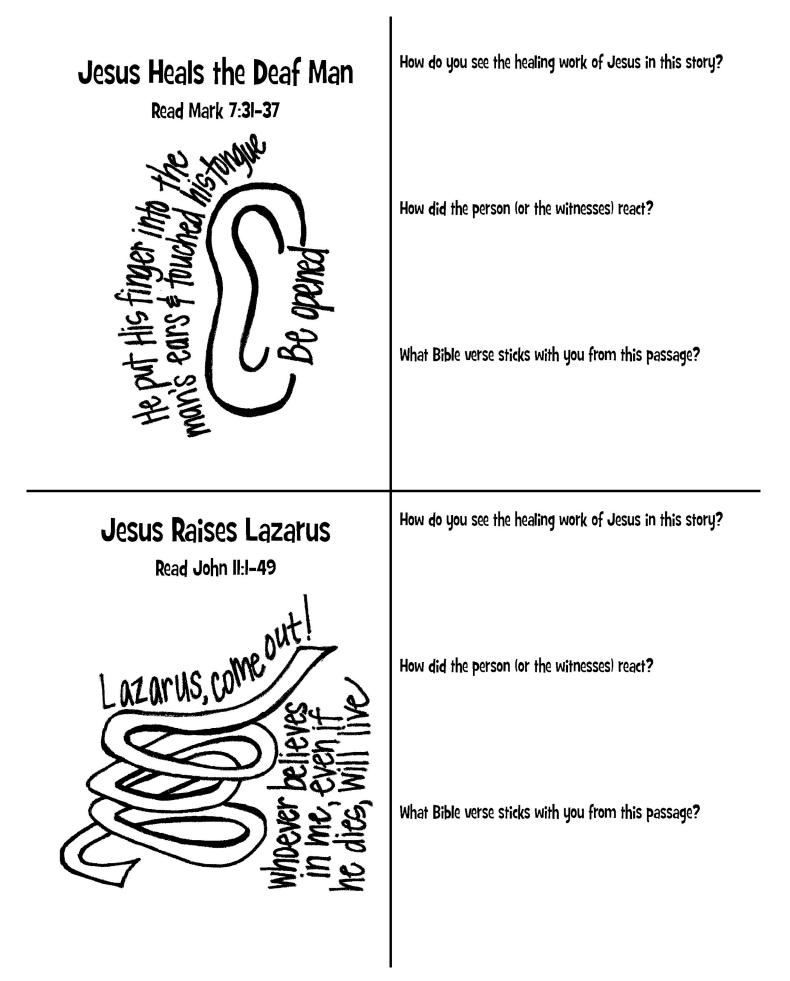
- John 9:1-40
- Matthew 9:27-31
- Mark 10:46-52

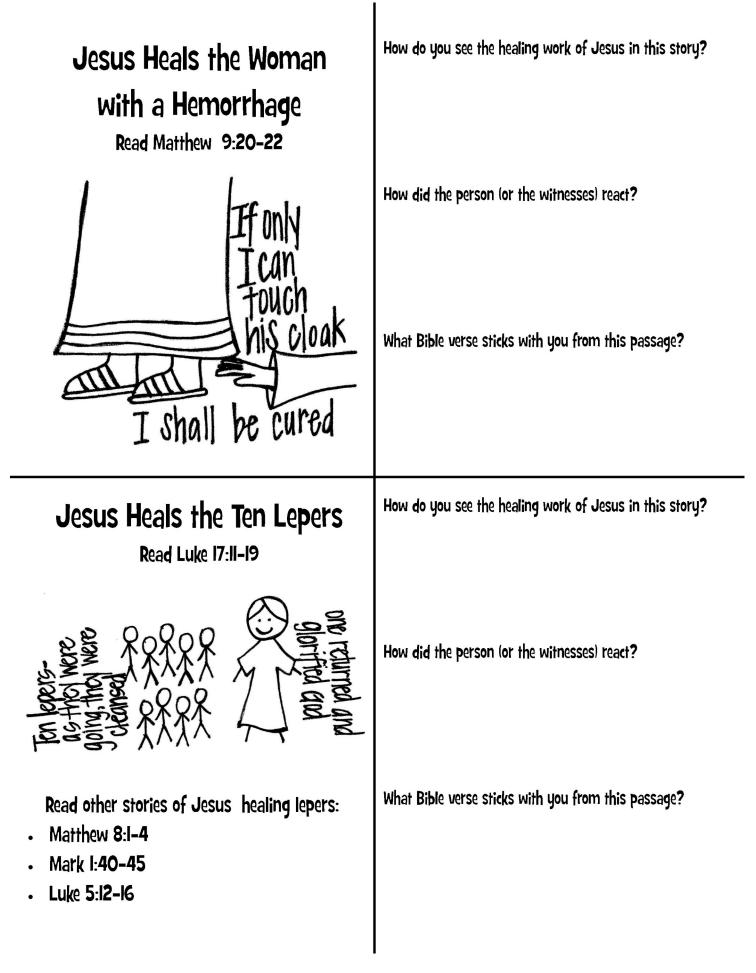
How do you see the healing work of Jesus in this story?

How did the person (or the witnesses) react?

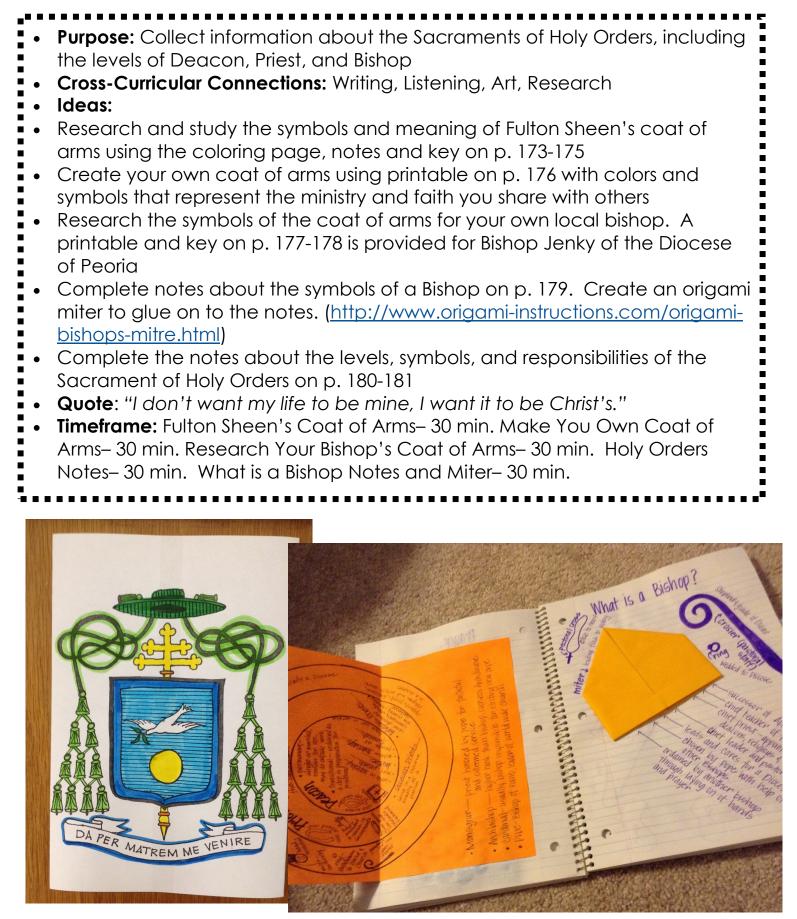
What Bible verse sticks with you from this passage?

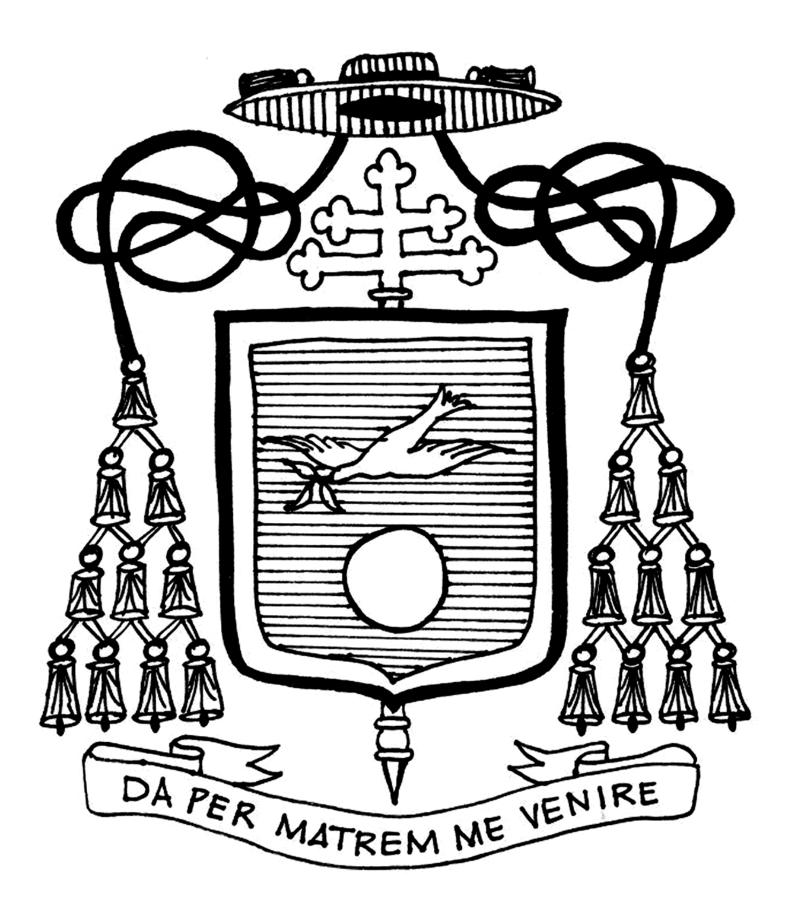


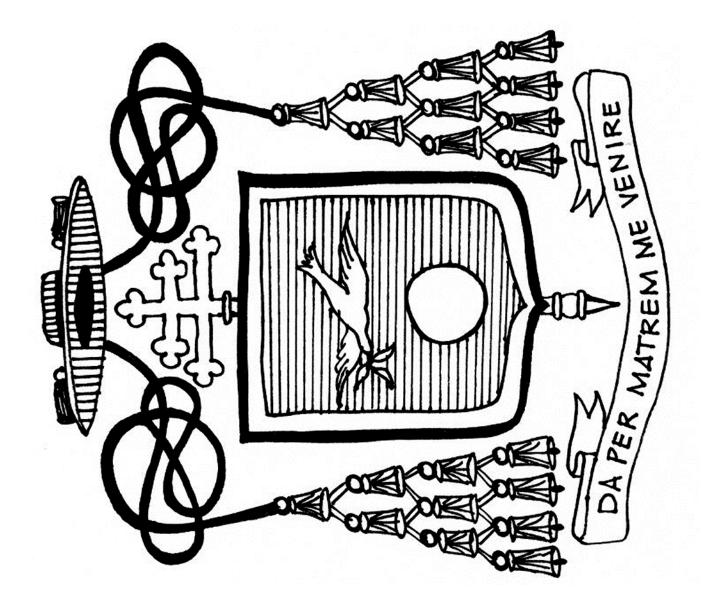


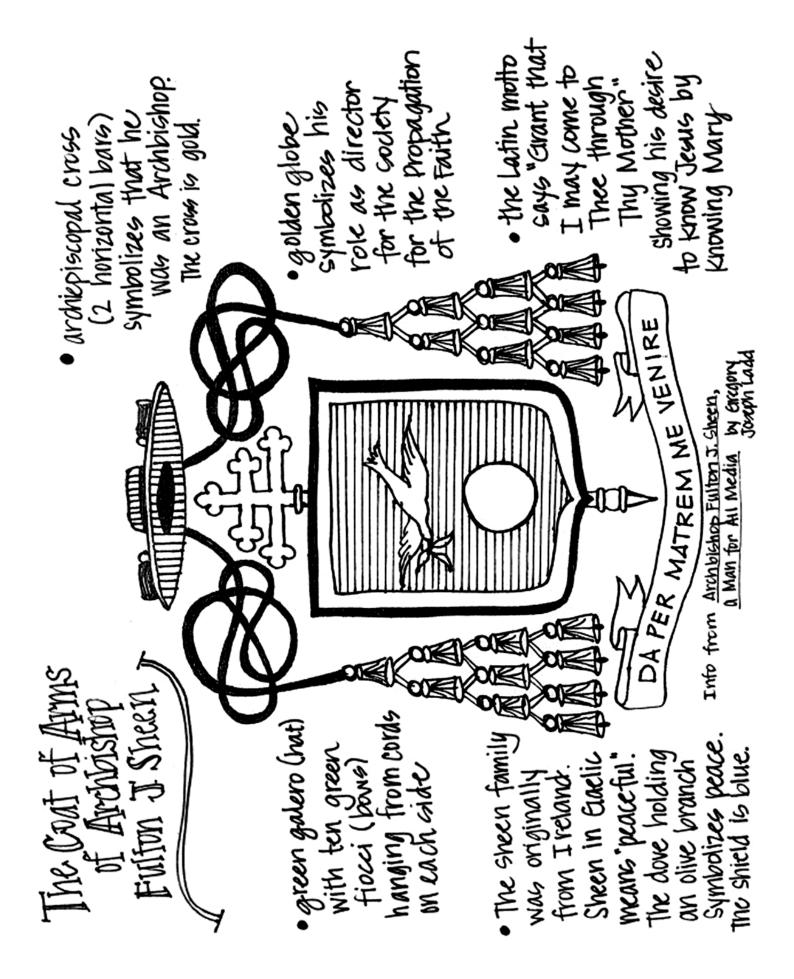


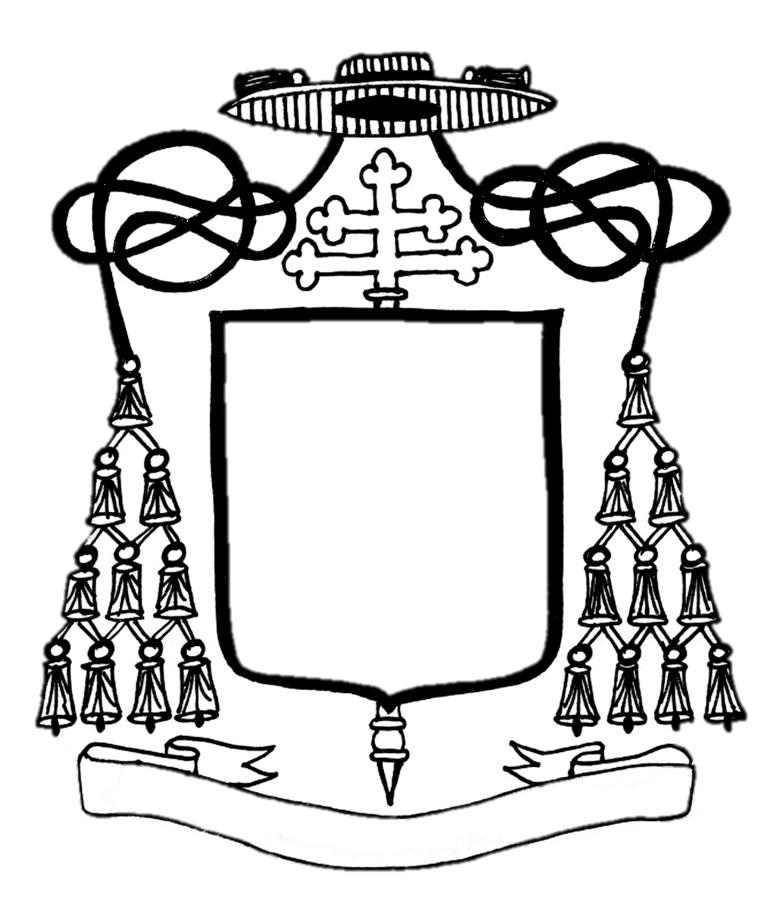
## Holy Orders











# Exploring Bishop Daniel R. Jenky's Coat of Arms

Visit <u>http://www.cdop.org/pages/ABishopCoat.aspx</u> and explore the meaning of Bishop Jenky's Coat of Arms



Where did the design for the left side of the shield come from?	The gold and blue fleur-de-lis on the left part of the shield honors the first missionary to the Diocese of Peoria. What was the French priest's name?	What symbol is found in the center of the left part of the shield. remembering the relationship between French missionaries and Illinois Indians?
Why are the personal arms of Bishop Jenky combined with the arms for the Diocese of Peoria?	What do the colors red and blue on the right side of the shield signify?	What country is Bishop Jenky's family originally from. symbolized by the red field and silver crescent?
What religious order is Bishop Jenky a part of, symbolized in the arms on the blue background of the shield?	What is Bishop Jenky's motto?	What is signified by the six tassels on each side and the cross with only one horizontal bar?

## Exploring Bishop Daniel R. Jenky's Coat of Arms

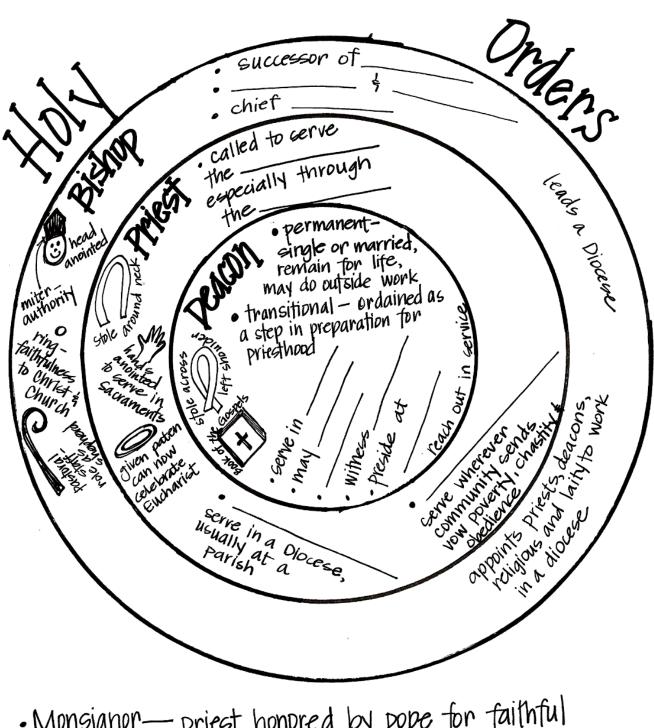
Visit <u>http://www.cdop.org/pages/ABishopCoat.aspx</u> and explore the meaning of Bishop Jenky's Coat of Arms



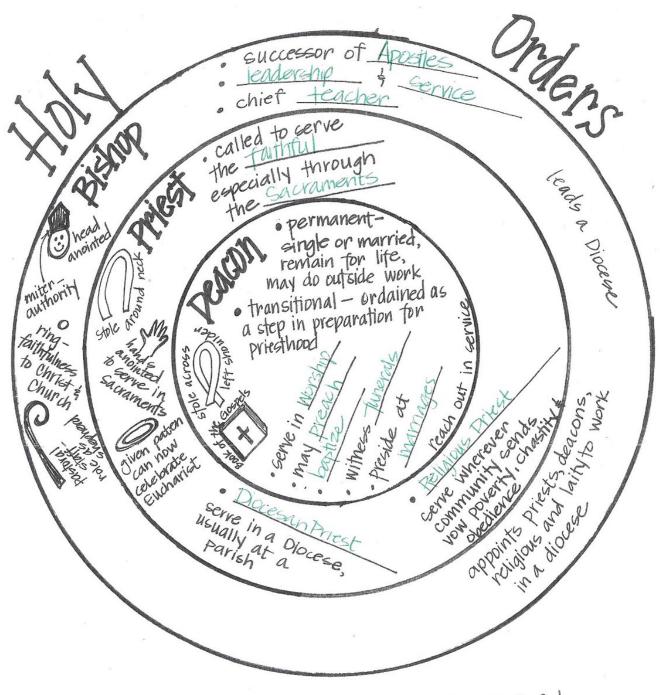
Where did the design for the left	The gold and blue fleur-de-lis on	What symbol is found in the
side of the shield come from?	the left part of the shield honors	center of the left part of the
	the first missionary to the	shield, remembering the
It is from the coat of arms for	Diocese of Peoria. What was the	relationship between French
the Diocese of Peoria	French priest's name?	missionaries and Illinois Indians?
	Fr. Jacques Marquette	A Peace Pipe
Why are the personal arms of	What do the colors red and blue	What country is Bishop Jenky's
Bishop Jenky combined with the	on the right side of the shield	family originally from.
arms for the Diocese of Peoria?	signify?	symbolized by the red field and
	red is for	silver crescent?
showing the spiritual unity	the Sacred Heart of Jesus	
of the Diocese of Peoria and	a <b>nd blue is for</b>	Poland
Bishop Jenky	the Blessed Virgin Mary	
What religious order is Bishop	What is Bishop Jenky's motto?	What is signified by the six
Jenky a part of, symbolized in		tassels on each side and the cross
the arms on the blue background		with only one horizontal bar?
of the shield?	His Will is Our Peace	
		That this is the coat of
The Congregation of		arms of a Bishop
the Holy Cross		

What is a Bishop? EPectoral CROSS CARRIES Christ Close to heart Mile Mile Calific Cali ) J Shephord (-\* Successor of the Apostles "Juide of Divese \* chief teacher of the Church \* chief priest -> appoints priests, deacons, religious = lay people \* chief leader = pastor of Church \* leads & cares for a Diocese \* chosen by Pope with help of Bishops \* ordained by another Bishop by laying on of hands & prayer





- Monsignor priest honored by pope for faithful and esteemed service
- · Arch bishop higher rank than bishop, oversees Archdiocese
- · Candinal-usually bishop responsible for electing new pope
- · Pope-Bishop of Rome, leader of world wide Church



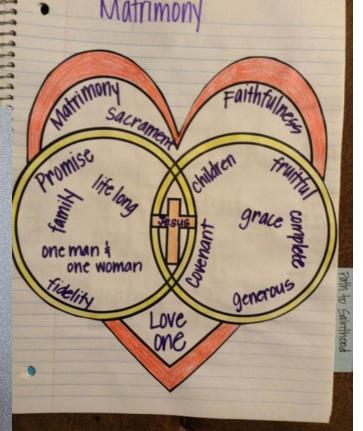
- · Monsignor priest honored by pope for faithful and esteemed service
- · Arch bishop higher rank than bishop, oversees Archdiocese
- · Candinal-usually bishop responsible for electing new pope
- · Pope-Bishop of Rome, leader of world wide Church

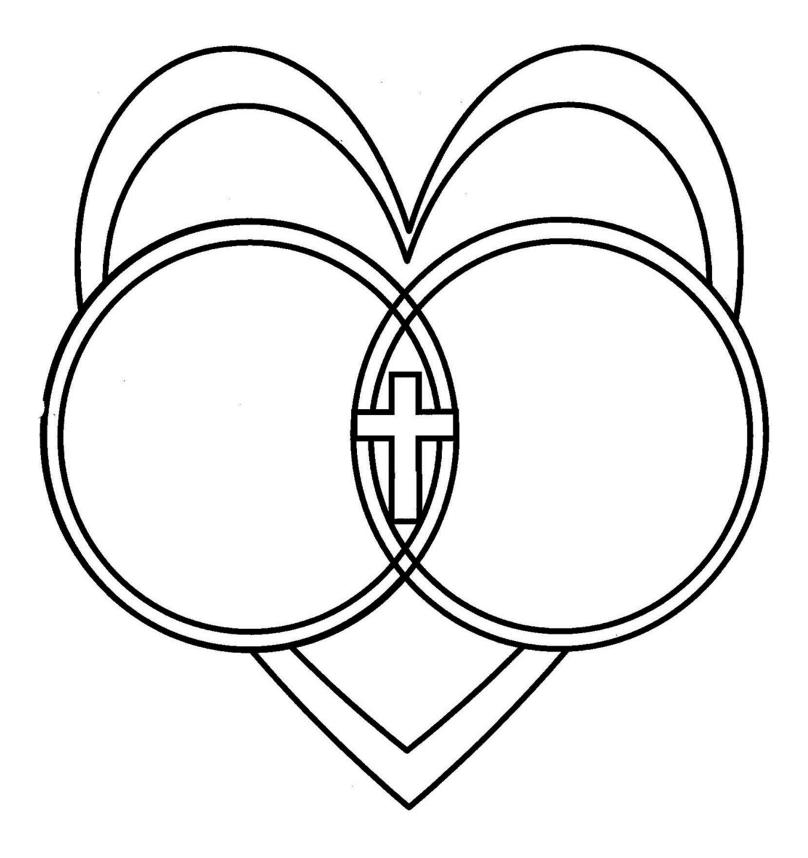
# Matrimony

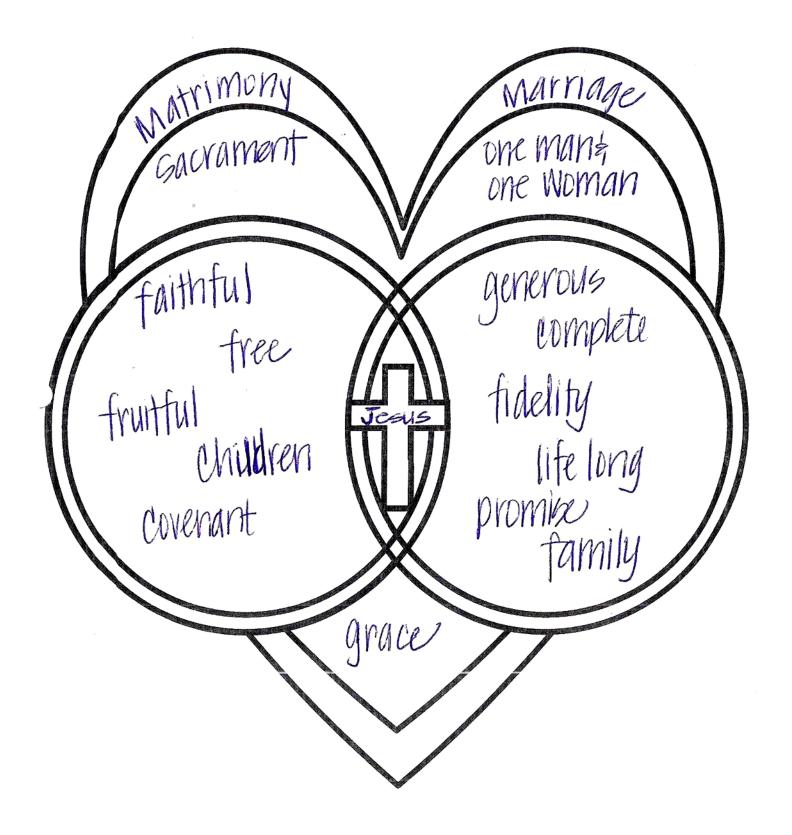
Purpose: Collect information about the Sacrament of Matrimony and participate in activities to promote reflection and prayer about the personal vocation each student is called to
Cross-Curricular Connections: Writing, Listening, Speaking
Ideas:
Use the heart, cross, and wedding rings notes on p. 184 to document words that are important to the Sacrament of Matrimony. This could be done as an assessment after reading a selection describing Matrimony.
Complete the My Hands Can Serve Activity on p. 186-187 to encourage children to think about the Sacraments of Service and their future vocation.
Add the Fulton Sheen quote on p. 188 to either activity.
Timeframe: 30 min. each activity



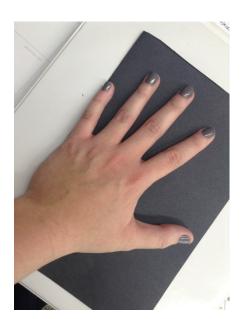
become like that which it loves."











My Hands Can Serve <u>Activity</u> Print and color prayer and verses on p. 187 Create open hands foldable by folding a piece of construction paper in half, lining up hand on the fold, tracing around hand, and cutting outline (do not cut fold) Open hands and glue on verses and prayer on the hands Discuss how we are called to use our hands (and lives) to serve others, and can do that through the Sacraments of Matrimony and Holy Orders





"Here I Am! Send me!" -Isaiah 6:8

My Hands

Can Serve!

"Go therefore and make disciples of all nations." -Matthew 28:19 Father, You have made me and called me by name. I know by my baptism I share a role in proclaiming the Gospel to the world.

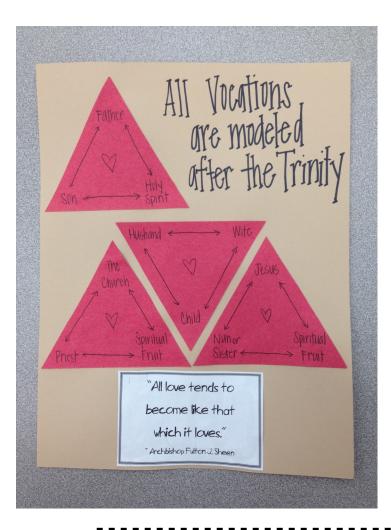
Help me to know the vocation you have for me. I believe your plan for me is better than anything I could imagine. Teach me what you want of me and give me the courage to say yes when you call.

Father, we lift up the world and ask for holy men and women to follow your will as priests, brothers, sisters, and faithful married and single people.

> St. Joseph and Mary, our Mother, pray for us. Amen!

"Do not fear, for I have redeemed you; I have called you by name; you are Mine!" -Isaiah 43:1

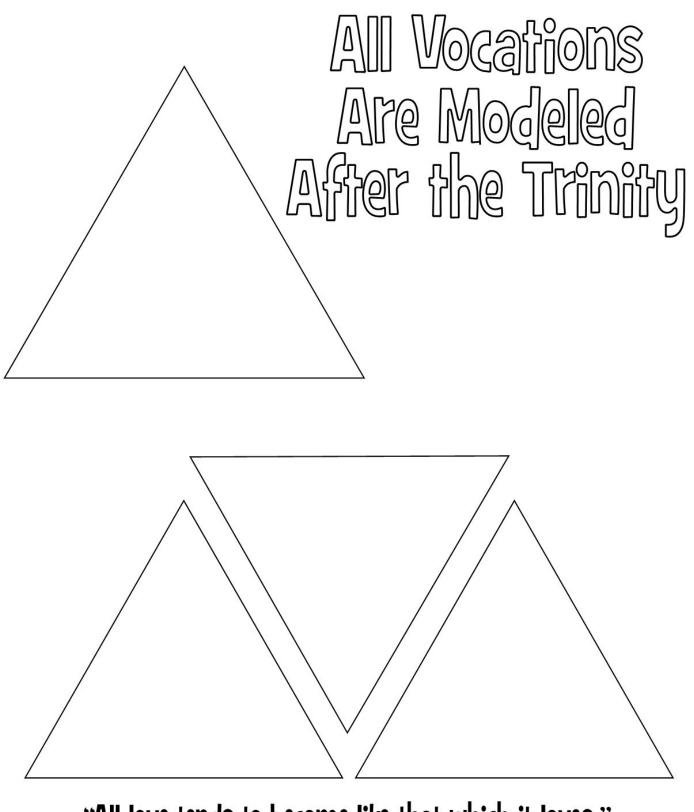
"I don't want my	"I don't want my
life to be mine,	life to be mine,
I want it to be	I want it to be
Christ's."	Christ's."
~Archbishop Fulton J. Sheen	-Archbishop Fulton J. Sheen
"I don't want my	"I don't want my
life to be mine,	life to be mine,
I want it to be	I want it to be
Christ's."	Christ's."
~Archbishop Fulton J. Sheen	-Archbishop Fulton J. Sheen
"I don't want my	"I don't want my
life to be mine,	life to be mine,
I want it to be	I want it to be
Christ's."	Christ's."
-Archbishop Fulton J. Sheen	-Archbishop Fulton J. Sheen



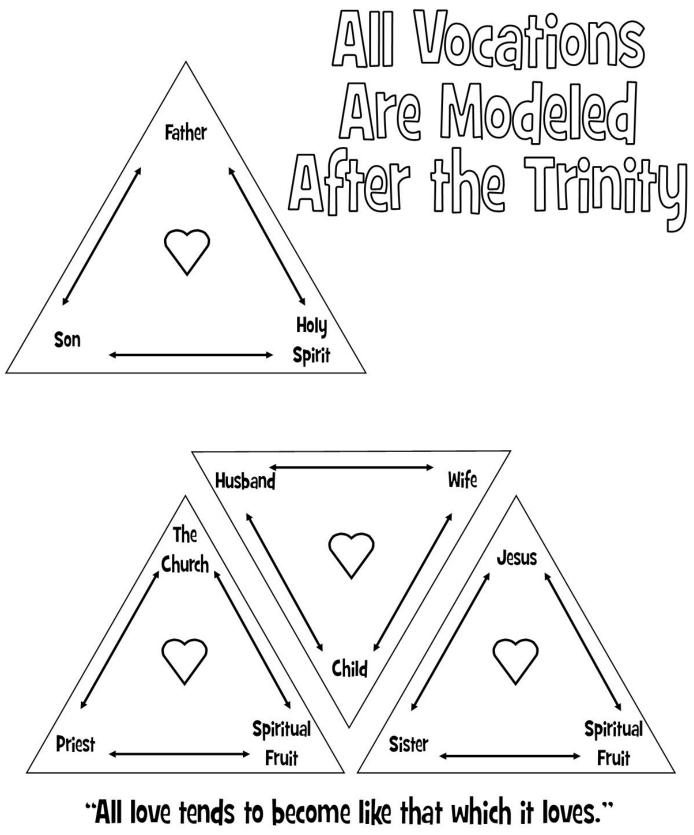


# All Vocations are Modeled after the Trinity

- Cut four triangles for each student
- On the first triangle, write the names of the Trinity, drawing
- arrows to show the unbreakable bond of love between
- them.
- In the same way, create a triangle for Matrimony, Holy
- Orders, and Religious Life, showing the Trinitarian
- connection they model
- Attach the Fulton Sheen quote "All love tends to become
- like that which it loves"



"All love tends to become like that which it loves." ~Archbishop Fulton J. Sheen



~Archbishop Fulton J. Sheen

"All love tends to become like that which it loves." - Archbishop Fulton J. Sheen

"All love tends to become like that which it loves." - Archbishop Fulton J. Sheen

"All love tends to become like that which it loves." - Archbishop Fulton J. Sheen "All love tends to become like that which it loves."

~ Archbishop Fulton J. Sheen

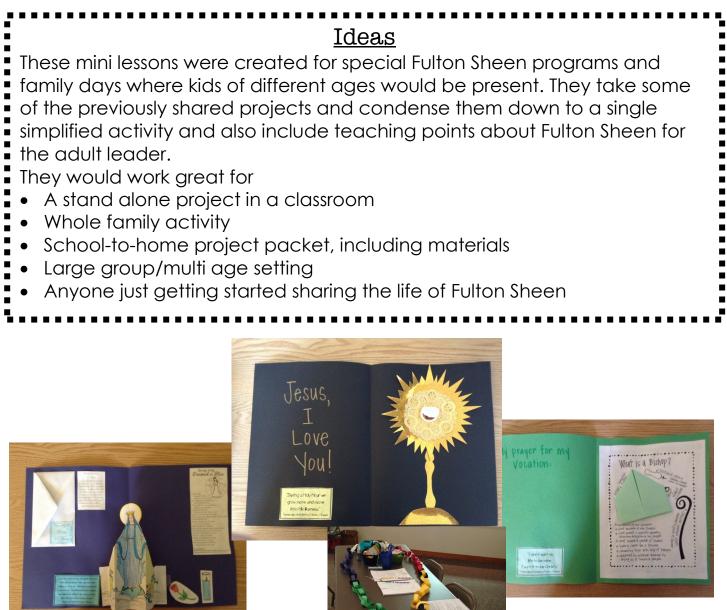
"All love tends to become like that which it loves." - Archbishop Fulton J. Sheen

"All love tends to become like that which it loves." - Archbishop Fulton J. Sheen

"All love tends to become like that which it loves." - Archbishop Fulton J. Sheen

"All love tends to become like that which it loves." - Archbishop Fulton J. Sheen

# Fulton Sheen Mini Lessons



2mg

gmg

Fulton Sheen, Pray for Us!

## Instructions The Eucharist & You Monstrance

#### Goals:

Understand that Jesus is truly present in the Eucharist. The host looks like bread, smells like bread, tastes like bread, but we really know that it is Jesus.

Know that the vessel used to hold the consecrated Host is called a Monstrance.

Know that time spend with Jesus exposed in a Monstrance is called Adoration, and spending an hour in prayer is often called a Holy Hour.

Show time spent in prayer is an important part of our Christian faith.

#### Talking points:

Fulton Sheen loved Jesus. He knew that spending time with Jesus every day was a very important part of his faith.

When Fulton Sheen was ordained a priest, he promised to make a Holy Hour every day. That meant that he would spend at least an hour in a church or chapel talking with Jesus each day, no matter how busy he was.

We might not always be able to make a Holy Hour, but we should pray to Jesus every day. We can spend time talking to Him and listening to Him. We can do this anywhere, but it is always special to pray in a church or chapel where Jesus is truly present.

#### Supplies:

12"x18" Black Construction Paper White circle paper "hosts" Jesus's face stickers Gold doilies Gold paper Glue, scissors, pencils, gold markers

Fulton Sheen Holy Hour quote card

<u>https://drive.google.com/file/d/0B5ETRkL51fhMYUtrMVhta2prSG8/view?usp-sharing</u> Monstrance Instructions:

Fold black construction paper in half. Write name on outside.

Glue white host in the middle of gold doily. (Don't use too much glue!)

Glue Jesus's face inside the paper host. (Don't use too much glue!)

Cut out a Monstrance stand from the gold paper.

These could be two simple strips cut for a younger child.

If an older child wants them to be creative, have them draw the shape with pencil on the white side of the poster board and then cut it out.

Glue Monstrance stand to black paper.

Glue top of Monstrance (gold doily) to stand.

Younger children can just glue the doily on for their Monstrance (see simple example).

Older children can be more creative using the gold paper and add additional rays or layers to the top of their Monstrance. (See other example).

Read and glue Sheen Holy Hour quote on opposite side.

Write "Jesus, I love you" using the gold marker.

Take Monstrance home and put in place of honor! Remember to visit Jesus in a church when you can and pray to Him every day.

### Instructions

## Lovely Lady Dressed in Blue Marian Shrines

#### Goals:

Know that Fulton Sheen loved Mary because she always led him closer to Christ. Come to see Mary as a model, intercessor, and Mother for everyone.

Create a Marian Shrine to put in place of honor, complete with Lovely Lady Dressed in Blue prayer and candles/roses to offer to Mary.

#### Talking points:

Fulton Sheen loved Mary. He looked to her as a Mother, as a model Christian, and as a guide to love Christ better.

Fulton Sheen was dedicated to Mary when he was a baby by his mother Delia on the day of his baptism at St. Mary's Church, El Paso, IL.

When Fulton Sheen was ordained a priest, he promised to offer Mass in honor of Mary each Saturday.

Each of Fulton Sheen's sixty-six books was dedicated to Mary.

Read the Lovely Lady Dressed in Blue prayer together. Talk about how Mary is Christ's Mother and our Mother, too.

Explain that we often light a candle near a Mary statue when we are asking her to pray for something for us. We can offer Mary flowers in thanksgiving for ways that she has helped us.

Supplies:

12"x18" Blue Construction Paper

Crayons, scissors, scotch tape, glue

Envelopes

<u>Coloring sheets with Mary statue, candles, and roses- https://drive.google.com/file/</u> <u>d/1XuhwBLYCEVVmesBsrIflQJS9AQgCjVhD/view?usp=sharing</u>

Lovely Lady Dressed in Blue Prayer- https://drive.google.com/file/

d/OB5ETRkL51fhMOHBua0EwSF9yVG8/view?usp=sharing

Fulton Sheen Mary quote card- https://drive.google.com/file/

<u>d/0B5ETRkL51fhMS0JXbm4ydncxVTA/view?usp=sharing</u>

#### Marian Shrine Instructions:

Fold blue construction paper in half. Write name on outside.

Color Mary statue, roses, and candles (before cutting out).

Cut out Mary starting on horizontal lines, around her hands, head, and then across horizontal line on other side.

Cut out prayers, candles, and roses. Roses should just be cut out in a circle around the flower, not on the lines.

Fold Mary so that she will pop up.

Fold in half (colored sides together)

Fold back at Mary's hands (white sides together).

Fold forward next to flowers (colored sides together).

Centered over the fold, tape the two edges of the Mary statue to the construction paper. Mary's body should be parallel to the paper and the sides where the

miraculous medals are should be perpendicular.

Glue envelope, quote, instructions, and Lovely Lady Dressed in Blue prayer.

Ask the students to think of one thing that that they would like to have Mary pray for them about. Glue one candle near her.

Ask the students to think of one thing that they would like to thank Mary for. Glue one rose near her.

Place the rest of the candles and roses in the envelope to use later.

Take shrine home and put in place of honor! Remember to ask Mary for her guidance and help.

# "The Priest is Not His Own" Priest & Altar Craft

#### Goals:

Understand that everyone has a specific vocation, which is a gift from God.
Each vocation is a unique calling. People can be called to the religious life (Priests, Deacons, Nuns, Sisters, Brothers), married life, or single life.
A man who is a priest has received the Sacrament of Holy Orders and acts "In Persona Christi," in the person of Christ, as he brings us the Sacraments.
Jesus is truly present in the Eucharist and in the person of the priest.
Everyone can pray for their vocation and ask God to guide them towards His will for their life. We all serve Christ and His Church, just in different ways.

Talking points:

Fulton Sheen was ordained a priest in the Diocese of Peoria. He later went on to become a Bishop and Archbishop in the state of New York.

Fulton Sheen loved being a priest. He also loved serving and teaching other priests and encouraging them in their vocations.

We should pray for our priests, that they serve God's people faithfully with strength. We also should pray for more men to answer the call to the priesthood.

We should consider and pray about all of the possible vocations God might have for our lives. It is good to remember Fulton Sheen's words, "I don't want my life to be mine, I want it to be Christ's."

Supplies:

Paper doll shapes (cut out, or outline on paper)

Large piece of paper for background, small piece for altar scissors

glue

tape

pencils

markers/crayons

Fulton Sheen vocation quote card- https://drive.google.com/file/

<u>d/0B5ETRkL51fhMdjFoNFVoTmNlSk5lT0NDNW1ZTGpqb2pfdUNN/view?usp-sharing</u> Instructions:

Color one side of the paper doll to look like Jesus. (Cut out if needed)

Color the other side of the paper doll to look like a priest.

Tape small piece of paper on large piece to make an altar. Only tape on the sides, leaving the top open.

Stand Jesus/priest behind altar as a reminded that Jesus is truly present in the Eucharist and in the priest.

Tape on Fulton Sheen quote card

Remind kids to pray for priests and for their own future vocation.

# Instructions Spiritual Adoption

#### Goals:

Understand that each human being was made in the image of God, and therefore has immeasurable dignity and worth.

Know that life begins at conception and ends with natural death.

Believe that we can and should pray for unborn babies and their families. Talking points:

- Fulton Sheen loved babies and children. There are many stories of him providing medical care or other gifts to families with children.
- Many of the stories associated with Sheen allegedly praying for a miraculous healing have to do with unborn or newborn babies.
- Sheen was so concerned with unborn babies, especially those in danger of abortion, that he wrote a Spiritual Adoption Prayer- "Jesus, Mary, and Joseph, I love you very much. I beg you to spare the life of the unborn baby that I have spiritually adopted who is in danger of abortion. Amen"
- The story of the alleged miraculous birth of James Fulton was submitted to the Vatican as the possible miracle that could lead to Sheen's Beatification. James Fulton was named after Sheen and his parents asked for Sheen to pray for the baby before and after his birth. James was born without a heartbeat and his heart did not start beating until 61 minutes later. Despite the fact that doctors predicted he would die or be very sick for the rest of his life, James is a healthy little boy!

#### Supplies:

Touch of Life Fetal Models (Or other photos/video of preborn babies) https://www.christianbook.com/touch-life-30-week-fetal-models/pd/5009725 Fulton Sheen Spiritual Adoption Coloring Page- https://drive.google.com/file/ d/OB5ETRkL51fhMaWVvbFVyS0tHVk0/view?usp=sharing

#### Crayons

Pencils

#### Instructions:

- Share info with kids about being pro-life and Sheen's connection to Spiritual Adoption.
- Show kids Touch of Life Fetal Models. Share information about the characteristics of each baby at growth stages.
- Ask kids to spiritually adopt a baby to pray for. They can choose if the baby will be a boy or a girl and give the baby a name. They can write down a due date for the baby nine months from today.
- Encourage the kids to take home the spiritual adoption coloring page and put it in a place they will see them and remember to pray for the babies every day.

## Instructions "The Woman I Love" Miraculous Medals

#### Goals:

Know that Fulton Sheen loved Mary because she always led him closer to Christ. Come to see Mary as a model, intercessor, and Mother for everyone.

Create a giant Miraculous Medal as art to honor Mary and her role in salvation. Talking points:

Fulton Sheen loved Mary. He looked to her as a Mother, as a model Christian, and as a guide to love Christ better.

Fulton Sheen was dedicated to Mary when he was a baby by his mother Delia on the day of his baptism at St. Mary's Church, El Paso, IL.

When Fulton Sheen was ordained a priest, he promised to offer Mass in honor of Mary each Saturday.

Each of Fulton Sheen's sixty-six books was dedicated to Mary.

Fulton Sheen often gave Miraculous Medals to people when he met them. The Miraculous Medal is a reminder of Mary's important role in our lives.

#### Supplies:

foil

pencils

Miraculous Medal patterns

https://www.familyfeastandferia.com/printables/miraculous-medal-images/ https://www.catholicicing.com/micaculous-medal-craft-for-catholic-kids/

https://www.catholicicing.com/micaculous-medal-craft-for

permanent markers

tape

scissors

soft surface for making impression (like a piece of cardboard)

glue (if creating back & front and want to attach them)

Fulton Sheen Mary quote card- https://drive.google.com/file/

<u>d/0B5ETRkL51fhMS0JXbm4ydncxVTA/view?usp=sharing</u>

#### Instructions:

Tape one pattern for a Miraculous Medal (back or front) onto a piece of foil. Place foil on top of cardboard. Trace over all lines firmly with a pencil.

When design has been completely traced, remove pattern.

Trace over line impressions with permanent marker.

Cut out oval using scissors.

If back and front are complete, glue together and let dry.

Take home and hang in a place where you will be reminded of Mary's important role in our lives!

# Instructions World Mission Rosary

#### Goals:

Understand that we are united with all people around the world as God's children. Know that we are called to pray for people around the world, especially for those who don't know Christ and those in need.

Learn that praying the Rosary for others is a great way to be united in prayer. Talking points:

Fulton Sheen became the National Director for the Society for the Propagation of the Faith in 1950 and served in this position until 1966. The role helped him to encourage evangelization and sharing of aid to countries all around the world.

Fulton Sheen traveled extensively and visited people from many countries. He wanted them to know about Jesus and to receive the help that they needed.

Fulton Sheen wanted to promote a way for all people to be united in prayer for those around the world. He designed a special Rosary to help us remember everyone as we pray.

Green: for the forests and grasslands of Africa.

Blue: for the ocean surrounding the Islands of the Pacific.

White: symbolizing *Europe*, the seat of the Holy Father, shepherd of the world. Red: calling to mind the fire of faith that brought missionaries to the

Americas.

Yellow: the morning light of the East, for Asia.

Supplies:

green, blue, white, red, yellow, and black construction paper cut into strips stapler

scissors

crayons/markers

World Mission Rosary info sheet- https://drive.google.com/file/

d/OB5ETRkL51fhMNVFuNOJLOFVFcms/view?usp=sharing

Sheen World Mission Rosary coloring page- https://drive.google.com/file/

d/0B5ETRkL51fhMYnZWNHJ2MnV3LXc/view?usp-sharing

#### Instructions:

(can be made by one child or with a group of friends or siblings)

Cut out a cross using black paper, cut a slit the width of the paper strips at the top cut out a heart or circle using black paper, cut three slits the width of the paper

strips on opposite sides

Using the stapler, make a paper chain in the following order:

\* (black acts as a joiner loop)

cross, black, red, black, yellow, white, blue, black, green, black circle/heart

1 black, 10 green

1 black, 1 blue, 1 black, 10 blue

1 black, 1 white, 1 black, 10 white

l black, l red, l black, l0 red

1 black, 1 yellow, 1 black, 10 yellow

attach final black loop to the circle/heart

Show the kids that they can use this giant Rosary to pray for the people of the whole world!

Use or send home the WMR coloring pages

# Instructions Archbishop Sheen's Origami Miter

#### Goals:

Understand that everyone has a specific vocation, which is a gift from God.

- Each vocation is a unique calling. People can be called to the religious life (Priests, Deacons, Nuns, Sisters, Brothers), married life, or single life.
- A man who is a priest has received the Sacrament of Holy Orders. He may become a Bishop or Archbishop, meaning that he leads a Diocese.

Everyone can pray for their vocation and ask God to guide them towards His will for their life. We all serve Christ and His Church, just in different ways.

#### Talking points:

Fulton Sheen was ordained a priest in the Diocese of Peoria. He later went on to become a Bishop and Archbishop in the state of New York.

A Bishop can be recognized by the special things that he wears or carries, like a miter, crosier, pectoral cross, and ring. These items all symbolize the role he plays in a diocese.

We should consider and pray about all of the possible vocations God might have for our lives. It is good to remember Fulton Sheen's words, "I don't want my life to be mine, I want it to be Christ's."

#### Supplies:

12"x18" Green Construction Paper

8½"x11" Green paper

Glue, pencils, markers

"What is a Bishop?" note sheet- https://drive.google.com/file/

d/0B5ETRkL51fhMbXFLY0hGY3hTc28/view?usp=sharing

Fulton Sheen's Coat of Arms Coloring Page- https://drive.google.com/file/

<u>d/0B5ETRkL51fhMSHpWRlRrWVUycEU/view?usp=sharing</u>

Vocation & Miter Craft Instructions:

Fold green construction paper in half. Write name on outside.

Glue "What is a Bishop?" notes on inside. Read and discuss roles of a bishop and items a bishop wears. Explain that the special hat that a bishop wears is called a miter. It is like a crown, reminding us that he is leading his flock to victory.

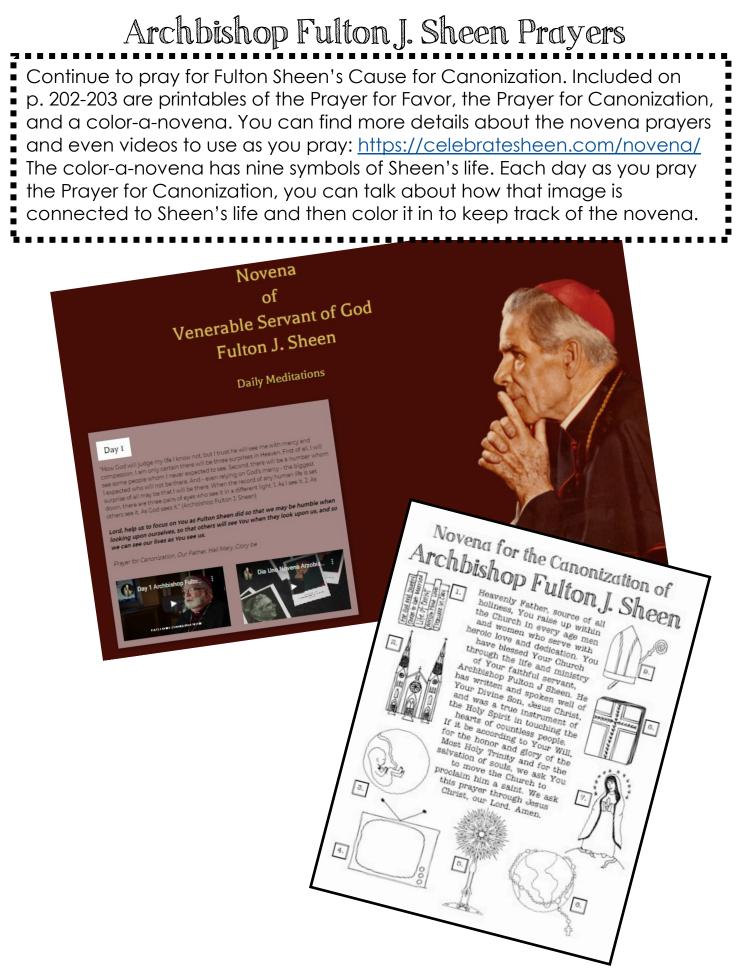
Make origami Bishop's Miter with 8<sup>1</sup>/<sub>2</sub>"x11" Green paper. Glue miter onto page.

http://www.origami-instructions.com/origami-bishops-mitre.html

Use empty space to write a prayer for their vocation.

Can use or send home Fulton Sheen's Coat of Arms Coloring Page.

Take folder home and put in place of honor! Remember to pray each day for your future vocation and God's plan for your life.



# Prayer for the Canonization of Fulton Sheen

Heavenly Father, source of all holiness, You raise up within the Church in every age men and women who serve with heroic love and dedication. You have blessed Your Church through the life and ministry of Your faithful servant, Archbishop Fulton J Sheen. He has written and spoken well of Your Divine Son, Jesus Christ, and was a true instrument of the Holy Spirit in touching the hearts of countless people.

If it be according to Your Will, for the honor and glory of the Most Holy Trinity and for the salvation of souls, we ask You to move the Church to proclaim him a saint. We ask this prayer through Jesus Christ, our Lord. Amen.

> Imprimatur: +Most Reverend Daniel R. Jenky, C.S.C., Bishop of Peoria

> > Prayer for Favor

Eternal Father, You alone grant us every blessing in Heaven and on earth, through the redemptive mission of Your Divine Son, Jesus Christ, and by the working of the Holy Spirit.

If it be according to Your Will, glorify Your servant, Archbishop Fulton J. Sheen, by granting the favor I now request through his prayerful intercession

(mention your request here)

I make this prayer confidently through Jesus Christ, Our Lord. Amen.

Imprimatur: +Most Reverend Daniel R. Jenky, C.S.C., Bishop of Peoria

# Novena for the Canonization of Archbishop Fulton J. Sheen

Heavenly Father, source of all holiness, You raise up within the Church in every age men and women who serve with heroic love and dedication.You have blessed Your Church through the life and ministry

tor God and Country I

2.

З.

4.

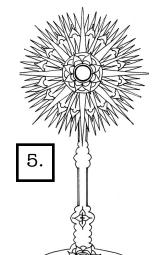
1.

ive in Clay

Life of Christ Norld's Fired Love

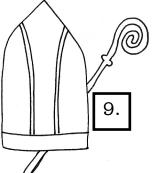
> of Your faithful servant, Archbishop Fulton J Sheen. He has written and spoken well of Your Divine Son, Jesus Christ, and was a true instrument of the Holy Spirit in touching the

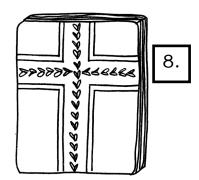
> hearts of countless people. If it be according to Your Will, for the honor and glory of the Most Holy Trinity and for the salvation of souls, we ask You to move the Church to proclaim him a saint. We ask this prayer through Jesus Christ, our Lord. Amen.



0

00





7.

6.